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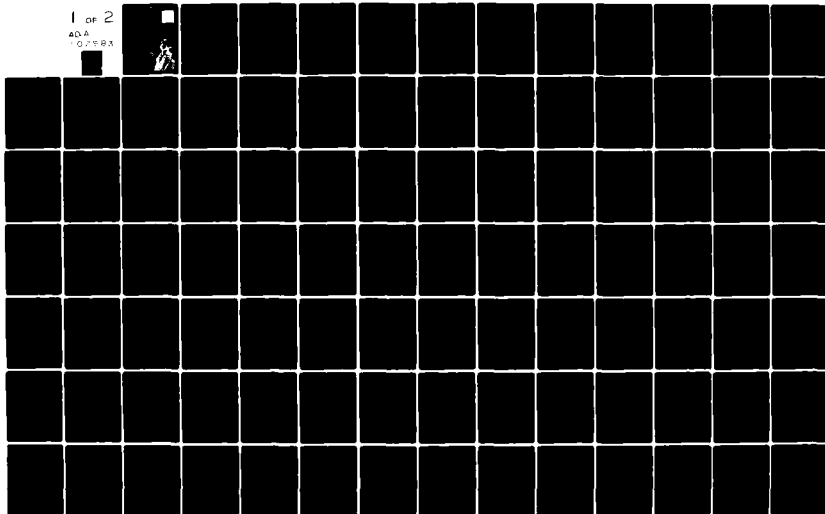
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SOLVING MULTIACTIVITY MULTIFACILITY
CAPACITY-CONSTRAINED 0-1 ASSIGNMENT PROBLEMS

by

Krishan Lal Chhabra

Serial T-441
12 May 1981

The George Washington University
School of Engineering and Applied Science
Institute for Management Science and Engineering

Program in Logistics
Contract N00014-80-C-0169
Project NR 347 059
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20. ABSTRACT (Continue on reverse side if necessary and identify by block number) A branch-and-bound solution algorithm and a computer program implementing this algorithm are developed to solve multiactivity multifacility capacity-constrained 0-1 assignment problems. Such 0-1 integer programming problems have the objective of minimizing the sum of variable costs due to the assignment of the activities to designs and fixed costs due to the inclusion of the facilities chosen. The constraints ensure			

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20. Abstract - (Cont'd)

that each activity is assigned to a single design and that the capacities of the facilities chosen are not exceeded. Each design involves the use of one or more facilities, and the same design may be used by several activities. This document includes formulation of the problem, mathematical development of the branch-and-bound solution algorithm, a detailed test example, and computational test results using the computer program. The areas of application are identified, and consideration for further improvement of the branch-and-bound solution algorithm are also included.

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THE GEORGE WASHINGTON UNIVERSITY
School of Engineering and Applied Science
Institute for Management Science and Engineering
Program in Logistics

Abstract
of
Serial T-441
12 May 1981

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CAPACITY-CONSTRAINED 0-1 ASSIGNMENT PROBLEMS

by

Krishan Lal Chhabra

A branch-and-bound solution algorithm and a computer program implementing this algorithm are developed to solve multiactivity multifacility capacity-constrained 0-1 assignment problems. Such 0-1 integer programming problems have the objective of minimizing the sum of variable costs due to the assignment of the activities to designs and fixed costs due to the inclusion of the facilities chosen. The constraints ensure that each activity is assigned to a single design and that the capacities of the facilities chosen are not exceeded. Each design involves the use of one or more facilities, and the same design may be used by several activities. This document includes formulation of the problem, mathematical development of the branch-and-bound solution algorithm, a detailed test example, and computational test results using the computer program. The areas of application are identified, and consideration for further improvement of the branch-and-bound solution algorithm are also included.

Program in Logistics
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SOLVING A MULTIACTIVITY MULTIFACILITY
CAPACITY-CONSTRAINED 0-1 ASSIGNMENT PROBLEM

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Abstract

SOLVING A MULTIACTIVITY MULTIFACILITY CAPACITY-CONSTRAINED 0-1 ASSIGNMENT PROBLEM

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A branch-and-bound solution algorithm and a computer program implementing this algorithm are developed to solve a multiactivity multifacility capacity constrained 0-1 assignment problem. The mathematical formulation for such a problem, called problem (P), is to find x_{ij} and y_k values that:

$$\text{Minimize} \quad \sum_{i=1}^m \sum_{j=1}^n a_{ij} x_{ij} + \sum_{k=1}^p b_k y_k \quad (i)$$

$$\text{subject to} \quad \sum_{i=1}^m x_{ij} = 1 \quad j=1, \dots, n \quad (ii)$$

$$\sum_{i=1}^m \sum_{j=1}^n d_{ijk} x_{ij} \leq s_k y_k \quad k=1, \dots, p \quad (iii)$$

$$x_{ij} = 0 \text{ or } 1 \text{ for all } i \text{ and } j \quad (iv)$$

$$y_k = 0 \text{ or } 1 \text{ for all } k \quad (v)$$

where i, j, k are indices for designs, activities, and facilities, respectively; x_{ij} has value 1 if and only if activity j uses design i , and y_k has value 1 if and only if facility k is used. A design involves the use of one or more facilities, and the same design may be used by several activities.

Problem (P) has the objective of minimizing the sum of a_{ij} 's -- the variable costs due to the assignments of activities to designs, and b_k 's -- the fixed costs due to the facilities used. Constraints (ii) and (iv) ensure that each activity is assigned to a single design. Each d_{ijk} is the capacity required at facility k if activity j uses design i , and is thus equal to zero if design i does not involve the use of facility k . Constraints (iii), therefore, ensure that for each facility k used, the total capacity required does not exceed the capacity available s_k . The difficulty in solving problem (P) stems from the indirect relationship between the assignments and facilities, i.e., an assignment $x_{ij} = 1$ bears on all the constraints (iii) for which d_{ijk} is positive, and, therefore, on several y_k variables.

The branch-and-bound solution algorithm uses Lagrangian relaxation as a basic step in obtaining lower bounds. In addition, it includes several operational rules, such as a branching rule for a judicious choice of the branching variable, a capacity rule to eliminate infeasible assignments, and a bounding rule to eliminate non-optimal assignments.

This dissertation includes relevant background leading to the formulation of problem (P), mathematical development of the branch-and-bound solution algorithm, a detailed test example, and computational test results using the computer program. The areas of application are identified, and suggestions for further improvement of the branch-and-bound solution algorithm are included.

The computer program has been written in FORTRAN IV. A detailed description of the computer program and guidelines for its use are included in a separate document entitled "Program Description and User's Guide for ZIPCAP--a Zero-one Integer Program to solve multiactivity multifacility Capacity-constrained Assignment Problems." Although developed for capacitated problems, the computer program can also be used to solve uncapacitated problems in which it is assumed that the facilities have infinite capacity.

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1. INTRODUCTION

Multiactivity multifacility assignment problems arise in such diverse areas as public health care systems and private multi-echelon inventory/distribution systems. Such systems involve the assignment of activities or tasks to groups of facilities in such a way that total system cost is minimized. The total system cost has components (fixed costs) that depend on the facilities actually used as well as components (variable costs) that depend solely on the assignment made. Most recently [Gross, Pinkus, and Soland (1979)] there has been interest in including facility capacity constraints as well. For this kind of problem, i.e., a multiactivity multifacility capacity-constrained 0-1 assignment problem, we have developed a solution algorithm of the branch-and-bound type and a computer program based upon it.

The computer program and guidelines for its use are described in a separate document [Chhabra and Soland (1980)] titled "Program Description and User's Guide for ZIPCAP -- a Zero-one Integer Program to solve multiactivity multifacility Capacity-constrained Assignment Problems."

This document describes the development of the solution algorithm and computational test results using the computer program. Suggestions for further improvement in the solution algorithm are also included.

This chapter reviews the relevant literature, provides background leading to the mathematical formulation of the multiactivity multifacility capacity-constrained 0-1 assignment problem, called problem (P), and includes potential areas of application. The theoretical base for developing the algorithm/methodology are described in Chapter 2. Various components of the methodology are covered in detail in Chapter 3. Chapter 4 provides an overview of the computational procedure and the computer program, whereas computational test results are given in Chapter 5. Suggestions for further research and potential improvements in the algorithm are included in Chapter 6.

It may be noted that the basic terminology, described below, in the formulation of problem (P) includes: activities that must be assigned, facilities which serve the activities, designs involving one or more facilities, fixed costs associated with the facilities, and variable costs associated with the assignment of activities to designs.

The following review of the relevant literature starts with the classical assignment problem and leads to the formulation of problem (P). Different authors have used various terminologies in describing relevant formulations. In the following discussion, the original terminologies are used, and are followed by our equivalent terminology, where appropriate, shown in parenthesis.

1.1 Generalized Assignment Problem

In a classical assignment problem [Hillier and Lieberman (1980)], the purpose is to find optimal pairs of agents and tasks or activities. Each task is assigned to a single agent, and each agent is given a single task, and the suitability of a particular set of assignments is determined by a single criterion function such as minimization of cost. In a generalized assignment problem (GAP), several tasks can be assigned each agent, subject to the resources available to the various agents [Ross and Soland (1975)], e.g., assigning software development tasks to programmers and assigning jobs to computers in a computer network.

A variety of well-known facility location and location-allocation problems have been shown to be equivalent to, and therefore solvable as GAP's [Ross and Soland (1977)]. Here, in general, the tasks represent demand centers for a good or service, and the agents represent supply centers to be established at potential sites or locations. Each demand center must be supplied from a supply center. A fixed cost is incurred for each supply center established, and, in addition, there is a cost incurred for each unit processed at a supply center and transportation costs incurred for the units sent from supply centers to demand centers. The problem may be "uncapacitated" -- when there is no limit to the number of units that may be processed by

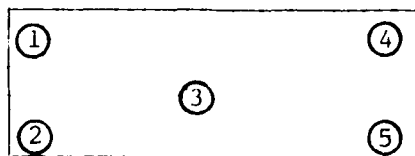
a supply center, or "capacitated" -- when there are restrictions on the number of units that may be processed. The objective is to select supply center locations and set up a distribution assignment so that the total cost is minimized.

1.2 Multiactivity Multifacility Uncapacitated Assignment Problem

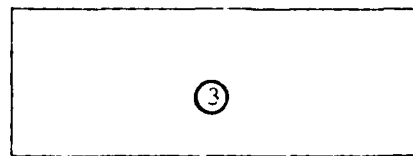
A salient feature of the above facility location problems is that each demand center (activity) is assigned to a single supply center (facility). Sometimes, however, it may be desirable to assign an activity to more than one facility. This leads to the concept of "design," and the multiactivity multifacility assignment problem [Pinkus, Gross, and Soland (1973)]. Before describing such a problem, some terminology is considered first.

A design involves the use of one or more facilities, and represents a meaningful configuration of facilities along with a meaningful strategy for using them -- as illustrated in the following examples.

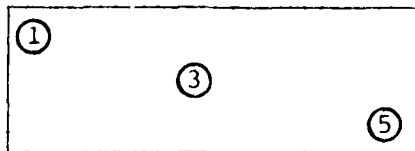
Consider five facilities and their locations as shown in Figure 1(a). (From practical considerations, these may be existing and/or potential locations.) Three of the possible designs are shown in Figures 1(b) to 1(d). Design 1 is completely centralized since it uses only one facility, whereas design 3 is completely decentralized since it uses all the facilities.



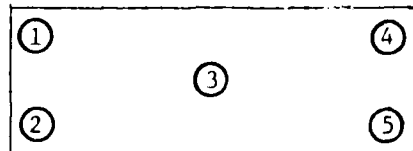
(a) Locations for five facilities



(b) Design 1: one facility--location ③



(c) Design 2: three facilities--locations ①, ③, ⑤



(d) Design 3: five facilities--all locations

Figure 1. Examples of alternate designs for a system of five facilities

It is possible for several designs to have the same facilities but different configuration and strategies for using these facilities, e.g., a multiproduct multi-echelon inventory system [Gross, Pinkus, and Soland (1979)]. Figure 2(a) shows design 1 containing certain facilities (warehouses) at the central, regional, and local levels or echelons. Figure 2(b) shows design 2 with the same facilities but having a different configuration.

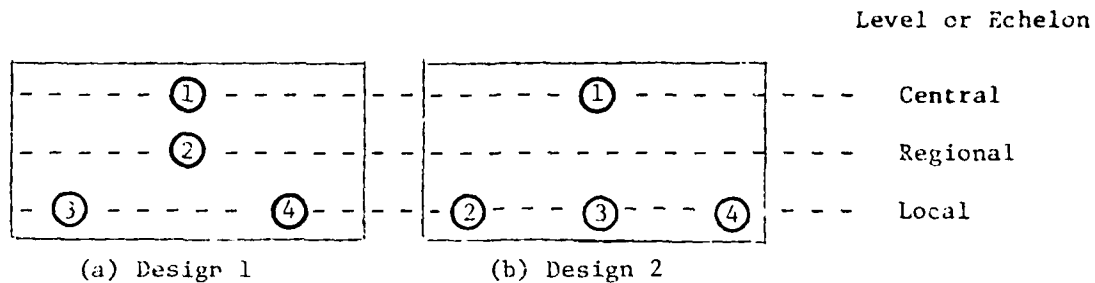


Figure 2. Example of alternative designs having the same facilities but different configuration

The distribution of a given activity at various facilities under design 1 would be different than under design 2, depending, of course, on the inventory policies. This results in different variable costs (described later) for that activity under design 1 as against design 2. In fact, it is possible to have a situation where two or more designs have the same facilities and the same configuration but different strategies, resulting in different variable costs. For example, one strategy might specify an equal distribution of a specific activity over the various facilities, whereas another strategy could impose a different distribution scheme over the same facilities.

In general, if a system is to be composed of at most p facilities, the number of alternative designs is $2^p - 1$ if no two designs have the same facilities. However, with the same facilities but different configurations and strategies, the number of alternative designs could be much higher. In practice, it is possible to eliminate a majority of alternative designs because of geographical, political, economical, and other factors.

The multiactivity multifacility assignment problem seeks minimization of some measure of total system cost such as, total expected cost over a given time period or total discounted cost over the lifetime of the system. The system cost will include investment costs for building or leasing the system, operating costs for operation and maintenance of the system, and the costs for providing necessary services. Both the investment costs and the operating costs have fixed as well as variable components [Ross and Soland (1980)]. The fixed components include those costs associated with the facilities of a given design which are independent of the activities served. Such costs are called fixed costs. On the other hand, the variable components and the service costs include those costs which are completely dependent on the service demand of the activities at the various facilities in a given design. Such costs are called variable costs. By definition, both the fixed costs and the variable costs are relative terms.

An equivalent formulation of the multiactivity multifacility assignment problem defined by Pinkus, Gross, and Soland (1973) is as follows.

Let a_{ij} = variable cost of activity j using design i
($i=1, \dots, m$; $j=1, \dots, n$)

b_k = fixed cost of facility k ($k=1, \dots, p$)

b_{ik} = 1 if facility k is included in design i ,

= 0 otherwise.

The decision variable x_{ij} is defined as:

$$\begin{aligned} x_{ij} &= 1 \text{ if activity } j \text{ uses design } i, \\ &= 0 \text{ otherwise.} \end{aligned}$$

Then, the uncapacitated assignment problem called problem (PU) is to find x_{ij} values that:

$$\begin{aligned} \text{(PU)} \left\{ \begin{aligned} &\text{Minimize} \quad \sum_{i=1}^m \sum_{j=1}^n a_{ij} x_{ij} + \sum_{k=1}^p b_k u \left(\sum_{i=1}^m b_{ik} \sum_{j=1}^n x_{ij} \right) & (1) \\ &\text{subject to} \quad \sum_{i=1}^m x_{ij} = 1 \quad \text{for } j=1, \dots, n & (2) \\ &\quad \quad \quad x_{ij} = 0 \text{ or } 1 \text{ for all } i \text{ and } j & (3) \\ &\text{where} \quad \quad \quad u(\cdot) = 0 \text{ if } (\cdot) \leq 0, \\ &\quad \quad \quad \quad \quad = 1 \text{ if } (\cdot) > 0. \end{aligned} \right. \end{aligned}$$

The objective function of this problem consists of two distinct parts. The first part represents the total variable cost, and the second, the total fixed cost of the system. Constraints (2) and (3) ensure that each activity is assigned to a single design. Of course, the optimal solution may involve the use of more than one design.

Problem (PU) is a 0-1 nonlinear programming problem (because of the step function u), and a branch-and-bound algorithm using linear underestimates for the nonlinear part of the objective function has been described in Pinkus, Gross, and Soland (1973). A heuristic procedure for this problem is given by Khumawala and Stinson (1980) in an unpublished paper. This procedure is an extension of some earlier work [Khumawala (1973)].

1.3 Adding Capacity Constraints -- Problem (P)

A weakness of problem (PU) is that it assumes unlimited capacity available at each facility in terms of the activities using a given facility. In practice, a facility may not have the capability to serve every activity, and may have restrictions as to the total capacity available to handle more than one activity.

Let s_k = capacity available at facility k , and

d_{ijk} = capacity required at facility k for activity j
when activity j uses design i .

If design i does not include facility k , then $d_{ijk} = 0$ for all j .

Define the decision variable y_k as:

$y_k = 1$ if facility k is used,
 $= 0$ otherwise.

Then the assignment problem [Gross, Pinkus, and Soland (1979)],
called problem (P) is to find x_{ij} and y_k values that:

$$(P) \left\{ \begin{array}{ll} \text{Minimize} & \sum_{i=1}^m \sum_{j=1}^n a_{ij} x_{ij} + \sum_{k=1}^p b_k y_k \quad (4) \\ \text{subject to} & \sum_{i=1}^m x_{ij} = 1 \quad j=1, \dots, n \quad (2) \\ & \sum_{i=1}^m \sum_{j=1}^n d_{ijk} x_{ij} \leq s_k y_k \quad k=1, \dots, p \quad (5) \\ & x_{ij}, y_k = 0 \text{ or } 1 \text{ for all } i, j, k \quad (6) \end{array} \right.$$

Constraints (5) of problem (P) ensure that the capacities available at the facilities are not violated. Problem (P) is, thus, a multiactivity multifacility capacity-constrained 0-1 assignment problem, as compared to problem (PU) which is uncapacitated. In problem (P), constraints (2) along with the part of constraints (6) involving the x_{ij} 's ensure that each activity is assigned to a single design. Of course, the optimal solution may result in the use of more than one design.

For an example of five facilities and three designs as shown in Figures 1(b) to 1(d), and four activities; the matrix $[a_{ij} | b_k | d_{ijk}]$ is as shown in Figure 3.

1.3.1 Comparison with the uncapacitated assignment problem.

Comparison of the capacitated problem (P) with the uncapacitated problem (PU) shows that the objective functions (1) and (4) are equivalent and constraints (2) in each are the same. Constraints (5) serve to impose the capacity constraints and at the same time, for a given design, the relevant facilities are forced in the solution. For an

		Variable Costs (a_{ij})				Fixed Costs (b_k)					Capacities Required (d_{ijk})			
											e.g., for $k=1$ *			
		Activities (j)				Facilities (k)					Activities (j)			
		1	2	3	4	1	2	3	4	5	1	2	3	4
Designs (i)	1	a_{11}	a_{12}	a_{13}	a_{14}						0	0	0	0
	2	a_{21}	a_{22}	a_{23}	a_{24}	b_1		b_3		b_5	d_{211}	d_{221}	d_{231}	d_{241}
	3	a_{31}	a_{32}	a_{33}	a_{34}	b_1	b_2	b_3	b_4	b_5	d_{311}	d_{321}	d_{331}	d_{341}

Figure 3.

Matrix of variable costs, fixed costs, and capacities required -- example

* Similar d_{ijk} values exist for $k=2, \dots, 5$ depending on the inclusion of the facility in a design.

x_{ij} equal to 1, all the facilities with $d_{ijk} > 0$ must have y_k values equal to 1 in order to satisfy (5) and the corresponding fixed costs b_k are therefore included in (4). If $y_k = 0$ and $d_{ijk} > 0$, then x_{ij} must be 0 in order to satisfy (5).

Problem (P) has been formulated as a 0-1 linear programming problem whereas problem (PU) was formulated as a 0-1 nonlinear programming problem.

Note that problem (PU) can be easily obtained as a special case of problem (P) by letting d_{ijk} equal 1 (for all j) if design i uses facility k , and setting all s_k equal to n . In other words, the corresponding formulation is to find x_{ij} and y_k values that:

$$\begin{aligned}
 & \left\{ \begin{array}{ll} \text{Minimize} & \sum_{i=1}^m \sum_{j=1}^n a_{ij} x_{ij} + \sum_{k=1}^p b_k y_k \quad (4) \\ \text{subject to} & \sum_{i=1}^m x_{ij} = 1 \quad j=1, \dots, n \quad (2) \\ & \sum_{i=1}^m e_{ik} \sum_{j=1}^n x_{ij} \leq n y_k \quad k=1, \dots, p \quad (7) \\ & x_{ij}, y_k = 0 \text{ or } 1 \text{ for all } i, j, k \quad (6) \\ & \text{where } e_{ik} = 1 \text{ if design } i \text{ uses facility } k, \\ & \quad = 0 \text{ otherwise.} \end{array} \right. \quad (PI)
 \end{aligned}$$

1.3.2 Comparison with the fixed-charge location-allocation problem.

Problem (P) bears a resemblance to the well-known fixed-charge location-allocation problem or capacitated facility location problem [Geoffrion (1975); Ross and Soland (1977)]. There are, however, very significant differences between the two. In order to point out these differences, here is a statement of the location-allocation problem (IA) as given by Gross, Pinkus, and Soland (1979) in a form

similar to that of problem (P).

Find x_{kj} and y_k values that

$$(LA) \left\{ \begin{array}{ll} \text{Minimize} & \sum_{k=1}^p \sum_{j=1}^n a_{kj} x_{kj} + \sum_{k=1}^p b_k y_k \quad (8) \\ \text{subject to} & \sum_{k=1}^m x_{kj} = 1 \quad j=1, \dots, n, \quad (9) \\ & \sum_{j=1}^n d_j x_{kj} \leq s_k y_k \quad k=1, \dots, p \quad (10) \\ & x_{kj} \geq 0, y_k = 0 \text{ or } 1 \text{ for all } j \text{ and } k \quad (11) \end{array} \right.$$

Here x_{kj} represents the fraction of customer (activity) j 's demand that is supplied by a facility at location k .

The most important distinction between problem (LA) and problem (P) is the relationship between assignments and facilities. In problem (LA) there is a direct connection between the assignments made and the facilities required, and each assignment affects only one facility, i.e., the assignment $x_{kj} > 0$ has a bearing on only one of the constraints (10) and, therefore, on only one variable y_k . On the other hand, in problem (P), the connection between the assignments made and the facilities required is indirect, and each assignment can affect several facilities, i.e., the assignment $x_{ij} = 1$ bears on all of the constraints (5) for which $d_{ijk} > 0$ and, therefore, on several variables y_k .

Another distinction is the relative difficulty of the two problems. While problem (LA) is not easy to solve, branch-and-bound approaches have been successful in dealing with it because once values are specified for the y_k , the x_{jk} are found by solving a transportation problem. Problem (LA) becomes more difficult if the constraints $x_{kj} \geq 0$ in (10) are replaced by $x_{kj} = 0$ or 1 in order to preclude supply of customer (activity) j 's demand by more than one facility. With this change,

problem (LA) may be treated as a generalized assignment problem and is solvable using an efficient branch-and-bound algorithm [Ross and Soland (1977)]. Problem (P) is more difficult than this variation of problem (LA) because of the above stated indirect connection between the assignments and the facilities. Even after values have been specified for all the y_k , problem (P) remains a difficult 0-1 linear programming problem because of the interaction of the constraints.

1.3.3 Solving problem (P).

The capacitated problem (P) has $mn+p$ 0-1 variables and $n+p$ constraints, so the problem dimensions may be large from practical considerations. For example, with $m=n=30$ and $p=20$, problem (P) has 920 variables and 50 constraints. The 0-1 LP computer codes generally available are limited in terms of problem size. For example, the code used by Gross, Pinkus, and Soland (1979) can handle up to 40 variables and 20 constraints. A better and more efficient code [Geoffrion and Nelson (1968)] allows up to 90 variables and 50 constraints. This fact, together with the structure of problem (P) suggests that a specialized algorithm could be developed that would be more efficient for practical problems than the general integer linear programming algorithms (on which the available codes are based).

With the above background in mind, the development of the solution algorithm and the computer program to solve problem (P) was undertaken and is described in Chapters 2 through 4.

1.4 Areas of Application

The solution algorithm and the computer program are designed to solve a multiactivity multifacility capacity-constrained 0-1 assignment problem, i.e., one which can be formulated as problem (P).

The basic elements of such a problem are activities that must be assigned, facilities and their meaningful configurations

represented as designs, the fixed and variable costs, and the capacity requirements of the activities.

The formulation (P) applies to existing and/or proposed facilities. In other words, it is useful for a situation where the decision may be to delete some of the existing facilities, as well as for a situation where the decision involves a selection out of a set of proposed facilities.

Table 1 includes examples of areas where formulation (P) is applicable. Within each application area, activities and facilities are identified. The implications of designs, variable costs, and fixed costs are apparent.

Obtaining the values of the data elements b_k , d_{ijk} , s_k , and in particular a_{ij} , can be a simple or a complex exercise depending on the particulars of the application, and the nature of the components comprising these elements. For example, in designing multi-echelon inventory systems [Gross, Pinkus, and Soland (1979)], a_{ij} represents the inventory cost of product (activity) j using echelon structure (design) i and b_k represents the fixed cost of installation (facility) k . The inventory cost a_{ij} includes the cost of procurement, carrying inventory, filling orders, and stockouts. The value a_{ij} , and associated inventory stockage policies, are arrived at by solving a multi-echelon inventory problem. In other words, for product j stocked under echelon structure i , optimal inventory policies are determined, at each installation of the structure, which yields a_{ij} . The facility fixed cost b_k includes the capital expenditure for building the installation, along with a number of fixed costs associated with operating it, such as administrative expenses, the expense of renting the facility (if it is not built), and certain other fixed operating expenses.

In the case of designing a support system for repairable

TABLE 1

EXAMPLES OF APPLICATION AREAS

Area of Application	Activities	Facilities
1. Design of multi-echelon * inventory systems	Types of items to be stocked	Warehouses (Comprising different levels or echelons, e.g., central, regional, and local warehouses)
2. Assignment of repairable ** components	Major components of a unit, e.g., components of an aircraft, a ship, a piece of machinery	Repair depots
3. Design of training programs	Training program cate- gories or occupational classifications	Training schools
4. Location of facilities ***	Types of services, e.g., health-care services	Buildings or installa- tions, e.g., health-care centers

* Gross, Pinkus, and Soland (1979)

**Gross and Pinkus (1979)

***Pinkus, Gross, and Soland (1973)

items [Gross and Pinkus (1979)], a_{ij} represents the total variable cost if unit type (activity) j is repaired under design i . The set of parameters taken into consideration to compute this cost for each unit type includes such things as varying population sizes, failure rates, average repair times, costs associated with their repair, the purchase and storage of spares, the purchase of repair channels, and travel to depots (facilities) for repair. A computer program is used to solve a spares and server provisioning problem, and the results provide the basic information to compute a_{ij} .

Thus, in general, the data elements of problem (P) may be obtained directly and/or by solving other related problem(s); it depends on the definition and the nature of the components comprising these data elements for a specific application area.

2. DEVELOPMENT OF THE SOLUTION ALGORITHM

The solution algorithm that has been developed to solve problem (P) is a branch-and-bound procedure which makes use of Lagrangian relaxation as a basic step.

This chapter considers two different Lagrangian relaxations of problem (P), their general characteristics, and some useful results leading to the specific case of Lagrangian relaxation utilized in the solution algorithm.

2.1 Lagrangian Relaxation

Taking a set of "complicating" constraints of a general mixed-integer program into the objective function in a Lagrangian fashion (with fixed multipliers) results in a "Lagrangian relaxation" of the original problem [Geoffrion (1974)]. The relaxed problem is easy to solve compared to the original problem, and provides a lower bound (for minimization problems) on the optimal value of the original problem.

Although the use of Lagrangian relaxation in discrete optimization has been reported prior to 1970 [e.g., Lorie and Savage (1955), Everett (1963), and Gilmore and Gomory (1963)], the "birth" of the Lagrangian approach as it exists today [Fisher (1978)] occurred in 1970 with the successful application of Lagrangian relaxations to the traveling salesman problem [Held and Karp (1970, 1971)]. This was followed by application of Lagrangian relaxation to scheduling problems [Fisher and Schrage (1972), and Fisher (1973, 1976)], the general integer programming problem [Shapiro (1971), and Fisher and Shapiro (1974)] and the generalized assignment problem [Ross and Soland (1975)]. Table 2 lists the applications of Lagrangian relaxation as given by Fisher (1978). A review of Lagrangian relaxation is also provided by Shapiro (1977) and Christofides (1980).

TABLE 2
APPLICATIONS OF LAGRANGIAN RELAXATION*

Problem	Researchers	Lagrangian Problem
TRAVELING SALESMAN		
Symmetric	Held & Karp (1970, 1971)	Spanning Tree
Asymmetric	Bazarra & Goode (1977)	Spanning Tree
Symmetric	Balas & Christofides (1976)	Perfect 2-Matching
Asymmetric	Balas & Christofides (1976)	Assignment
SCHEDULING		
n m Weighted Tardiness	Fisher (1973)	Pseudo-Polynomial Dynamic Programming
1 Machine Weight Tardiness	Fisher (1976)	Pseudo-Polynomial DP
Power Generation Systems	Muckstadt & Koenig (1977)	Pseudo-Polynomial DP
GENERAL IP		
Unbounded Variables	Fisher & Shapiro (1974)	Group Problem
Unbounded Variables	Burdet & Johnson (1976)	Group Problem
0 - 1 Variables	Etcheberry, et. al. (1978)	0 - 1 GUB
LOCATION		
Uncapacitated	Cornuejols, Fisher, & Nemhauser (1977)	0 - 1 VUB
Capacitated	Geoffrion & McBride (1977)	0 - 1 VUB
Databases in Computer Networks	Fisher & Hochbaum (1978)	0 - 1 VUB
GENERALIZED ASSIGNMENT		
	Ross & Soland (1975)	Knapsack
	Chalmet & Gelders (1976)	Knapsack, 0-1 GUB
SET COVERING--PARTITIONING		
Covering	Etcheberry (1977)	0 - 1 GUB
Partitioning	Nemhauser & Weber (1978)	Matching

*Source: Fisher (1978)

2.1.1 Relaxing Problem (P)

By dividing constraints (5) by s_k and letting $r_{ijk} = d_{ijk}/s_k$, problem (P) can be restated as follows.

$$(P) \left\{ \begin{array}{ll} \text{Minimize} & \sum_{i=1}^m \sum_{j=1}^n a_{ij} x_{ij} + \sum_{k=1}^p b_k y_k \quad (4) \\ \text{subject to} & \sum_{i=1}^m x_{ij} = 1 \quad j=1, \dots, n \quad (2) \\ & \sum_{i=1}^m \sum_{j=1}^n r_{ijk} x_{ij} \leq y_k \quad k=1, \dots, p \quad (5') \\ & x_{ij}, y_k = 0 \text{ or } 1 \quad \text{for all } i, j, k \quad (6) \end{array} \right.$$

A Lagrangian relaxation (LR_u) of problem (P) relative to constraints (2) is obtained as

$$(LR_u) \left\{ \begin{array}{ll} \text{Minimize} & \sum_{i=1}^m \sum_{j=1}^n a_{ij} x_{ij} + \sum_{k=1}^p b_k y_k - \sum_{j=1}^n u_j \left(\sum_{i=1}^m x_{ij} - 1 \right) \quad (12) \\ \text{subject to} & \sum_{i=1}^m \sum_{j=1}^n r_{ijk} x_{ij} \leq y_k \quad k=1, \dots, p \quad (5') \\ & x_{ij}, y_k = 0 \text{ or } 1 \quad \text{for all } i, j, k \quad (6) \end{array} \right.$$

where the u_j are Lagrange multipliers; it follows that the optimal value of problem (LR_u) is a lower bound on the optimal value of problem (P), i.e., $Z(LR_u) \leq Z(P)$. We will continue to use this notation in which $Z(\cdot)$ is the optimal value of problem (\cdot) .

Another Lagrangian relaxation (LR_v) of problem (P), relative to constraints (5'), is obtained as

$$\begin{aligned}
 &\text{Minimize} \quad \sum_i \sum_j a_{ij} x_{ij} + \sum_k b_k y_k - \sum_k v_k \left(y_k - \sum_i \sum_j x_{ij} r_{ijk} \right) \\
 &\quad \text{subject to (2) and (6), or equivalently,} \\
 (LR_v) \quad &\left\{ \begin{aligned}
 &\text{Minimize} \quad \sum_i \sum_j x_{ij} \left(a_{ij} + \sum_k v_k r_{ijk} \right) - \sum_k y_k \left(v_k - b_k \right) \quad (13) \\
 &\text{subject to} \quad \sum_i x_{ij} = 1 \quad j=1, \dots, n \quad (2) \\
 &\quad x_{ij}, y_k = 0 \text{ or } 1 \quad \text{for all } i, j, k \quad (6)
 \end{aligned} \right.
 \end{aligned}$$

where the v_k are non-negative Lagrange multipliers; it follows that $Z(LR_v) \leq Z(P)$.

2.1.2 General Characteristics

A Lagrangian relaxation provides a lower bound on the optimal value of the original problem, i.e., in our case $Z(LR_u) \leq Z(P)$ and $Z(LR_v) \leq Z(P)$. The usefulness of a Lagrangian relaxation depends on the closeness of this lower bound to the optimal value of the original problem. However, the relaxation must be "easy" to solve relative to the original problem. We observe that the optimal value of y_k in problem (LR_v) is 1 if $(v_k - b_k) \geq 0$ and 0 if $(v_k - b_k) \leq 0$, and then problem (LR_v) reduces to n 0-1 "multiple choice" problems which are very easy to solve. On the other hand, problem (LR_u) reduces to k 0-1 knapsack problems. However, these problems are not independent because of the interaction of constraints (5') and the indirect relationship described earlier in Section 1.3 between the assignments and the facilities. In view of this complexity, relaxation (LR_u) will not be considered further.

The choice of Lagrange multipliers in relaxation (LR_v) should be such that $Z(LR_v)$ is as large as possible and hence as close as possible to $Z(P)$ in view of the relationship $Z(LR_v) \leq Z(P)$. In other words, an equivalent problem is to find a vector v (representing v_1, v_2, \dots, v_k) to

$$(D) \quad \begin{cases} \text{Maximize} & [Z(LR_v)] \\ & v \geq 0 \end{cases} \quad (14)$$

Obviously, $Z(LR_v) \leq Z(D) \leq Z(P)$.

The general properties of Lagrangian relaxation have been well described in the literature [e.g., Geoffrion (1974), Geoffrion and McBride (1978), and Fisher (1980)]. Some of these properties relating the Lagrangian relaxation and the usual LP relaxation are stated below.

The LP relaxation (\bar{P}) of problem (P) is obtained by relaxing the integrality constraints (6), i.e., the formulation (\bar{P}) is

$$(\bar{P}) \quad \left\{ \begin{array}{ll} \text{Minimize} & \sum_{i=1}^m \sum_{j=1}^n a_{ij} x_{ij} + \sum_{k=1}^p b_k y_k \quad (4) \\ \text{subject to} & \sum_{i=1}^m x_{ij} = 1 \quad j=1, \dots, n \quad (2) \\ & \sum_{i=1}^m \sum_{j=1}^n r_{ijk} x_{ij} \leq y_k \quad k=1, \dots, p \quad (5') \\ & y_k \leq 1 \quad k=1, \dots, p \quad (15) \\ & x_{ij}, y_k \geq 0 \quad \text{for all } i, j, k \quad (16) \end{array} \right.$$

Note that the constraints $x_{ij} \leq 1$ are implicit in constraints (2).

Also consider the following partial convex hull relaxation (P^*) of problem (P).

$$(P^*) \quad \left\{ \begin{array}{ll} \text{Minimize} & \sum_{i=1}^m \sum_{j=1}^n a_{ij} x_{ij} + \sum_{k=1}^p b_k y_k \quad (4) \\ \text{subject to} & \sum_{i=1}^m \sum_{j=1}^n r_{ijk} x_{ij} \leq y_k \quad k=1, \dots, p \quad (5') \\ & x_{ij}, y_k \in \text{convex hull } \{(2), (6)\} \quad (17) \end{array} \right.$$

Then the relationships between the optimal values of various problems [Geoffrion and McBride (1978)] are as follows.

$$Z(\bar{P}) \leq Z(LR_{\bar{v}}) \leq \max_{v \geq 0} Z(LR_v) = Z(D) = Z(P^*) \leq Z(P) \quad (18)$$

where \bar{v} are the values $\bar{v}_1, \bar{v}_2, \dots, \bar{v}_p$ of a dual optimal solution of (\bar{P}) corresponding to constraints (5').

Thus, the optimal dual solution associated with the usual LP relaxation furnishes a choice of Lagrange multipliers such that the associated Lagrangian relaxation is at least as tight as the usual LP relaxation, and generally a good deal tighter and even as tight as the partial convex hull relaxation.

Since $Z(D) = Z(P^*)$, the quality of the bound obtained from the Lagrangian relaxation depends on where $Z(P^*)$ lies in the range between $Z(\bar{P})$ and $Z(P)$. It turns out that problem $(LR_{\bar{v}})$ possesses the "integrality property," i.e., the optimal value of problem $(LR_{\bar{v}})$ is not altered by dropping the integrality conditions on its variables and therefore [Geoffrion (1974)]

$$Z(D) = Z(P^*) = Z(\bar{P}) \quad (19)$$

Thus, the Lagrangian relaxation $(LR_{\bar{v}})$ is no better than the LP relaxation (\bar{P}) . On the other hand, Lagrangian relaxation (LR_u) does not possess the integrality property and, hence, could provide an equal or better bound than the LP relaxation (\bar{P}) ; but the computational difficulties do not favor pursuing formulation (LR_u) .

It is possible to consider alternative formulations of problem (P) with the objective of obtaining tighter bounds. This aspect is discussed in Chapter 6.

2.2 Some Results

We now turn to the basic question of choosing Lagrange multipliers v so that (LR_v) is optimal to the extent possible, which is equivalent to solving problem (D). We also need to consider this question when some of the x_{ij} and y_k variables have been assigned values of 1 or 0, i.e., at a node other than the starting or "root" node in the branch-and-bound tree. For this purpose, some terminology is defined and formulations corresponding to problems (P), (LK_v) and (D) are first developed. Then some important results pertaining to the choice of Lagrange multipliers will be proved. Gavish (1978) provides a method of obtaining the 'best' multipliers, based on solving an equivalent linear programming problem. Such a formulation is difficult in our case, and, besides, we propose to avoid solving LP problems in our branch-and-bound procedure.

Define the sets

$$S = \{(i,j) | x_{ij} \text{ has an assigned value of 1 or 0}\}, \text{ and}$$

$$T = \{k | y_k \text{ has an assigned value of 1 or 0}\}.$$

These sets represent the partial solution of problem (P) and the variables contained in these sets are termed fixed variables. [Geoffrion (1967)]. Let \bar{S} and \bar{T} represent the corresponding complementary sets, i.e., comprised of the x_{ij} and y_k variables, which have not been assigned specific values and, therefore, are called free variables. A completion of a partial solution is defined as a solution that is determined by S and T together with a binary specification (0 or 1) of the values of the free x_{ij} and y_k variables from sets \bar{S} and \bar{T} .

$$\text{Let } S \cup \bar{S} = S_1 \text{ and } T \cup \bar{T} = T_1.$$

Consider a partial solution to problem (P) in which specific values (of 1 or 0) are assigned to some of the x_{ij} and y_k such that

$$\sum_{i=1}^m x_{ij} \leq 1 \quad \forall j, \\ (i,j) \in S$$

$$\text{and} \quad \sum_{i,j} \sum_{(i,j) \in S} r_{ijk} x_{ij} \leq y_k \quad \forall k \in T$$

$$\sum_{i,j} \sum_{(i,j) \in \bar{S}} r_{ijk} x_{ij} \leq 1 \quad \forall k \in \bar{T}$$

and such that $x_{ij} = 1$ and $e_{ik} = 1$ imply that $k \in T$ and $y_k = 1$. Recall that, by definition, $e_{ik} = 1$ if design i uses facility k , and $e_{ik} = 0$ otherwise.

The problem of finding an optimal completion of the partial solution of problem (P) can be stated as follows.

$$(P_\ell) \left\{ \begin{array}{ll} \text{Minimize} & \sum_{i,j} \sum_{(i,j) \in \bar{S}} a_{ij} x_{ij} + \sum_k b_k y_k + \sum_{i,j} \sum_{(i,j) \in S} a_{ij} x_{ij} + \sum_k b_k y_k \quad (20) \\ \text{subject to} & \sum_i x_{ij} = 1 - \sum_i x_{ij} \quad \forall j \quad (21) \\ & \sum_{i,j} \sum_{(i,j) \in \bar{S}} r_{ijk} x_{ij} \leq y_k - \sum_{i,j} \sum_{(i,j) \in S} r_{ijk} x_{ij} \quad \forall k \quad (22) \\ & x_{ij}, y_k = 0 \text{ or } 1 \quad \forall (i,j) \in \bar{S}, k \in \bar{T} \quad (23) \end{array} \right.$$

We call this problem (P_ℓ) where ℓ indicates the node in the branch-and-bound tree.

A Lagrangian relaxation of problem (P_ℓ) with respect to constraints (22) is obtained by introducing non-negative Lagrange multipliers v_k , $k=1,2,\dots,p$; the relaxation is then

$$\begin{aligned} \text{Minimize} \quad & \sum_{i,j} \sum_{(i,j) \in \bar{S}} a_{ij} x_{ij} + \sum_k b_k y_k + \sum_{i,j} \sum_{(i,j) \in S} a_{ij} x_{ij} + \sum_k b_k y_k \\ & - \sum_k v_k \left[y_k - \sum_{i,j} \sum_{(i,j) \in \bar{S}} r_{ijk} x_{ij} - \sum_{i,j} \sum_{(i,j) \in S} r_{ijk} x_{ij} \right] \end{aligned} \quad (24)$$

$$\text{subject to} \quad \sum_i x_{ij} = 1 - \sum_i x_{ij} \quad \forall j \quad (21)$$

$$(i,j) \in \bar{S} \quad (i,j) \in S$$

$$x_{ij}, y_k = 0 \text{ or } 1 \quad \forall (i,j) \in \bar{S}, k \in \bar{T} \quad (23)$$

Rearranging (24), and using the relationship $T_1 = T \cup \bar{T}$, we have problem

$(LR_{\ell, v})$:

$$(LR_{\ell, v}) \left\{ \begin{aligned} & \text{Minimize} \quad \sum_{i,j} \sum_{(i,j) \in \bar{S}} x_{ij} \left(a_{ij} + \sum_{k \in T_1} v_k r_{ijk} \right) + \sum_{i,j} \sum_{(i,j) \in S} x_{ij} \left(a_{ij} + \sum_{k \in T_1} v_k r_{ijk} \right) \\ & \quad - \sum_{k \in \bar{T}} y_k (v_k - b_k) - \sum_{k \in T} y_k (v_k - b_k) \\ & \text{subject to} \quad \sum_i x_{ij} = 1 - \sum_i x_{ij} \quad \forall j \\ & \quad (i,j) \in \bar{S} \quad (i,j) \in S \\ & \quad x_{ij}, y_k = 0 \text{ or } 1 \quad \forall (i,j) \in \bar{S}, k \in \bar{T} \end{aligned} \right. \quad (25)$$

$$(21)$$

$$(23)$$

Then we have $Z(LR_{\ell, v}) \leq Z(P_{\ell})$. An important problem is the choice of Lagrange multipliers v_1, v_2, \dots, v_p , represented by vector v , that maximize $Z(LR_{\ell, v})$, i.e., the problem (D_{ℓ}) :

$$(D_{\ell}) \left\{ \begin{aligned} & \text{Maximize} \quad [Z(LR_{\ell, v})] \\ & \quad v \geq 0 \end{aligned} \right. \quad (26)$$

We now state and prove some theorems related to the choice of Lagrange multipliers v_1, v_2, \dots, v_p .

Theorem 1: There exists an optimal solution to problem (D) in which $v_k \geq b_k$ for all k .

Proof: Suppose $v_1 < b_1$, in an optimal solution to problem (D), i.e., $Z(D) = Z(LR_{v^*})$ where $v_1^* < b_1$.

Recall that

$$\begin{aligned} Z(LR_{v^*}) &= \text{Min} \sum_i \sum_j x_{ij} \left(a_{ij} + \sum_k v_k^* r_{ijk} \right) - \sum_k y_k (v_k^* - b_k) \\ \text{s.t. } \sum_i x_{ij} &= 1 \quad \forall j \\ x_{ij}, y_k &= 0 \text{ or } 1 \quad \forall i, j, k \end{aligned} \quad \begin{aligned} (2) \\ (6) \end{aligned}$$

For $v_1^* < b_1$, the optimal value of y_1 is 0, and the term $-y_1 (v_1^* - b_1)$ in the objective function is 0.

Consider what happens if we increase v_1^* to b_1 . Call the resulting vector \underline{v} . Consider problem $(LR_{\underline{v}})$. The optimal value of y_1 in problem $(LR_{\underline{v}})$ is 0 or 1, and the term $-y_1 (\underline{v}_1 - b_1)$ is 0. However, the optimal value of y_k is the same in problems (LR_{v^*}) and $(LR_{\underline{v}})$ for all $k > 1$. Therefore, the quantity $\sum_k y_k (v_k - b_k)$ is the same at the optimal solution for both $v = v^*$ and $v = \underline{v}$.

Since $\underline{v}_1 > v_1^*$, we note that in the objective function,

$$a_{ij} + \sum_{k=1}^p \underline{v}_k r_{ijk} \geq a_{ij} + \sum_{k=1}^p v_k^* r_{ijk} \quad \forall i, j,$$

and therefore $Z(LR_{\underline{v}}) \geq Z(LR_{v^*})$.

It follows that there is an optimal solution to problem (D) in which $v_1 \geq b_1$.

Since the choice of $k=1$ was arbitrary, the same result holds for any value of k , $k=1, \dots, p$; hence, there exists an optimal solution to problem (D) in which $v_k \geq b_k$ for all k .

Theorem 2: There exists an optimal solution to problem (D_c) in which $v_k \geq b_k$ if (i) $k \in \bar{T}$ or (ii) $k \in T$ and $y_k = 0$.

Proof: Suppose $v_1 < b_1$ in an optimal solution to problem (D_ℓ) , i.e., $Z(D_\ell) = Z(LR_{\ell, v^*})$ where $v_1^* < b_1$. Then $k=1$ can be such that $k \in T$ or $k \in \bar{T}$.

Case (i): Let $k \in \bar{T}$.

Recall that

$$\begin{aligned}
 Z(LR_{\ell, v^*}) = \text{Min} \quad & \sum_i \sum_j x_{ij} \left(a_{ij} + \sum_k v_k^* r_{ijk} \right) \\
 & (i,j) \in \bar{S} \\
 & + \sum_i \sum_j x_{ij} \left(a_{ij} + \sum_k v_k^* r_{ijk} \right) \\
 & (i,j) \in S \\
 & - \sum_{k \in \bar{T}} y_k \left(v_k^* - b_k \right) - \sum_{k \in T} y_k \left(v_k^* - b_k \right) \\
 \text{s.t.} \quad & \sum_i x_{ij} = 1 - \sum_i x_{ij} \quad \forall j \quad (21) \\
 & (i,j) \in \bar{S} \quad (i,j) \in S \\
 & x_{ij}, y_k = 0 \text{ or } 1 \quad \forall (i,j) \in \bar{S}, k \in \bar{T} \quad (23)
 \end{aligned}$$

For $v_1^* < b_1$, and $k \in \bar{T}$, the optimal value of y_1 is 0 and the term $-y_1 (v_1^* - b_1)$ in the objective function is 0.

Let v_1^* be increased to b_1 ; call the resulting vector \underline{v} . Consider problem $(LR_{\ell, \underline{v}})$. The optimal value of y_1 in $(LR_{\ell, \underline{v}})$ is 0 or 1, then the term $-y_1(\underline{v}_1 - b_1)$ is 0. For $k > 1$, the optimal value of y_k being the same in (LR_{ℓ, v^*}) and $(LR_{\ell, \underline{v}})$, we find that $\sum_{k \in T_1} y_k (v_k - b_k)$ is the same at the optimal solution for both $v = v^*$ and $v = \underline{v}$. But $\underline{v}_1 > v_1^*$; therefore

$$a_{ij} + \sum_{k \in T_1} \underline{v}_k r_{ijk} \geq a_{ij} + \sum_{k \in T_1} v_k^* r_{ijk} \quad \forall (i,j) \in S \text{ and } (i,j) \in \bar{S}$$

Hence, $Z(LR_{\ell, \underline{v}}) \geq Z(LR_{\ell, v^*})$, wherefrom it follows that there is an optimal solution to (D_{ℓ}) in which $v_1 \geq b_1$. Since the choice of $k=1$ was arbitrary, the same results hold for any value of k , $k \in \bar{T}$. Hence, there exists an optimal solution to problem (D_{ℓ}) in which $v_k \geq b_k$ for all $k \in \bar{T}$.

Case (ii): Let $k \in T$ and $y_k = 0$

Considering problem (LR_{ℓ, v^*}) , for $k = 1$, $v_1^* < b_1$, and $y_1 = 0$, the term $-y_1(v_1^* - b_1)$ in the objective function is 0.

Increase v_1^* to b_1 and call the resulting vector \underline{v} . The term $-y_1(\underline{v}_1 - b_1)$ is 0. For $k > 1$, the optimal values of y_k are the same in problems (LR_{ℓ, v^*}) and $(LR_{\ell, \underline{v}})$. Therefore $\sum_{k \in T_1} y_k (v_k - b_k)$ is the same at the optimal solution for both $v = v^*$ and $v = \underline{v}$. Since $\underline{v}_1 > v_1^*$,

$$a_{ij} + \sum_{k \in T_1} \underline{v}_k r_{ijk} \geq a_{ij} + \sum_{k \in T_1} v_k^* r_{ijk} \quad \forall (i,j) \in S \text{ and } (i,j) \in \bar{S}$$

Therefore $Z(LR_{\ell, \underline{v}}) \geq Z(LR_{\ell, \underline{v}}^*)$. It follows that there exists an optimal solution to (D_{ℓ}) in which $v_1 \geq b_1$. The choice of $k=1$ being arbitrary, the same results hold for any value of k , $k \in T$ and $y_k = 0$; which proves case (ii) of the Theorem.

It may be added that there is another possibility which complements case (ii) of Theorem 2, i.e., if $k \in T$ and $y_k = 1$. We treat this possibility as a conjecture since a result similar to the one above could not be proved, as discussed now.

With $y_1 = 1$ and $v_1^* < b_1$, we observe from problem $(LR_{\ell, \underline{v}}^*)$ that for a solution vector X^* (with elements x_{ij}^*) and Y^* (with elements $y_1^*, \dots, y_p^* | y_1^* = 1$ and $y_2^*, \dots, y_p^* = 0$ or 1),

$$\begin{aligned} Z(LR_{\ell, \underline{v}}^*) &= \sum_{i,j} \sum_{(i,j) \in \bar{S}} x_{ij}^* \left(a_{ij} + v_1^* r_{ij1} + \sum_{k>1} v_k^* r_{ijk} \right) \\ &\quad + \sum_{i,j} \sum_{(i,j) \in S} x_{ij}^* \left(a_{ij} + v_1^* r_{ij1} + \sum_{k>1} v_k^* r_{ijk} \right) \\ &\quad - \sum_{k \in T} y_k^* \left(v_k^* - b_k \right) - y_1^* (v_1^* - b_1) - \sum_{k>1} y_k^* (v_k^* - b_k) \end{aligned}$$

Since $v_1^* < b_1$ and $y_1 = 1$ the term $-y_1(v_1^* - b_1)$ is positive. If we raise v_1^* to b_1 , say \underline{v}_1 , the term $-y_1(\underline{v}_1 - b_1)$ is 0.

The difference between $Z(LR_{\ell, \underline{v}}^*)$ and the objective function value of problem $(LR_{\ell, \underline{v}})$ with $X=X^*$ and $Y=Y^*$ is

$$\begin{aligned} &= \sum_{i,j} \sum x_{ij}^* v_1^* r_{ij1} + (b_1 - v_1^*) - \sum_{i,j} \sum x_{ij}^* b_1 r_{ij1} \\ &= (b_1 - v_1^*) - \sum_{i,j} \sum x_{ij}^* (b_1 - v_1^*) r_{ij1}. \end{aligned}$$

This difference can be either negative or positive, and so we cannot conclude that there is an optimal solution to problem (D_{ℓ}) in which

$v_1 \geq b_1$. We believe this conclusion to be false.

Theorem 3: Let (X^*, Y^*) solve problem (LR_v) for $v_k = b_k$ for all k . If (X^*, Y^*) is feasible for problem (P), there exists an optimal solution to problem (D) in which $v_k = b_k$ for all k .

Proof: In view of Theorem 1, there exists an optimal solution to (D) in which $v_k \geq b_k$ for all k , i.e., $v \geq b$. Let \underline{v} be such an optimal v . We will show that $Z(LR_{\underline{v}}) \leq Z(LR_b)$, from which it follows that $v = b$ solves problem (D) .

Recall that

$$Z(LR_{\underline{v}}) = \min_{X,Y} \sum_i \sum_j x_{ij} \left(a_{ij} + \sum_k \underline{v}_k r_{ijk} \right) - \sum_k y_k \left(\underline{v}_k - b_k \right)$$

$$\text{s.t.} \quad \sum_i x_{ij} = 1 \quad \forall j \quad (2)$$

$$x_{ij}, y_k = 0 \text{ or } 1 \quad \forall i,j,k \quad (6)$$

Since $\underline{v} \geq b$, $y_k = 1 \quad \forall k$ is an optimal choice.

$$\text{Hence, } Z(LR_{\underline{v}}) = \min_X \sum_i \sum_j x_{ij} \left(a_{ij} + \sum_k \underline{v}_k r_{ijk} \right) - \sum_k \left(\underline{v}_k - b_k \right)$$

$$\text{s.t.} \quad \sum_i x_{ij} = 1 \quad \forall j \quad (2)$$

$$x_{ij} = 0 \text{ or } 1 \quad \forall i,j \quad (6a)$$

Now consider (LR_b) . Since $v = b$, the last term of the objective function drops out, and we have

$$Z(LR_b) = \min_{X,Y} \sum_i \sum_j x_{ij} \left(a_{ij} + \sum_k b_k r_{ijk} \right)$$

subject to (2) and (6)

$$= \min_X \sum_i \sum_j x_{ij} \left(a_{ij} + \sum_k b_k r_{ijk} \right)$$

subject to (2) and (6a)

$$= \sum_i \sum_j x_{ij}^* \left(a_{ij} + \sum_k b_k r_{ijk} \right)$$

where X^* with elements x_{ij}^* is the minimizing solution vector which satisfies (2) and (6a).

Now (X^*, Y^*) feasible for (P) implies that

$$\sum_i \sum_j x_{ij}^* r_{ijk} \leq y_k^* \leq 1 \quad \forall k.$$

$$\text{Hence, } \sum_k \left(\frac{v_k}{-} - b_k \right) \sum_i \sum_j x_{ij}^* r_{ijk} \leq \sum_k \left(\frac{v_k}{-} - b_k \right),$$

$$\text{or } \sum_k \left(\frac{v_k}{-} - b_k \right) \sum_i \sum_j x_{ij}^* r_{ijk} - \sum_k \left(\frac{v_k}{-} - b_k \right) \leq 0 \quad (27)$$

$$\begin{aligned} \text{Rewriting, } Z(LR_{\underline{v}}) = \min_X \sum_i \sum_j x_{ij} \left[a_{ij} + \sum_k r_{ijk} \left(b_k + \left(\frac{v_k}{-} - b_k \right) \right) \right] \\ - \sum_k \left(\frac{v_k}{-} - b_k \right) \end{aligned}$$

subject to (2) and (6a)

$$\begin{aligned} = \min_X \left\{ \sum_i \sum_j x_{ij} \left(a_{ij} + \sum_k r_{ijk} b_k \right) \right. \\ \left. + \sum_k \left(\frac{v_k}{-} - b_k \right) \sum_i \sum_j x_{ij} r_{ijk} - \sum_k \left(\frac{v_k}{-} - b_k \right) \right\} \end{aligned}$$

subject to (2) and (6a)

$$\begin{aligned} = \sum_i \sum_j x_{ij}^* \left(a_{ij} + \sum_k r_{ijk} b_k \right) \\ + \sum_k \left(\frac{v_k}{-} - b_k \right) \sum_i \sum_j x_{ij}^* r_{ijk} - \sum_k \left(\frac{v_k}{-} - b_k \right) \\ \leq \sum_i \sum_j x_{ij}^* \left(a_{ij} + \sum_k r_{ijk} b_k \right) = Z(LR_b) \end{aligned}$$

by (27), or $Z(LR_v) \leq Z(LR_b)$; it follows that $v = b$ solves problem (D).

2.3 Relaxation (PR_ℓ)

Theorems 1 and 3 are useful in providing a choice of Lagrange multipliers as a starting point in solving a relaxation of problem (P) at the root node. Theorem 2, similar to Theorem 1, provides results for a partial solution of problem (P), i.e., at a node other than the root node where some of the x_{ij} and y_k have been fixed at 1 or 0.

Theorem 1 is important in pointing out that a certain set of Lagrange multipliers v such that $v_k \geq b_k$ for all k would provide an optimal choice. Theorem 3 narrows this choice to $v_k = b_k$ for all k for a specific situation, i.e., when the resulting solution is feasible for problem (P).

Letting $v_k = b_k$ for all k , problem (LR_v) becomes:

$$(LR_b) \begin{cases} \text{Minimize} & \sum_i \sum_j c_{ij} x_{ij} & (28) \\ \text{subject to} & \sum_i x_{ij} = 1 & \forall j & (2) \\ & x_{ij} = 0 \text{ or } 1 & \forall i, j & (6a) \end{cases}$$

$$\text{where } c_{ij} = a_{ij} + \sum_k b_k r_{ijk} . \quad (29)$$

Note that problem (LR_b) is very easy to solve; its optimal value is just the sum of the minimum (over i) c_{ij} for all j , i.e.,

$$Z(LR_b) = \sum_j \min_i \{c_{ij}\} \quad (30)$$

We solve this problem as a starting point at the root node in our branch-and-bound procedure.

As we move to other nodes by fixing some of the variables, we must deal with problems having the form of problem (P_ℓ) instead of problem (P) . The appropriate relaxation is then problem $(LR_{\ell,v})$, whose optimal value $Z(LR_{\ell,v})$ is the lower bound required at node ℓ . Our algorithm branches only on x_{ij} variables and uses the constraints (5') to fix appropriate y_k variables at values of 1. More precisely, if x_{ij} is fixed at 1 and $c_{ik} = 1$, then y_k must be 1 in every feasible completion of problem (P) so we can include the index k in T and fix y_k at 1. To account for the various possible combinations of i and j , we define

$$\begin{aligned} \alpha_{k\ell} &= 1 \text{ if } x_{ij} c_{ik} > 0 \text{ for any } (i,j) \in S, \\ &= 0 \text{ otherwise.} \end{aligned} \quad (31)$$

At any node ℓ then, y_k is fixed at 1 and $k \in T$ if $\alpha_{k\ell} = 1$.

There is another way in which it is appropriate to fix y_k at 1 at node ℓ . If the available choice of designs for some activity j requires the use of facility k , then y_k may be set to 1. Formally, define

$$W = \{j \mid (i,j) \in S \text{ and } x_{ij} = 1 \text{ for some } i\} \quad (32)$$

and its complement \bar{W} . Then define

$$\begin{aligned} \beta_{k\ell} &= 1 \text{ if } \sum_{j \in \bar{W}} \min_i d_{ijk} > 0, \\ &= 0 \text{ otherwise.} \end{aligned} \quad (33)$$

Then y_k is fixed at 1 and $k \in T$ if $\beta_{k\ell} = 1$. It is convenient to combine these two notations in forcing y_k to 1. Define

$$\delta_{k\ell} = \text{Max} \{ \alpha_{k\ell}, \beta_{k\ell} \} \quad (34)$$

so y_k is fixed at 1 and $k \in T$ if $\delta_{k\ell} = 1$.

To return to the relaxation, problem $(LR_{\ell, \bar{v}})$, we must make a choice of the vector \bar{v} of Lagrange multipliers. Of course, we would like to use an optimal choice, i.e., a vector \bar{v} that solves problem (D_{ℓ}) .

Recall, however, that Theorem 2 did not provide us any useful information about the optimal value of \bar{v}_k if $k \in T$ and $y_k = 1$. To simplify our approach and have recourse to the results of Theorems 1 and 3, we choose $\bar{v}_k = 0$ if $k \in T$ and $y_k = 1$. Note that there are no $k \in T$ such that $y_k = 0$ because of practical considerations and because our branching rule only results in fixing y_k values at 1. Problem $(LR_{\ell, \bar{v}})$ now takes the form

$$(LR_{\ell, \bar{v}}) \left\{ \begin{array}{ll} \text{Minimize} & \sum_i \sum_j x_{ij} \left(a_{ij} + \sum_{k \in \bar{T}} \bar{v}_k r_{ijk} \right) - \sum_{k \in \bar{T}} y_k \left(\bar{v}_k - b_k \right) + \sum_{k \in T} b_k \quad (35) \\ \text{subject to} & \sum_i x_{ij} = 1, \quad \forall j \quad (6) \\ & x_{ij}, y_k = 0 \text{ or } 1 \text{ for all } (i, j) \in \bar{S}, k \in T. \quad (23) \end{array} \right.$$

Note that in this problem $(LR_{\ell, \bar{v}})$, $\bar{v}_k = 0$ if $k \in T$. Also note how closely it resembles problem $(LR_{\bar{v}})$, the relaxation at the root node. As in that case, we would like the lower bound $Z(LR_{\ell, \bar{v}})$ to be as large as possible, i.e., we seek \bar{v} to

$$(D_{\ell}) \left\{ \begin{array}{ll} \text{Maximize} & [Z(LR_{\ell, \bar{v}})] \\ & \bar{v} \geq 0 \end{array} \right. \quad (36)$$

Because of the close similarity of problems $(LR_{\ell, \bar{v}})$ and $(LR_{\bar{v}})$, it is possible to obtain results about problem (D_{ℓ}) that are analogous to those obtained about problem (D) . We state these results as Theorems 4 and 5. Their proofs are omitted because they follow precisely the

proofs of Theorems 1 and 3, respectively, and their validity follows from the fact that problem $(LR_{\ell, \bar{v}})$ is essentially the same as problem (LR_v) but involves only the free variables.

Theorem 4: There exists an optimal solution to problem $(D_{\bar{\ell}})$ in which $v_k \geq b_k$ for all $k \in \bar{T}$.

Theorem 5: Let (X^*, Y^*) solve problem $(LR_{\ell, \bar{v}})$ for $v_k = b_k$ for all $k \in \bar{T}$. If (X^*, Y^*) satisfies (5') for all $k \in \bar{T}$, there exists an optimal solution to problem $(D_{\bar{\ell}})$ in which $v_k = b_k$ for all $k \in \bar{T}$.

Just as Theorems 1 and 3 motivated us to use the relaxation problem (LR_b) to obtain our lower bound at node 1, Theorems 4 and 5 motivate us to set $v_k = b_k$ for all $k \in \bar{T}$ in relaxation problem $(LR_{\ell, \bar{v}})$ to obtain our lower bound at node ℓ . With this specification, problem $(LR_{\ell, \bar{v}})$ becomes

$$(PR_{\ell}) \left\{ \begin{array}{ll} \text{Minimize} & \sum_{i,j} c_{ij\ell} x_{ij} + FC_{\ell} \quad (37) \\ \text{subject to} & \sum_i x_{ij} = 1 \quad \forall j \quad (2) \\ & x_{ij} = 0 \text{ or } 1 \quad \forall (i,j) \in \bar{S}, \quad (23a) \end{array} \right.$$

where

$$\begin{aligned} c_{ij\ell} &= a_{ij} + \sum_{k \in \bar{T}} b_k r_{ijk} \\ &= a_{ij} + \sum_{k=1}^p b_k (1 - \delta_{k\ell}) r_{ijk} \end{aligned} \quad (38)$$

and the fixed cost FC_{ℓ} is given by

$$FC_{\ell} = \sum_{k \in T} b_k = \sum_{k=1}^p \delta_{k\ell} b_k. \quad (39)$$

This specific relaxation, problem (PR_ℓ) , is of the same form as problem (LR_j) and is equally easy to solve in one pass. Its optimal value $Z(PR_\ell)$ serves as the lower bound at node ℓ . Note that for $\ell=1$, problem (PR_ℓ) is the same as problem (LR_b) .

It is clear that setting each Lagrange multiplier v_k to b_k for $k \in \bar{T}$ and to 0 for $k \in T$ is not generally optimal in terms of achieving the tightest lower bound (except as per Theorem 3). But it provides a good starting point in seeking an optimal vector v and it provides an easily calculated lower bound at each node of our branch-and-bound procedure. The question of how to improve upon this choice of multiplier values will be discussed in Chapter 6.

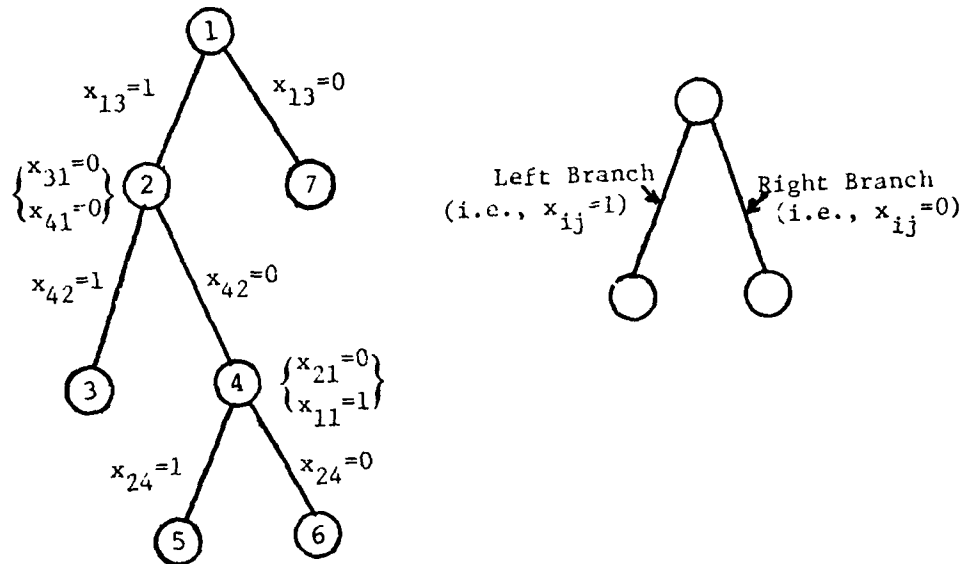
3. METHODOLOGY FRAMEWORK

The branch-and-bound procedure/methodology developed to solve problem (P) uses Lagrangian relaxation (PR_ℓ) as a basic step. The branching rule dictates which x_{ij} variable to branch on at each node. In addition, there are certain rules (e.g., the capacity rule and the bounding rule) which contribute, significantly, in improving the overall efficiency of the procedure.

Some basic terms such as fixed and free variables, partial solution and its completion were introduced in the previous chapter. This chapter first provides a preliminary discussion of the branch-and-bound methodology, [Geoffrion (1967), and Geoffrion and Marsten (1972)]. Representation and storage of the x_{ij} variables for branching and backtracking is described in order to provide continuity and consistency with the computer program covered in Chapter 4. This is followed by a description of the major components of the branch-and-bound methodology.

Branching and backtracking is done on the x_{ij} variables. The branching commences by fixing the x_{ij} variable (selected by the branching rule) to 1 and moving to the left branch node. When backtracking, we fix the corresponding x_{ij} variable at 0 and move to the right branch node (if the right branch node has not already been explored). An x_{ij} variable can also be fixed at 0 or 1 by rules other than the branching rule. The capacity rule and the bounding rule are two such rules employed in our methodology.

Figure 4a shows a branch-and-bound tree. The x_{ij} variables fixed at 0 or 1 at any node due to rules other than the branching rule are shown in parenthesis at the appropriate node.



Node ① is the root node and also the parent node for nodes ② and ⑦

Node ② is the parent node for nodes ③ and ④, etc.

Figure 4a.
A branch-and-bound tree illustration

Node (ℓ)	Partial Solution (S_ℓ)
1	ϕ
2	{103, - 301, - 401}
3	{103, - 301, - 401, 402}
4	{103, - 301, - 401, - 402, - 201, <u>101</u> }
5	{103, - 301, - 401, - 402, - 201, <u>101</u> , 204}
6	{103, - 301, - 401, - 402, - 201, <u>101</u> , -204}
7	{- 103}

Figure 4b.
Partial solutions for the above illustration (Figure 4a)

For problem (PR_ℓ) , a partial solution corresponding to set S at node ℓ , i.e., S_ℓ contains x_{ij} variables assigned values of 1 or 0. For simplicity in the computer program, an x_{ij} variable fixed at 1 is represented as $(100 i + j)$, whereas an x_{ij} variable fixed at 0 as $-(100 i + j)$, e.g., $x_{32} = 1$ and $x_{32} = 0$ are represented as 302 and -302 respectively. Since branching is done on x_{ij} variables, it is necessary to make a distinction between x_{ij} variables fixed at 1 due to the branching rule and those fixed at 1 due to the other rules. We make this distinction by underlining the positive number to represent an x_{ij} fixed at 1 due to the other rules. For example, 204, -301, 103 represent, respectively, $x_{24} = 1$ due to the branching rule, $x_{31} = 0$ due to the branching rule or any other rule, and $x_{13} = 1$ due to a rule other than the branching rule.

Figure 4b shows the partial solutions S_ℓ of the branch-and-bound tree in Figure 4a.

Implicit enumeration involves generating a sequence of partial solutions and simultaneously considering all completions of each. For our minimization problem, we start with an initial solution having a very large value (infinity) as an initial upper bound. As the computations proceed, feasible solutions (those satisfying the capacity constraints) are discovered from time to time, and the best one yet found is retained as an incumbent solution with the corresponding value as the best upper bound. It may happen that for a given partial solution S_ℓ we can determine a best completion of S_ℓ , i.e., a feasible completion that minimizes the objective function value among all feasible completions of S_ℓ . If such a best feasible completion is better than the best upper bound, then it replaces the latter. Or we may be able to determine that S_ℓ has no feasible completion better than the incumbent. In either case, we can fathom S_ℓ . (Various situations of fathoming and back-

tracking in our branch-and-bound procedure are described in the following discussion.) All completions of a fathomed partial solution S_ℓ have been implicitly enumerated in the sense that they can be excluded from further consideration (with the exception of the relevant best feasible solution of S_ℓ if it has been retained as the best upper bound).

In our branch-and-bound procedure, at any given node where we can fathom S_ℓ , we backtrack to the parent node and move to the right-hand branch (if that branch has not already been explored) by fixing the appropriate x_{ij} variable at 0. However, if the right-hand branch has already been explored, we continue backtracking to a parent node where we can move to a right-hand branch. For example, in Figure 4a, when backtracking from node 3, we move to the parent node 2, and to the right to node 4 by setting $x_{42} = 0$. However, when backtracking from node 6, we move back to node 4, then back to node 2, then back to node 1, and to the right to node 7 by setting $x_{13} = 0$.

On the other hand, if the partial solution S_ℓ cannot be fathomed, we branch to the left and augment S_ℓ by fixing a free variable x_{ij} at 1 (based on the branching rule), and then we try to fathom the resulting partial solution. In addition to the one variable selected by the branching rule, some other free x_{ij} variables can also be fixed at 0 or 1 according to the application of rules other than the branching rule. Note that this can also happen when backtracking, i.e., when S_ℓ has been fathomed and we backtrack and move to the right by setting the appropriate x_{ij} variable to 0.

Let us consider examples of both situations, i.e., when S_ℓ has not been fathomed and when S_ℓ has been fathomed. In Figure 4a we cannot fathom S_1 (i.e., S at node 1), so we move to node 2 by

augmenting S_2 by fixing $x_{13} = 1$ based on the branching rule, and by fixing $x_{31} = 0$ and $x_{41} = 0$ based on the application of the other rules. Similarly, we move from node 2 to node 3 by augmenting S_2 by fixing $x_{42} = 1$. As an example of backtracking, when we fathom S_3 , we move back to the parent node 2, and to the right to node 4, getting a new partial solution S_4 by replacing $x_{42} = 1$ with $x_{42} = 0$, and further augmenting it by fixing $x_{21} = 0$ and $x_{11} = 1$ based on the application of the other rules.

Computationally, the storage and update of partial solution S_ℓ is easily accomplished by considering Figure 4b. If, at a given node, the partial solution S_ℓ has not been fathomed, e.g., at node 4, determine the next branching variable by using the branching rule, i.e., x_{24} , and augment S_4 by adding 204 as the last entry. Also, augment S_4 with any other free x_{ij} variables, if appropriate, depending on the application of the other rules. Now, consider the case where the partial solution S_ℓ has been fathomed, e.g., at node 6, and we backtrack; starting with the last entry in S_ℓ , we consider one entry at a time, going backwards, until we find a positive number which is not underlined. In our example, it is 103. In other words, we must branch to the right by fixing $x_{13} = 0$, i.e., we replace 103 with -103 and we are at node 7. Should we find that we have no positive number, the procedure terminates since we are back at the root node and the right branch has already been explored. This happens when backtracking from node 7.

In the branch-and-bound procedure we generate a sequence of partial solutions as we move from one node to another. This sequence is non-redundant in the sense that no completion of a partial solution ever duplicates a completion of a previous partial solution that has been fathomed.

Since one of the x_{ij} values, for each j , must be 1, a total of $(2m-1)^n$ nodes are theoretically possible for complete enumeration. However, most of the solutions may be infeasible because of the capacity constraints. The branch-and-bound procedure, through a judicious choice of branching variables, and elimination of certain infeasible and non-optimal assignments through various rules, turns out to be a practical and computationally efficient algorithm. The various components of this procedure are described next. Detailed procedural steps and the solution of a test problem will be covered in Chapter 4.

3.1 Bounds

3.1.1 Lower Bound

At a given node ℓ in the branch-and-bound tree, a lower bound (LOWB) is obtained by solving relaxed problem (PR_ℓ) .

$$LOWB = Z(PR_\ell) \quad (40)$$

Recall that problem (PR_ℓ) is very easy to solve by considering the minimum $c_{ij\ell}$ over those j 's for which x_{ij} is not fixed at 1, i.e., $j \in \bar{W}$, where \bar{W} is the complement of W defined by expression (32).

$$Z(PR_\ell) = \sum_{j \in \bar{W}} c_{ij\ell} + \sum_{j \in \bar{W}} \min_i c_{ij\ell} + FC_\ell, \quad (41)$$

(i,j) $\in \bar{S}$

where $c_{ij\ell}$ is given by expression (38), i.e.,

$$c_{ij\ell} = a_{ij} + \sum_k b_k (1 - \delta_{k\ell}) r_{ijk}, \quad (38)$$

and the fixed cost (FC_ℓ) is given by expression (39), i.e.,

$$FC_\ell = \sum_k \delta_{k\ell} b_k, \quad (39)$$

where $\delta_{k\ell}$ is given by expression (34).

Note that if none of the x_{ij} variables is fixed at 1, as is generally the case at the root node, then all $\delta_{kl} = 0$, and, therefore, $FC_1 = 0$, and $c_{ij1} = a_{ij} + \sum_{k=1}^p b_k r_{ijk}$. $Z(PR_1)$ is, then, simply the middle part of expression (41). We use the term "generally" because it is possible that the capacity rule could force certain x_{ij} variables to 1 (or 0) at the root node, prior to solving the relaxed problem (PR_1).

3.1.2 Upper Bound

At any given node λ , let $X = \{x_{ij}\}$ represent the solution of problem (PR_λ). If this solution is feasible for problem (P), i.e., if X satisfies the capacity constraints (5) or (5')

$$\sum_{\substack{i, j \\ x_{ij} \in X}} d_{ijk} x_{ij} \leq s_k y_k \quad \forall k, \quad (42)$$

$$\begin{aligned} \text{where } y_k &= 1 \quad \text{if} \quad \sum_{\substack{i, j \\ x_{ij} \in X}} d_{ijk} x_{ij} > 0, \\ &= 0 \quad \text{otherwise,} \end{aligned} \quad (43)$$

then the value of problem (P) corresponding to this solution gives an upper bound (UPB):

$$UPB = \sum_{\substack{i, j \\ x_{ij} \in X}} a_{ij} x_{ij} + \sum_k b_k y_k, \quad (44)$$

where y_k is defined by (43).

3.1.3 Best Upper Bound

A current lowest upper bound is retained as the best upper bound (BUB), the corresponding solution X representing the incumbent solution.

The branch-and-bound procedure is initiated by assuming a very large value as the best upper bound, and is replaced by better (lower) values as the procedure continues.

A positive fractional value ϵ can be specified if a sub-optimal solution is acceptable. For example, for $\epsilon = 0.001$, the resulting solution value is guaranteed to be within 0.1 percent of the optimal solution value. When ϵ is non-zero, the adjusted best upper bound (BUBS) is defined as:

$$\text{BUBS} = \text{BUB} / (1 + \epsilon) . \quad (45)$$

Obviously when $\epsilon = 0$, $\text{BUBS} = \text{BUB}$.

3.2 Facility Usage Rule

This rule is used to identify facilities forced into usage at a given node ℓ and hence fix corresponding free variables y_k at 1.

For a partial solution S_ℓ , define

$$\begin{aligned} \bar{d}_{jkl} &= d_{ijk} \quad \text{if } j \in W, \\ &= \min_i d_{ijk} \quad \text{if } j \in \bar{W}. \\ &\quad (i,j) \in \bar{S} \end{aligned} \quad (46)$$

The facility usage rule states that for any facility k , where y_k is not already fixed at 1, if $\sum_j \bar{d}_{jkl} > 0$, then facility k is forced into usage and, therefore, y_k should be fixed at 1.

This rule is applied at every node prior to applying the capacity rule. In other words, this rule is applicable to capacitated as well as uncapacitated problems.

3.3 Capacity Rule

This rule is designed to "exclude" infeasible assignments prior to solving the relaxed problem (PR_ℓ) . This is done by exploiting the

relationship between the capacities required (d_{ijk}) and the capacities available (s_k) for a given partial solution of problem (P).

The capacity rule states that for a facility k and an activity j , "exclude" a free x_{ij} variable (i.e., fix it at 0) for which

$$(d_{ijk} - \bar{d}_{jk\ell}) > (s_k - \sum_j \bar{d}_{jk\ell}), \quad (i,j) \in \bar{S} \quad (47)$$

where $\bar{d}_{jk\ell}$ is defined by expression (46). The right-hand side of this inequality (47), when positive, represents the available capacity at facility k . The left-hand side shows, for a given j , the difference between a d_{ijk} corresponding to a free x_{ij} variable and $\bar{d}_{jk\ell}$. If, for a specific d_{ijk} , this difference is more than the available capacity, the corresponding free x_{ij} variable, if fixed at 1, would result in an infeasible solution. Thus, by looking ahead, we can exclude such a free x_{ij} variable by assigning it a value of 0.

Note that if the right-hand side of expression (47) is negative, then any completion of such a partial solution will be infeasible and we backtrack in our branch-and-bound procedure.

The capacity rule is applied to all the facilities by considering one facility at a time. The cycle of examining all the facilities continues until no more assignments can be excluded. During the course of application of this rule, if all but one of the free x_{ij} variables have been excluded (fixed at 0) for a given j , then that particular x_{ij} variable is fixed at 1 because of constraints (2), i.e., each activity j must be assigned to one and only one design i . The partial solution is updated accordingly to reflect the x_{ij} variables fixed at 0 or 1 due to the application of the capacity rule.

The capacity constraints for an uncapacitated problem are not active. Hence, the capacity rule is useful only for capacitated problems.

3.4 Branching Rule

This rule provides the choice of the x_{ij} variables on which to branch. If the partial solution at a given node ℓ is not fathomed, we branch further by fixing a free x_{ij} variable at 1 and moving to the left branch node.

According to the branching rule the choice of the branching variable depends on the $c_{ij\ell}$ values and is such that the corresponding x_{ij} , if perturbed, has the maximum impact on the optimal value of problem (PR_ℓ) .

For a given j , define $c_{i_1j\ell}$, the minimum permissible $c_{ij\ell}$, and $c_{i_2j\ell}$, the second smallest permissible $c_{ij\ell}$, i.e.,

$$c_{i_1j\ell} = \min_i c_{ij\ell} \text{ for } j \in \bar{W} \text{ and } (i,j) \in \bar{S} \quad (48)$$

$$\text{and } c_{i_2j\ell} = \min_{\substack{i \\ i \neq i_1}} c_{ij\ell} \text{ for } j \in \bar{W} \text{ and } (i,j) \in \bar{S} \quad (49)$$

$$\text{For each } j \in \bar{W}, \text{ define } D_{j\ell} = c_{i_2j\ell} - c_{i_1j\ell}. \quad (50)$$

Our branching rule states that a free x_{ij} variable corresponding to $c_{i_1j\ell}$ such that $D_{j\ell}$ is maximized over all j , is selected as the next branching variable and assigned a value of 1.

3.5 Bounding Rule

This rule is designed to "exclude" certain non-optimal assignments. These assignments cannot lead to an optimal solution as we branch from one node to the next left branch node.

The bounding rule states that a free x_{ij} variable should be excluded (by assigning it the value 0) for which

$$(c_{ij\bar{k}} - c_{i_1j\bar{k}}) > (\text{BUBS} - \text{LOWB}) \text{ for } j \in \bar{W} \text{ and } (i,j) \in \bar{S} \quad (51)$$

where $c_{i_1j\bar{k}}$, BUBS, and LOWB are given by expressions (48), (45), and (40), respectively.

Thus, by looking ahead, we exclude those assignments which will provide lower bounds higher than BUBS.

The bounding rule is applied to each $j \in \bar{W}$ just prior to selecting the x_{ij} variable for branching to the left.

As in the case of the capacity rule, if the bounding rule results in excluding (fixing at 0) all but one of the free x_{ij} variables for a given $j \in \bar{W}$, then that particular x_{ij} variable is fixed at 1. Also the partial solution is updated accordingly to reflect the x_{ij} variables fixed at 0 or 1 due to the application of the bounding rule.

3.6 Backtracking Rules

If a partial solution at a given node has been fathomed, we backtrack. The backtracking rules are typical of a branch-and-bound procedure. In addition, the application of the capacity rule and the bounding rule can lead to backtracking. The criteria for backtracking include the following.

- (a) When applying the capacity rule, if the available capacity given by the right-hand side of inequality (47) is negative, i.e., $(s_k - \sum_j \bar{d}_{jk\bar{k}}) < 0$, then backtrack.
- (b) If $\text{LOWB} > \text{BUBS}$, then backtrack. Otherwise compute UPB if the solution is feasible in problem (P). Then update BUB and BUBS if $\text{UPB} < \text{BUB}$; and backtrack if $\text{LOWB} = \text{BUBS}$.
- (c) If further branching is not possible, then backtrack. This can happen due to the capacity rule, the bounding rule, or the branching rule if the updated partial solution is such that no further branching is possible, i.e., x_{ij} variables are fixed at 1 for all j , or equivalently, $\bar{W} = \emptyset$.

When any of the backtracking criteria apply, we backtrack to the parent node and move to the right branch node (if the right branch has not already been explored) by fixing the appropriate x_{ij} variable at 0 . If the right branch has already been explored, we continue backtracking to a parent node where we can move to a right branch node. The branch-and-bound procedure terminates when we backtrack to the root node and find that the right branch node has already been explored.

4. COMPUTATIONAL STEPS AND THE COMPUTER PROGRAM

A computer program called ZIPCAP (an acronym for Zero-one Integer Program for multiactivity multifacility Capacity-constrained Assignment Problems) implementing the branch-and-bound methodology has been developed.

Detailed procedural steps and guidelines to use the computer program are described in a separate document [Chhabra and Soland (1980)] titled "Program Description and User's Guide for ZIPCAP--a Zero-one Integer Program to solve multiactivity multifacility Capacity-constrained Assignment Problems." Specifically, the document includes:

- . Problem formulation (P) and potential areas of application
- . Overall flow diagram and detailed procedural steps for the computer program
- . Program listing and dictionary of the symbolic names. The listing includes extensive use of comment cards to explain various computational steps.
- . User information including
 - schematic diagram of the deck structure,
 - detailed instructions for the job control (JCL) cards, program parameter card, program options card, and the various other input data cards.
- . Three test problems to demonstrate the use of the program. The display includes coded input and annotated outputs reflecting the use of selected program options.

As mentioned earlier, ZIPCAP is primarily designed for capacitated problems. However, uncapacitated problems can be solved as a special case, and this is demonstrated by including an uncapacitated test problem.

Because of the extensive coverage of the program description and user guidelines in the above document, this chapter provides only an overview of the computer program, including an overall flow diagram, and a summary of the program options, in order to provide continuity in this document. In addition, a step-by-step description of a test problem is presented to demonstrate the use of the various components of the branch-and-bound methodology. The computer printout showing step-by-step details is obtained by use of one of the program options. The use of this option to display detailed steps in this document, in fact, complements the use of the various options demonstrated in the other document.

4.1 The Program

Figure 5 presents a simplified flow diagram of the branch-and-bound procedure. The major computational steps for the computer program are numbered in circles. These steps are essentially based on the methodology components described in the previous chapter. A step-by-step description has been included in the other document [Chhabra and Soland (1980)].

The computer program ZIPCAP is written in FORTRAN IV, and has been developed and tested on an IBM 3031 at the George Washington University. The program, comprising about 480 lines is currently dimensioned for a maximum problem size of 35 designs (m), 35 activities (n) and 30 facilities (p). The program size to execute a problem has two components: one, due to the program itself, comprising 173 K bytes, and the other dependent on the dimensions of the arrays given by the following functional relationship.

$$f(m,n,p) = 4[(p+4)mn + (m+5)p+9n] \text{ bytes}$$

The computer program listed in the other document has since been further improved. The basic improvement has been the addition of the facility usage rule. This rule, as described in Chapter 3, is applied both to capacitated and uncapacitated problems just before the application of the capacity rule. For completeness of this document, a revised program listing is included in Appendix A. It may be mentioned that

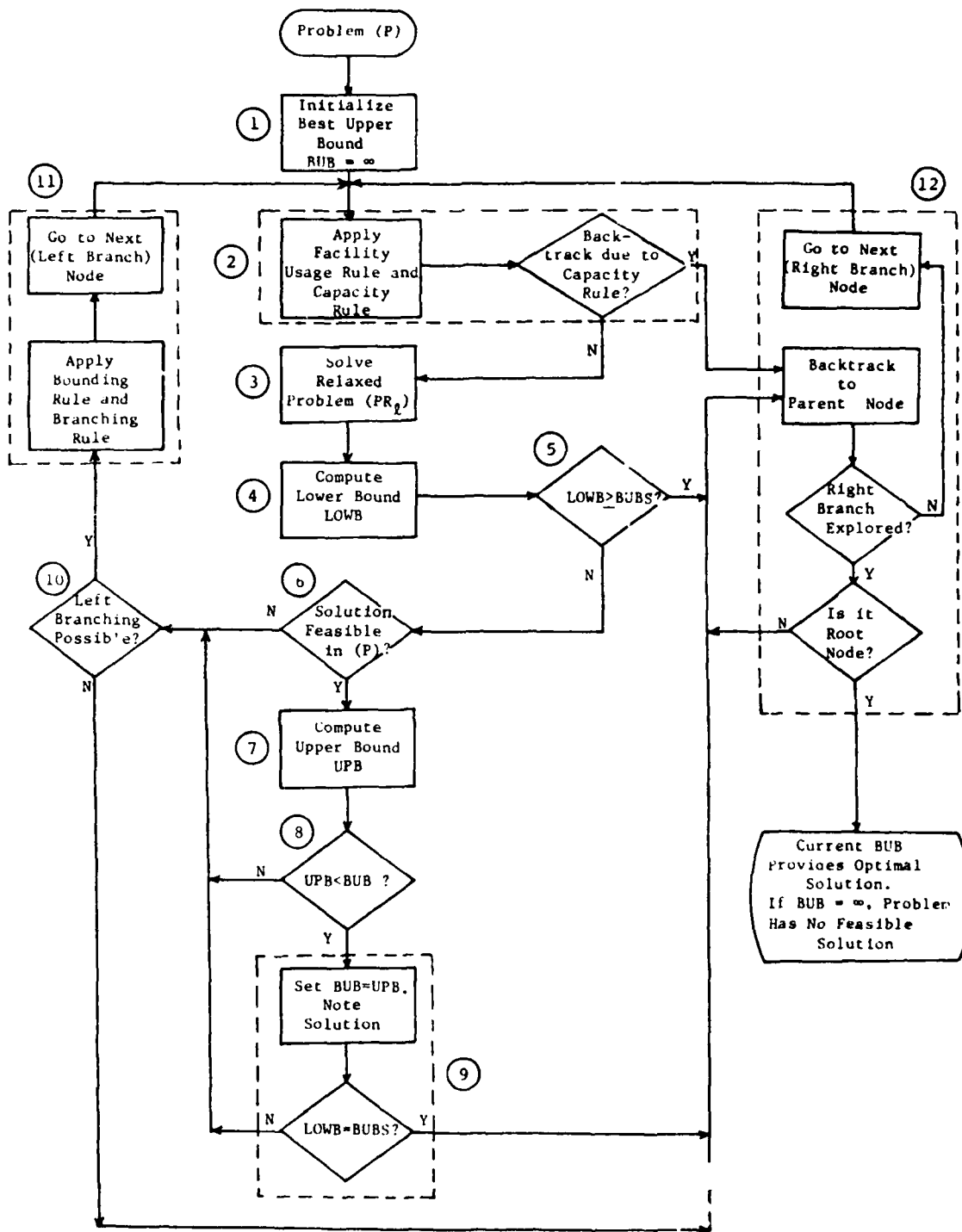


Figure 5.

Simplified flow diagram for the branch-and-bound procedure

the revised program solves the test problems included in the other document more efficiently -- in less time and in fewer nodes (with an average reduction in nodes of 31 percent). The improvement in efficiency seems to result from the "multiplicative" effect of the various rules. Another improvement made is that the computer printout always displays the node number (IBNOD) at which the best upper bound changes (improves) and the corresponding values of the best upper bound (BUB) and the adjusted best upper bound (BLBS).

ZIPCAP provides numerous options to the program user. These options, described in the other document, are summarized in Table 3.

Option ICAPR, the capacity rule, is automatically skipped by the program when solving an uncapacitated problem. Option ISTEP, the intermediate steps' listing, even when skipped, provides information on the total number of nodes explored. A summary listing provides necessary information to construct the branch-and-bound tree, whereas a detailed listing of the intermediate steps is useful when changing or debugging the program.

Option EPS, the optimal/suboptimal solution, provides the flexibility of obtaining a suboptimal value guaranteed to be within a specified fraction of the optimal value. The resulting solution may be suboptimal but could provide a considerable saving in terms of exploring fewer nodes in comparison to those necessary for obtaining an optimal solution.

Option ET, by providing important information at a specified elapsed time, is useful in a situation where the total time allocated to solve a problem may not be sufficient and the program terminates before verifying an optimal solution. The information provided by this option includes an updated partial solution showing the x_{ij} variables fixed at 0 or 1, at the current node being explored at the specified time ET. By looking at the first few variables displayed in the partial solution of the current node, it is possible to assess the extent of the branch-and-bound tree explored until time ET. For

Table 3

SUMMARY OF ZIPCAP OPTIONS

<u>Option Name</u>		<u>Alternatives Available to User</u>
1. IINPT	-- Input Listing	<ul style="list-style-type: none"> . List input data . Skip this option
2. ICAPR	-- Capacity Rule	<ul style="list-style-type: none"> . Use capacity rule . Skip this option
3. ISTEP	-- Intermediate Steps Listing	<ul style="list-style-type: none"> . Skip listing of intermediate steps . Provide a summary of intermediate steps . Provide detailed intermediate steps
4. IUNCAP	-- Capacitated/Uncapacitated Problem	<ul style="list-style-type: none"> . Solve a capacitated problem . Solve an uncapacitated problem
5. EPS	-- Optimal/Suboptimal Solution	<ul style="list-style-type: none"> . Optimal solution . Suboptimal solution acceptable within a specified fractional value (epsilon)
6. ET	-- Information at a specified Elapsed Time	<ul style="list-style-type: none"> . Provide the following information at elapsed time ET: <ul style="list-style-type: none"> - Best upper bound, corresponding solution, and the node at which found - node being explored and detailed steps for that node . Skip this option

example, in view of the terminology in Figure 4b (Chapter 3), if, at an arbitrary node, the first term of the partial solution is positive, i.e., the x_{ij} variable has value 1, then we are still in the left half of the total branch-and-bound tree. If the first term is negative, i.e., the x_{ij} variable has value 0, then we are in the right half of the total branch-and-bound tree and have explored half of the total (theoretical) solutions corresponding to the left half of the tree. If the first two terms are negative, i.e., the first two x_{ij} variables have value 0, then one quarter of the total (theoretical) solutions remain to be explored, since we are in the next right half of the right half of the total branch-and-bound tree, as illustrated in Figure 6.

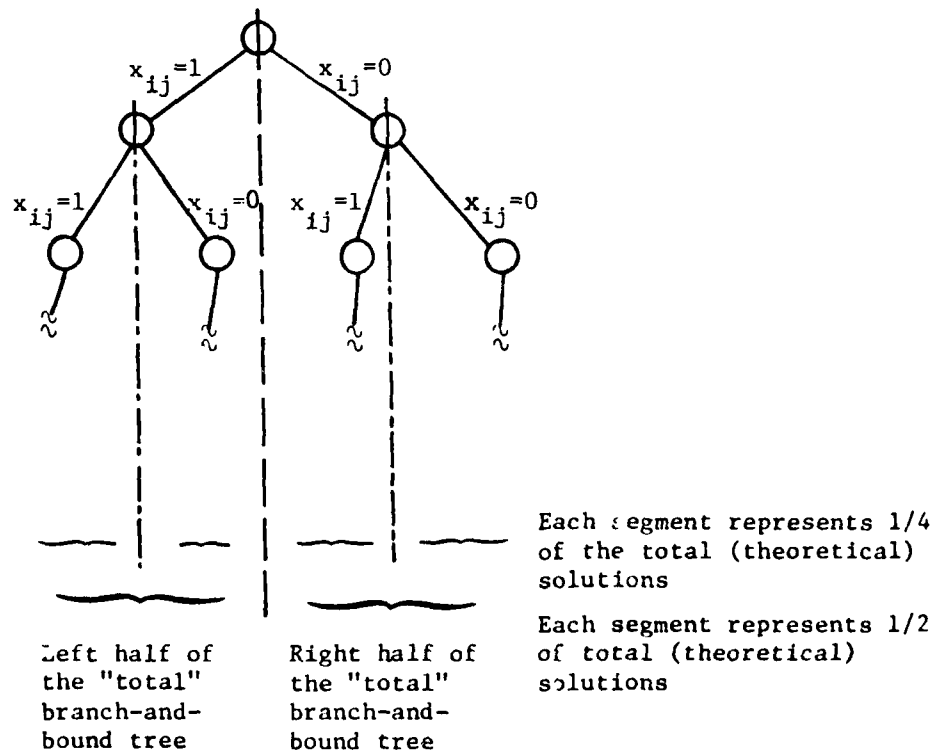


Figure 6
Illustration for estimating the extent of the branch-and-bound tree explored

Recall from Chapter 3, that a total of $(2m-1)^n$ nodes are theoretically possible. Thus, if the first g [$g \leq (m-1)n$] terms at an arbitrary node are negative, then theoretically about $[(2m-1)^n / 2^g]$ nodes remain to be explored.

4.2 An Illustrative Example

We consider a capacitated test problem with five designs (m), four activities (n), and eight facilities (p) to demonstrate the use of the branch-and-bound procedure and the computer program.

The computer printout for this problem showing step-by-step details for a couple of nodes is presented in Appendix B.

As shown in the beginning of the printout, the options selected are:

- . IINPT = 1, i.e., list the input data
- . ICAPR = 1, i.e., use the capacity rule
- . ISTEP = 2, i.e., list detailed intermediate steps
- . IUNCAP = 1, since this is a capacitated problem
- . EPS = 0.0 implying that an optimal solution is desired
- . ET = 0.0 since a detailed listing of intermediate steps will be available.

Following the listing of the options, input data listed for the problem include variable costs a_{ij} , fixed costs b_k , available capacities s_k , and capacities required d_{ijk} . The e_{ik} values are generated by the computer program.

The computer program follows the procedural steps marked in the flow diagram presented in Figure 5. These steps, along with the relevant terminology used in the computer printout, are described below for a couple of nodes, followed by a complete branch-and-bound tree for this problem. As mentioned earlier, a dictionary of the symbolic names used in the computer program is included in the other document.

Node 1

Step 1: Initialize.

Initialize BUB = 9999999.0, and since EPS = 0.0, BUBS = BUB. Also $S = \phi$ and $W = \phi$. In the computer printout, vector FIX(J) represents the set W, and matrix CX(I,J) represents both, fixed and free x_{ij} variables. In the CX(I,J) matrix, an x_{ij} variable fixed at 1 or 0 is represented as 1 or 2, respectively, and a free x_{ij} variable is represented by the value 0. Initially, all the x_{ij} variables are free as shown by matrix CX(I,J) in the printout.

Step 2: Apply the facility usage rule and the capacity rule for $k=1,2,\dots,8$.

In the printout, MIND(J) represents \bar{d}_{jkl} defined by expression (46), and MINSD represents $\sum_j \bar{d}_{jkl}$. As shown in the printout, MINSD is 0 for $k=1,2,\dots,8$, and so the facility usage rule does not force any facilities into usage; and as shown by matrix CX(I,J) for $k=1,2,\dots,8$, the capacity rule does not fix any x_{ij} variables.

Step 3: Solve the relaxed problem (PR_1) .

In the printout FLB(K) represents δ_{kl} , given by expression (34), for computing FC_l , and C(I,J) represents c_{ijl} defined by expression (38). Being at the root node, $l = 1$. Further the solution of problem (PR_l) , i.e., $X = \{x_{ij}\}$ is shown in the printout by SOLX(J) which for (PR_1) is $X = \{x_{41} = x_{42} = x_{23} = x_{44} = 1\}$.

Step 4: Compute the lower bound.

The expressions (40) and (41), i.e.,

$$LOWB = Z(PR_l) \quad (40)$$

$$= \sum_{j \in W} c_{ijl} + \sum_{j \in \bar{W}} \min_i c_{ijl} + FC_l \quad (41)$$

(i,j) $\in \bar{S}$

are represented in the printout as

$$\begin{aligned}\text{LOWB} &= \text{MINSC} + \text{FC} \\ &= 729839.3125 + 0 = 729839.3125\end{aligned}$$

Step 5: Compare LOWB with BUBS.

Since LOWB < BUBS, go to Step 6

Step 6: Check if solution X is feasible in problem (P), i.e., expression (42) is satisfied.

$$\sum_{i,j} \sum_{x_{ij} \in X} d_{ijk} x_{ij} \leq s_k y_k \quad \forall k \quad (42)$$

In the printout, NSUMD represents the left-hand side of this inequality, and for each k, the capacity constraints are satisfied.

Step 7: Compute the upper bound.

UPB is given by expression (44), i.e.,

$$\text{UPB} = \sum_{i,j} \sum_{x_{ij} \in X} a_{ij} x_{ij} + \sum_k b_k y_k \quad (44)$$

In the printout, the corresponding expression is represented as

$$\begin{aligned}\text{UPB} &= \text{NSUMA} + \text{FCUB} \\ &= 678,502 + 101,000 = 779502.0.\end{aligned}$$

Step 8: Compare UPB with BUB.

Since UPB < BUB, go to Step 9.

Step 9: Set BUB = 779502.0. Since EPS = 0.0, BURS = BUB.

Since LOWB < BUBS, go to Step 10.

Step 10: Left branching is possible since $W = \phi$ as shown by vector FIX(J); go to Step 11.

Step 11: Apply the bounding rule and the branching rule.

According to our bounding rule, a free x_{ij} variable is excluded

(fixed at 0) for which

$$(c_{ij\ell} - c_{i_1j\ell}) > (\text{BUBS} - \text{LOWB}) \text{ for } j \in \bar{W} \text{ and } (i,j) \in \bar{S} \quad (51)$$

For x_{13} , $(210,381.4375-145,201.5) > (779,502.0-729,839.3125)$.

This also holds for x_{33} and x_{14} , i.e., the bounding rule results in fixing x_{13} , x_{33} , and x_{14} at 0. This is shown in the printout by matrix CX(I,J) where the corresponding variables have been assigned the value 2 because of the bounding rule.

The branching rule directs us to select a free x_{ij} variable corresponding to $c_{i_1j\ell}$ for which $D_{j\ell} = c_{i_2j\ell} - c_{i_1j\ell}$ is maximized over all j . In the printout, $c_{i_2j\ell}$, $c_{i_1j\ell}$, and $D_{j\ell}$ are represented by NMINC(J), MINC(J) and DIFBR(J), respectively. Since D_{21} is the maximum, x_{42} is selected as the next left branching variable. This is shown in the printout by BR1 and is represented as $(100 i + j)$ e.g., 402.

Using the terminology employed in Figures 4a and 4b, the x_{ij} variables fixed at 0 or 1 in the partial solution S_1 will be shown as $S_1 = \{-103, -303, -104, 402\}$. In the computer printout, vector STX displays the x_{ij} variables fixed at 0 or 1. The representation of the variables is, however, somewhat different. An x_{ij} variable fixed at 0, due to any rule, is shown as $-(100 i + j) - 1,000,000$, e.g., x_{13} is shown as $-1,000,103$; an x_{ij} variable fixed at 1 due to the branching rule is represented as $(100 i + j)$, e.g., x_{42} as 402; and an x_{ij} variable fixed at 1 due to a rule other than the branching rule is shown as $(100 i + j) + 1,000,000$, e.g., x_{23} is represented as 1,000,203.

In the printout, vector STX represents updated partial solution S_1 .

We now move to Node 2.

Node 2

The updated matrix $CX(I,J)$ and vector $FIX(J)$ are displayed in the printout.

Step 2: Apply the facility usage rule and the capacity rule for $k=1,2,\dots,8$.

As shown in the printout, $MINS_D$ (representing $\sum_j \bar{d}_{jkl}$), being positive for $l=1,2,3,4$, and 5, these facilities are forced into usage. Further, for $k=4$, expression (47) holds for x_{34} and x_{54} , i.e.,

$$(180-0) > (200-30), \text{ and}$$

$$(180-0) > (200-30), \text{ respectively.}$$

As shown by matrix $CX(I,J)$ in the printout, these two variables are excluded (fixed at 0) by the capacity rule. Since the capacity rule results in fixing at least one variable in the first cycle, another cycle is repeated as displayed in the printout. The second cycle does not fix any more variables. Vector STX is updated accordingly.

Step 3: Solve the relaxed problem (PR_2) .

δ_{k2} represented by $FLB(K)$, c_{ij2} represented by matrix $C(I,J)$, and solution X represented by $SOLX(J)$ are displayed in the printout.

Step 4: Compute $LOWB$.

$LOWB$, from the printout, is equal to 749011 4375.

Step 5: Compare $LOWB$ with $BUBS$.

Since $LOWB < BUBS$, go to Step 6.

Step 6: Check if solution X is feasible in (P) .

In the printout, for $k=4$, $NSUMD = 290 > 200$, i.e., expression (42) is not satisfied, and we go to Step 10.

Step 10: As shown by vector $FIX(J)$, left branching is possible and we go to Step 11.

Step 11: Apply the bounding rule and the branching rule.

As displayed by matrix $CX(I,J)$ in the printout, the bounding rule results in fixing x_{21} and x_{24} at 0. Now, for $j=4$, except for x_{44} , all the x_{ij} variables are fixed at 0; therefore x_{44} is fixed at 1. This is reflected by matrix $CX(I,J)$, and vector $FIX(J)$. Vector STX is updated accordingly.

The branching rule selects x_{41} as the next branching variable. This is shown in the printout by $BR1$, and vector STX is updated accordingly.

We now move to Node 3.

Node 3:

The updated matrix $CX(I,J)$ and vector $FIX(J)$ are displayed in the printout.

Step 2: Apply the facility usage rule and the capacity rule for $k=1,2,\dots,8$.

The facility usage rule forces facilities 1 to 5, and 8 into usage. For $k=4$, the capacity rule excludes x_{45} and x_{53} , i.e., fixes them at 0; and for $j=3$, all but x_{23} being fixed at 0, x_{23} is fixed at 1. This is displayed in the printout by matrix $CX(I,J)$ and vector $FIX(J)$. Vector STX is updated accordingly.

Although the capacity rule has fixed at least one x_{ij} variable during the initial cycle, another cycle is not necessary, as displayed by vector $FIX(J)$ which represents set W , since we have an x_{ij} variable fixed at 1 for each of the n columns (activities).

Step 3: Solve the relaxed problem (PR_3).

$SOLX(J)$ displays the solution for the relaxed problem.

Step 4: Compute $LOWB$.

$LOWB$, shown in the printout, is equal to 779502.0.

Step 5: Compare LOWB with BUBS.

Since LOWB = BUBS, go to Step 12.

Step 12: Backtrack.

We backtrack by moving to the parent Node 2, and branching to the right by setting $x_{41} = 0$ (since the right branch has not yet been explored). In the printout, this is accomplished by observing the last entry in vector STX, and moving backwards, one entry at a time, until we find a positive entry without 1,000,000 added to it. The corresponding x_{ij} variable is fixed at 0, and we move to the right branch node. Matrix CX(I,J), vector FIX(J) and vector STX are updated accordingly. As displayed in the printout, entry 401 in vector STX is such an entry, and variable x_{41} is fixed at 0 for branching to the right. This is shown in the printout by BRO as 401. The updated vector STX is also displayed.

We now move to Node 4.

Node 4

The updated matrix CX(I,J) and vector FIX(J) are displayed in the printout.

Step 2: Apply the facility usage rule and the capacity rule for $k=1,2,\dots,8$.

As displayed in the printout, for $k=4$, $\text{MINSD}=230 > 200$, i.e., the right-hand side of inequality (47), $(s_k - \sum_j \bar{d}_{jkl}) < 0$, and according to our backtracking rules, we backtrack, i.e., go to Step 12.

Step 12: Backtrack.

We backtrack to the parent Node 2, and since the right-hand branch has already been explored, backtrack to Node 1 and to the right-hand branch by fixing x_{42} to 0. This is shown in the printout by BRO as 402, and vector STX is updated accordingly.

We now move to the next node, i.e., Node 5.

Branch-and-Bound Tree

We continue the branch-and-bound procedure from one node to another until we backtrack to the root node and find that the right branch has already been explored. The procedure, then, terminates and the solution corresponding to the best upper bound is the optimal solution.

For this problem, a total of nine nodes are explored and the optimal value equals 779502.0. The optimal solution is $x_{41} = x_{42} = x_{23} = x_{44} = 1$ and $y_1 = y_2 = y_3 = y_4 = y_5 = y_8 = 1$. This is displayed in the computer printout on the last page of Appendix B.

Figure 7a presents the branch-and-bound tree for this problem, and shows the node numbers, the bounds, and the branching variables.

In order to demonstrate the role of the capacity rule and the bounding rule, Figure 7b displays the x_{ij} variables fixed as 0 or 1 by these rules for this test problem.

The cumulative effect of the various rules, including the facility usage rule, the capacity rule, and the bounding rule, makes the branch-and-bound procedure quite efficient. Further, the storage and updating of the x_{ij} variables fixed at 0 or 1 is done in a manner that makes utmost use of the relevant information at the preceding node.

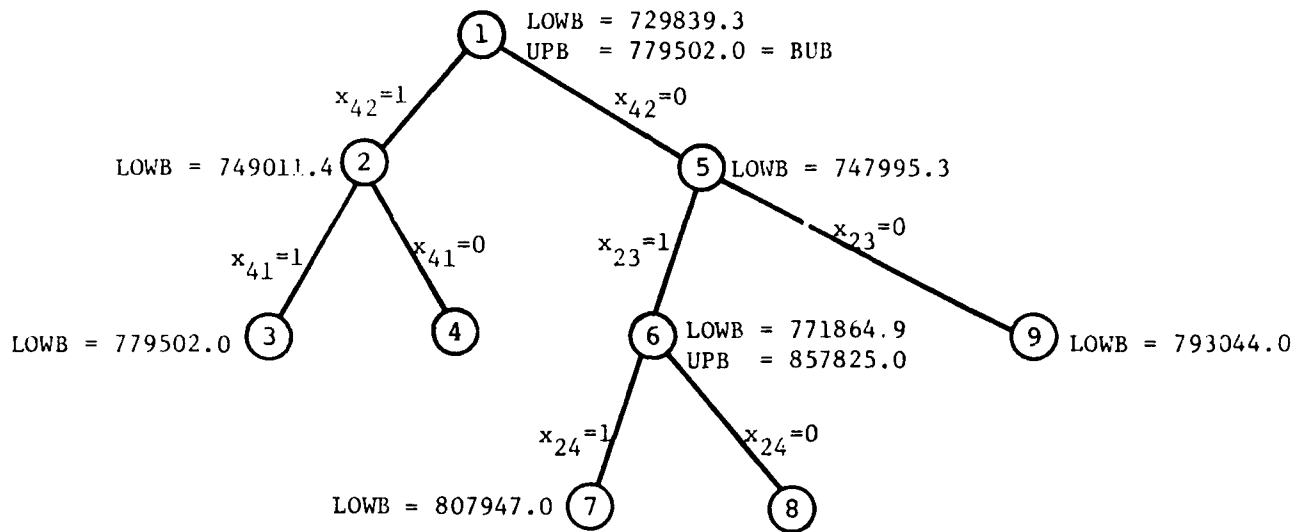


Figure 7a

Branch-and-bound tree for a test problem
(Test Problem with $m=5$, $n=4$, and $p=8$)

Node	Capacity Rule	Bounding Rule
1		$x_{13}=0$, $x_{33}=0$, $x_{14}=0$
2	$x_{34}=0$, $x_{54}=0$	$x_{21}=0$, $x_{24}=0$, $x_{44}=1$
3	$x_{43}=0$, $x_{53}=0$, $x_{23}=1$	
5		$x_{43}=0$, $x_{34}=0$
6		$x_{11}=0$, $x_{21}=0$, $x_{31}=0$, $x_{22}=0$, $x_{54}=0$
8	$x_{44}=1$	
9	$x_{53}=1$, $x_{44}=0$, $x_{54}=0$, $x_{24}=1$	

Figure 7b

Variables fixed by the capacity rule and the bounding rule

5. COMPUTATIONAL TEST RESULTS

The computer program ZIPCAP has been tested on several problems. Although primarily designed for capacitated problems (i.e., where the capacity constraints are active), the program can also be used for solving uncapacitated problems as a special case. Since the data available for capacitated problems were limited, some uncapacitated problems were also considered for testing the program. (Most of the data were furnished by Professor Pinkus and are related to his work on multi-echelon inventory systems.)

Table 4 presents the test results of ZIPCAP. In order to verify the optimal solutions, the test problems were also solved by using the 0-1 integer programming code RIP30C [Geoffrion and Nelson (1968)].

In the table, the problem size shows the number of designs (m), activities (n), and facilities (p). This is equivalent to solving a problem having $mn+p$ variables and $n+p$ constraints. The elapsed time represents the time in seconds to solve the problem, excluding the time to read and write the input and to write the output. The total number of nodes explored by ZIPCAP for a specified set of options is also shown.

Both RIP30C and ZIPCAP were run on an IBM 3031 at The George Washington University. The last problem in the table was not run using RIP30C because of the code's capacity limitation to 90 variables and 50 constraints.

The test problem with $m=3$, $n=4$, and $p=5$ has three variations, using different values for the facility capacities. The data for the variable costs a_{ij} , fixed cost b_k , and the capacity requirements d_{ijk} are given in the other document, i.e., Chhabra and Soland (1980).

For the test problem with $m=5$, $n=4$, and $p=8$, runs 4a, 4b, and 4c are the same except for the different intermediate steps' option

TABLE 4
ZIPCAP TEST RESULTS

Problem Size				Capacitated/ Uncapacitated	Data Information	Run Number	CODE USED									
m	n	p	Number of Variables				RIP30C Elapsed Time in Seconds	Options				Elapsed Time in Seconds	Number of Nodes			
								INPT	ICAPR	ISTEP	IUNCAP			ET		
3	4	5	{17 9}	Capacitated $s_k = 400, 400,$ 1000, 400, 400	As given in the other document	1	0.987	1	1	0	0	0.0	0.017	3		
5	4	8	{28 12}	Capacitated	-,-,-	2	0.679	1	1	0	0	0.0	0.035	9		
					-,-,-	3	1.144	1	1	0	0	0.0	0.018	3		
					Given in Appendix B	4a	2.421	1	1	0	0	0.0	0.082	9		
						4b		1	1	1	0	0.0	0.144	9		
10	8	8	{38 16}	Uncapacitated	As given in the other document	4c		1	1	2	0	0.0	2.033	9		
						4d		1	0	0	0	0.0	0.124	19		
						5	485.8	1	0	0	1	0.0	0.529	23		
10	30	8	{308 38}	Uncapacitated		6a		1	0	0	1	0.002	55.0	8.229	125	
						6b		1	0	0	1	0.0	55.019.397	277		

(ISTEP) and this results in slight differences in the time taken to solve the problem. Runs 4a and 4d differ in that 4d does not use the capacity rule; the resulting difference in the total number of nodes explored to reach the optimal value points to the effectiveness of the capacity rule in conjunction with the bounding rule.

Run 5 shows the results for an uncapacitated problem with $m=10$, $n=8$, and $p=8$. Option ICAPR is not used since the capacity rule is not useful for an uncapacitated problem.

Another uncapacitated problem with $m=10$, $n=30$, and $p=8$ is solved in runs 6a and 6b. In run 6a, the epsilon value (EPS) is specified as 0.002. The solution value found by exploring 125 nodes may be suboptimal but is guaranteed to be within +0.2 percent of the optimal solution value. Run 6b is made with an epsilon value (EPS) of 0.0, and the optimal solution value is found in 277 nodes. A comparison of runs 6a and 6b shows that the number of nodes is less than half for a solution value that may be suboptimal but very close to the optimal solution value as compared to the number of nodes for an optimal solution value.

In general, a small difference between a solution value that may be suboptimal and the optimal solution value, translates into a significant difference in the corresponding number of nodes and the solution time required.

6. FURTHER CONSIDERATIONS

It was mentioned in Chapter 2 that it is possible to consider alternative formulations of problem (P), and also to consider choices of Lagrange multipliers other than $v_k = b_k$ with the purpose of obtaining "tighter" bounds which, in turn, would further improve the efficiency of the branch-and-bound procedure. These aspects will be discussed in this Chapter.

6.1 Alternative Formulations

Problem (P) can be reformulated by adding additional constraints such that the corresponding Lagrangian relaxation(s), if solved, would provide "tighter" bounds. If such a relaxation does not possess the integrality property, then it provides an equal or better bound compared to that from an LP relaxation, as mentioned in Chapter 2.

Two alternative formulations of problem (P), along with their Lagrangian relaxations, are given below.

6.1.1 Alternative Formulation 1

Formulation (AP1) is obtained by adding the constraints $e_{ik} x_{ij} \leq y_k$, for all i, j , and k , to problem (P), i.e.,

$$(AP1) \left\{ \begin{array}{ll} \text{Minimize} & \sum_i \sum_j a_{ij} x_{ij} + \sum_k b_k y_k \quad (4) \\ \text{subject to} & \sum_i x_{ij} = 1 \quad \forall j \quad (2) \\ & \sum_i \sum_j r_{ijk} x_{ij} \leq y_k \quad \forall k \quad (5') \\ & e_{ik} x_{ij} \leq y_k \quad \forall i, j, k \quad (52) \\ & x_{ij}, y_k = 0 \text{ or } 1 \quad \forall i, j, k \quad (6) \end{array} \right.$$

Since $e_{ik} = 1$ or 0 , each constraint of (52) is either equivalent to $x_{ij} \leq y_k$ (if $e_{ik} = 1$) or else is redundant (if $e_{ik} = 0$). Problem (API) thus has, at most, mnp additional constraints relative to problem (P). Two Lagrangian relaxations are now considered for problem (API).

The first Lagrangian relaxation is obtained with respect to constraints (5') by introducing nonnegative Lagrange multipliers $v_k \geq 0$ to get

$$\begin{aligned}
 & \text{Minimize} && \sum_i \sum_j a_{ij} x_{ij} + \sum_k b_k y_k - \sum_k v_k \left(y_k - \sum_i \sum_j r_{ijk} x_{ij} \right) \\
 & \text{subject to} && (2), (52), \text{ and } (6), \text{ or equivalently,} \\
 (ALR1_v) \left\{ \begin{aligned}
 & \text{Minimize} && \sum_i \sum_j x_{ij} \left(a_{ij} + \sum_k v_k r_{ijk} \right) - \sum_k y_k (v_k - b_k) && (53) \\
 & \text{subject to} && \sum_i x_{ij} = 1 && \forall j && (2) \\
 & && e_{ik} x_{ij} \leq y_k && \forall i, j, k && (52) \\
 & && x_{ij}, y_k = 0 \text{ or } 1 && \forall i, j, k && (6)
 \end{aligned} \right.
 \end{aligned}$$

Another Lagrangian relaxation of problem (API) is obtained with respect to constraints (5') and (52) by introducing nonnegative Lagrange multipliers v_k and λ_{ijk} , respectively, to get

$$\begin{aligned}
 & \text{Minimize} && \sum_i \sum_j a_{ij} x_{ij} + \sum_k b_k y_k \\
 & && - \sum_k v_k \left(y_k - \sum_i \sum_j r_{ijk} x_{ij} \right) \\
 & && - \sum_i \sum_j \sum_k \lambda_{ijk} \left(y_k - e_{ik} x_{ij} \right) \\
 & \text{subject to} && (2) \text{ and } (6), \text{ or equivalently,}
 \end{aligned}$$

$$\begin{aligned}
 (\text{ALR1}_{v,\lambda}) \left\{ \begin{array}{ll} \text{Minimize} & \sum_i \sum_j x_{ij} \left(a_{ij} + \sum_k v_k r_{ijk} + \sum_k e_{jk} \lambda_{ijk} \right) \\ & - \sum_k y_k \left(v_k + \sum_i \sum_j \lambda_{ijk} - b_k \right) \\ \text{Subject to} & \sum_i x_{ij} = 1 \quad \forall j \\ & x_{ij}, y_k = 0 \text{ or } 1 \quad \forall i, j, k \end{array} \right. \quad \begin{array}{l} (54) \\ (2) \\ (6) \end{array}
 \end{aligned}$$

For this problem, the solution is:

$$\begin{aligned}
 y_k &= 0 \quad \text{if} \quad \left(v_k + \sum_i \sum_j \lambda_{ijk} - b_k \right) \leq 0, \\
 &= 1 \quad \text{if} \quad \left(v_k + \sum_i \sum_j \lambda_{ijk} - b_k \right) \geq 0,
 \end{aligned}$$

and $x_{ij} = 1$ if i minimizes $\left(a_{\underline{\ell}j} + \sum_k v_k r_{\underline{\ell}jk} + \sum_k e_{\underline{\ell}k} \lambda_{\underline{\ell}jk} \right)$
over $\underline{\ell}$.

We need good choices of Lagrange multipliers v_k with which to solve problem (ALR1_v) , and of Lagrange multipliers v_k and λ_{ijk} with which to solve problem $(\text{ALR1}_{v,\lambda})$. Problem (ALR1_v) does not possess the integrality property, thus offering the hope of a tight bound, but has more constraints and is difficult to solve compared to problem $(\text{ALR1}_{v,\lambda})$ which, on the other hand, involves more Lagrange multipliers.

6.1.2 Alternative Formulation 2

Another formulation of problem (P) is similar to problem (AP1) except for a modification in constraints (5'), i.e.,

$$\begin{aligned}
 & \left. \begin{aligned}
 & \text{Minimize} && \sum_i \sum_j a_{ij} x_{ij} + \sum_k b_k y_k && (4) \\
 & \text{Subject to} && \sum_i x_{ij} = 1 && \forall j && (2) \\
 & && \sum_i \sum_j r_{ijk} x_{ij} \leq 1 && \forall k && (55) \\
 & && e_{ik} x_{ij} \leq y_k && \forall i, j, k && (52) \\
 & && x_{ij}, y_k = 0 \text{ or } 1 && \forall i, j, k && (6)
 \end{aligned} \right\} \quad (AP2)
 \end{aligned}$$

A Lagrangian relaxation with respect to constraints (55) and (52) is obtained by introducing nonnegative Lagrange multipliers v_k and λ_{ijk} to get

$$\begin{aligned}
 & \text{Minimize} && \sum_i \sum_j a_{ij} x_{ij} + \sum_k b_k y_k \\
 & && - \sum_k v_k \left(1 - \sum_i \sum_j r_{ijk} x_{ij} \right) \\
 & && - \sum_i \sum_j \sum_k \lambda_{ijk} (y_k - e_{ik} x_{ij}) \\
 & \text{Subject to} && (2) \text{ and } (6), \text{ or equivalently,} \\
 & \left. \begin{aligned}
 & \text{Minimize} && \sum_i \sum_j x_{ij} \left(a_{ij} + \sum_k v_k r_{ijk} + \sum_k e_{ik} \lambda_{ijk} \right) \\
 & && + \sum_k y_k \left(b_k - \sum_i \sum_j \lambda_{ijk} \right) - \sum_k v_k && (56) \\
 & \text{Subject to} && \sum_i x_{ij} = 1 && \forall j && (2) \\
 & && x_{ij}, y_k = 0 \text{ or } 1 && \forall i, j, k && (6)
 \end{aligned} \right\} \quad (ALR2_{v, \lambda})
 \end{aligned}$$

For this problem, the solution is:

$$\begin{aligned}
 y_k &= 0 && \text{if } \sum_i \sum_j \lambda_{ijk} \leq b_k, \\
 &= 1 && \text{if } \sum_i \sum_j \lambda_{ijk} \geq b_k,
 \end{aligned}$$

and $x_{ij} = 1$ if i minimizes $\left(a_{\underline{lj}} + \sum_k v_k r_{\underline{lj}k} + \sum_k e_{\underline{lk}} \lambda_{\underline{lj}k} \right)$ over \underline{l} .

Here again, we need good choices of the Lagrange multipliers v_k and λ_{ijk} with which to solve problem $(ALR2_{v,\lambda})$.

6.1.3 Choice of Lagrange Multipliers

Each of the relaxations $(ALR1_{v,\lambda})$ and $(ALR2_{v,\lambda})$ involves p v_k Lagrange multipliers and mnp λ_{ijk} multipliers. If we have good choices of these multipliers, the resulting solutions of the relaxed problems should provide "tighter" bounds (because of the additional constraints) than the bound from relaxation (LR_v) . Since relaxations $(ALR1_{v,\lambda})$ and $(ALR2_{v,\lambda})$ are similar to a great extent, only the relaxation $(ALR1_{v,\lambda})$ will be considered for further discussion.

By looking at expression (54) of the formulation $(ALR1_{v,\lambda})$, a meaningful choice of the Lagrange multipliers v_k and λ_{ijk} appears to follow from setting

$$v_k + \sum_i \sum_j \lambda_{ijk} = b_k \quad \forall k \quad (57)$$

so that each of the λ_{ijk} can be chosen as

$$\left. \begin{aligned} \lambda_{ijk} &= \frac{b_k - v_k}{n \left(\sum_i e_{ik} \right)} & \text{if } e_{ik} = 1, \\ &= 0 & \text{otherwise} \end{aligned} \right\} \quad (58)$$

The solution for problem $(ALR1_{v,\lambda})$ is then to select, from each column j , an x_{ij} variable which minimizes $\left(a_{\underline{lj}} + \sum_k v_k r_{\underline{lj}k} + \sum_k e_{\underline{lk}} \lambda_{\underline{lj}k} \right)$ over \underline{l} .

Arbitrary values were considered for the v_k (e.g., v_k equal to $3/4 b_k$, $1/2 b_k$, $1/4 b_k$, and 0), the λ_{ijk} were then computed from

(58), and the test problem with three designs (m), four activities (n) and five facilities (p) was solved. Three cases with different capacities s_k (as specified in Chapter 5, Table 4) were tried for the solutions at the initial node. The results, however, were not conclusive in terms of providing a meaningful choice of the Lagrange multipliers v_k (and of the λ_{ijk}).

Since the relaxation $(ALR1_{v,\lambda})$ possesses the integrality property, a choice of the multipliers as the optimal values of the dual variables of the corresponding linear programming problem would provide a solution as good as the LP solution (as stated in Chapter 2). We do not propose to solve linear programs as a part of our branch-and-bound methodology. However, we have made some LP runs, basically to see if the results provide insight leading to the choice of the Lagrange multipliers, and also to see if the resulting LP solutions are "close" to the integer solutions. These results are given below.

The LP formulation $(\overline{AP1})$ corresponding to problem (AP1) is:

$$\begin{array}{lcl}
 \left. \begin{array}{l} \text{Minimize} \\ \text{Subject to} \end{array} \right\} \begin{array}{l} \sum_i \sum_j a_{ij} x_{ij} + \sum_k b_k y_k \\ \sum_i x_{ij} = 1 \\ \sum_i \sum_j r_{ijk} x_{ij} \leq y_k \\ e_{ik} x_{ij} \leq y_k \\ y_k \leq 1 \\ x_{ij}, y_k \geq 0 \end{array} & \begin{array}{l} \\ \forall j \\ \forall k \\ \forall i,j,k \\ \forall k \\ \forall i,j,k \end{array} & \begin{array}{l} (4) \\ (2) \\ (5') \\ (52) \\ (15) \\ (16) \end{array}
 \end{array}$$

The constraints $x_{ij} \leq 1$ are implicit in constraints (2).

Problem $(\overline{AP1})$ was solved for the test problem with $m=3$, $n=4$, and $p=5$ and three different cases for the capacities s_k (as specified in

Chapter 5, Table 4). Each case was solved using the IMSL (International Mathematical and Statistical Library) Code ZX3LP on an IBM 3031 at The George Washington University.

Note that the formulation $(\overline{AP1})$ has up to mnp more constraints than the LP formulation (\bar{P}) given in Chapter 2. For our test problem, this translates into solving a problem of 17 variables and 50 constraints corresponding to formulation $(\overline{AP1})$ as against 17 variables and 14 constraints corresponding to formulation (\bar{P}) .

Table 5 lists the solution values for each of the three cases with different capacities for the small problem with three designs, four activities and five facilities. The solutions to problems (\bar{P}) and $(\overline{AP1})$, obtained from ZX3LP, show the optimal solution values, the optimal values of the variables x_{ij} and y_k , and the optimal values of the dual variables corresponding to the Lagrangian relaxations (LR_v) and $(ALRL_{v,\lambda})$, i.e., v_k associated with the capacity constraints (51) and λ_{ijk} associated with the constraints (52). The table also shows $Z(P)$, and the Lagrangian solution value $Z(LR_v)$ obtained by setting $v_k = b_k$ for all k at the root node, i.e., $Z(LR_b)$.

As expected, the LP solutions for each of the three cases show $Z(\overline{AP1})$ to be considerably higher than $Z(\bar{P})$, and closer to $Z(P)$, thereby providing a tighter bound. As for the Lagrange multipliers v_k and λ_{ijk} , the following relationships are observed.

$$\sum_i \sum_j \lambda_{ijk} \leq b_k \quad \forall k, \text{ and}$$

$$v_k + \sum_i \sum_j \lambda_{ijk} \geq b_k \quad \forall k.$$

Also, for $v_k = 0$, $\sum_i \sum_j \lambda_{ijk} = b_k$, and

$$\text{for } v_k \geq b_k, \sum_i \sum_j \lambda_{ijk} = 0 \quad \forall k.$$

TABLE 5
LP AND OTHER SOLUTION VALUES FOR A TEST PROBLEM
($m=3$, $n=4$, AND $p=5$)

Test Problem Case	$Z(P)$	$Z(\bar{P})$	$Z(LR_p)$	$Z(NPI)$
$q_k = 700 V_k$	37,774.0 $x_{21}^{-1} x_{22}^{-1} x_{23}^{-1} x_{24}^{-1}$ $y_1^{-1} y_3^{-1} y_5^{-1}$	36,688.04 $x_{11}^{-0.2} x_{32}^{-1} x_{23}^{-1} x_{24}^{-1}$ $x_{21}^{-0.8}$ $y_1^{-0.85} y_2^{-0.05} y_3^{-1}$ $y_4^{-0.05} y_5^{-0.85}$ $v_1^{-1750} v_2^{-2000} v_3^{-2221}$ $v_4^{-1350} v_5^{-1000}$	36,504.92 $x_{11}^{-1} x_{32}^{-1} x_{23}^{-1} x_{24}^{-1}$ Solution infeasible in problem (P)	37,678.14 $x_{11}^{-0.05} x_{22}^{-0.95} x_{23}^{-0.95} x_{24}^{-0.95}$ $x_{21}^{-0.95} x_{32}^{-0.05} x_{33}^{-0.05} x_{34}^{-0.05}$ $y_1^{-0.95} y_2^{-0.05} y_3^{-0.95} y_4^{-0.05} y_5^{-0.95}$ $v_1^{-0} v_2^{-0} v_3^{-1491.2} v_4^{-0} v_5^{-0}$ $\lambda_{211}^{-377.2} \lambda_{332}^{-1621.9} \lambda_{233}^{-258.8} \lambda_{324}^{-838.9} \lambda_{225}^{-1000.0}$ $\lambda_{231}^{-366.8} \lambda_{342}^{-378.1} \lambda_{344}^{-511.1}$ $\lambda_{241}^{-1006.0}$
$q_k = 400, 400, 1000, 400, 400$	40,174.0 $x_{11}^{-1} x_{32}^{-1} x_{33}^{-1} x_{24}^{-1}$ $y_1^{-1} y_2^{-1} y_3^{-1} y_4^{-1}$ y_5^{-1}	37,472.62 $x_{11}^{-1} x_{32}^{-1} x_{23}^{-0.8} x_{14}^{-0.2}$ $x_{33}^{-0.2} x_{24}^{-0.8}$ $y_1^{-1} y_2^{-0.2} y_3^{-1} y_4^{-0.2}$ y_5^{-1} $v_1^{-1750} v_2^{-2000} v_3^{-5144}$ $v_4^{-1350} v_5^{-3879}$	36,775.5 $x_{11}^{-1} x_{32}^{-1} x_{13}^{-1} x_{24}^{-1}$ Solution infeasible in problem (P)	38,360.26 $x_{11}^{-1} x_{22}^{-0.74} x_{23}^{-0.74} x_{14}^{-0.19}$ $x_{32}^{-0.26} x_{33}^{-0.26} x_{24}^{-0.55}$ $x_{34}^{-0.26}$ $y_1^{-1} y_2^{-0.26} y_3^{-1} y_4^{-0.26} y_5^{-1}$ $v_1^{-4573.0} v_2^{-0} v_3^{-5063.0} v_4^{-0} v_5^{-170.0}$ $\lambda_{322}^{-553.0} \lambda_{324}^{-657.0}$ $\lambda_{332}^{-1447.0} \lambda_{344}^{-693.0}$
$q_k = 3000 V_k$	37,429.0 $x_{11}^{-1} x_{22}^{-1} x_{23}^{-1} x_{24}^{-1}$ $y_1^{-1} y_3^{-1} y_5^{-1}$	33,156.2 $x_{11}^{-1} x_{32}^{-1} x_{23}^{-1} x_{24}^{-1}$ $y_1^{-0.15} y_2^{-0.01} y_3^{-0.32}$ $y_4^{-0.01} y_5^{-0.15}$ $v_1^{-1750} v_2^{-2000} v_3^{-1750}$ $v_4^{-1350} v_5^{-1000}$	33,156.2 $x_{11}^{-1} x_{32}^{-1} x_{23}^{-1} x_{24}^{-1}$	36,754.0 $x_{11}^{-0.5} x_{22}^{-0.5} x_{13}^{-0.5} x_{24}^{-0.5}$ $x_{21}^{-0.5} x_{32}^{-0.5} x_{23}^{-0.5} x_{34}^{-0.5}$ $y_1^{-0.5} y_2^{-0.5} y_3^{-0.5} y_4^{-0.5} y_5^{-0.5}$ $v_1^{-0} v_2^{-0} v_3^{-0} v_4^{-0} v_5^{-0}$ $\lambda_{221}^{-915.0} \lambda_{322}^{-1412.0} \lambda_{113}^{-1020.0} \lambda_{324}^{-1350.0}$ $\lambda_{231}^{-28.0} \lambda_{342}^{-588.0} \lambda_{213}^{-675.0}$ $\lambda_{241}^{-807.0} \lambda_{223}^{-55.0}$ v_5^{-0} $\lambda_{225}^{-1000.0}$

Although the relationship among various λ_{ijk} values is not apparent, the above observations are useful in further exploring some good choices of the Lagrange multipliers for the relaxation $(ALR1_{v,\lambda})$, as discussed earlier.

As for the "closeness" of the LP solution to that of the integer solution, most of the solution values x_{ij} and y_k of problem $(AP1)$ are fractional, and their rounding off to 0 or 1 does not, in general, seem to correspond to the optimal integer solution values x_{ij} and y_k of problem (P) .

Table 5 also displays $Z(LR_b)$ at the root node for each of the three cases. For $s_k = 3000$, $Z(LR_b) = Z(\bar{P})$, and the Lagrange multipliers, as reflected by the values of the dual variables of problem (\bar{P}) , are equal to b_k for all k . This is expected from Theorem 3 and our discussion of the integrality property in Chapter 2. Further, the dual variables of (\bar{P}) for the first two cases (i.e., $s_k = 700 \forall k$, and $s_k = 400, \dots$) have values $v_k \geq b_k$ from Theorem 1.

The $Z(LR_b)$ values in Table 5, however, take no consideration of the capacity rule and/or the facility usage rule of our branch-and-bound procedure. These rules, by fixing certain x_{ij} values to 0 or 1, and by forcing certain facilities into the solution, provide an improved lower bound. As per our branch-and-bound procedure the improved lower bound at the root node is obtained by solving problem (PR_1) . For example, for $s_k = 700 \forall k$, the values of $Z(LR_b)$ and $Z(PR_1)$ are shown in Figure 8. The figure also shows the values of $Z(\bar{P})$, $Z(AP1)$, and $Z(P)$. The branch-and-bound procedure rules provide an improved value of the lower bound $Z(PR_1)$ compared to $Z(\bar{P})$. It appears that some good values of the Lagrange multipliers of the relaxation $(ALR1_{v,\lambda})$, if found, could, in conjunction with these rules, provide significant improvement over $Z(AP1)$, and without the need to solve an LP problem.

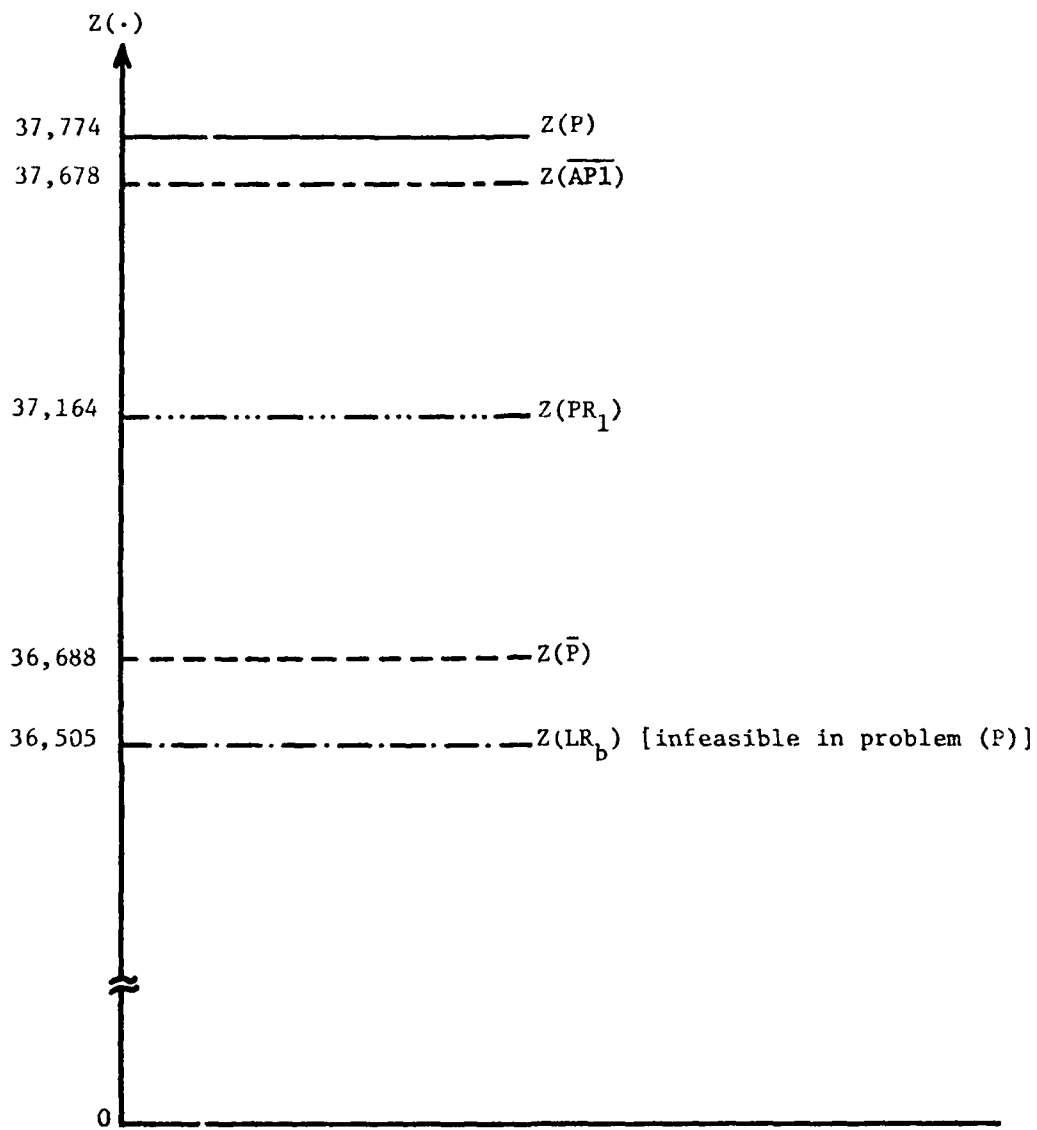


Figure 8

Lagrangian and other solution values for a test problem
(Test problem with $m=3$, $n=4$, $p=5$, and $s_k = 700 \forall k$)

6.2 Subgradient Method

It was mentioned in Chapter 2 that setting the Lagrange multipliers v_k equal to b_k for all k provides a good starting point in solving the Lagrangian relaxation (LR_v) of problem (P). From Theorem 3, this choice is optimal (in terms of providing the tightest lower bound) if the resulting solution is feasible in problem (P). In other cases, i.e., where the resulting solution is not feasible in problem (P), this choice is generally not optimal and it is possible to tighten the bounds by considering values of $v_k \geq b_k$ (from Theorem 1). One method that seems useful in providing such a choice is the subgradient method.

The subgradient method is an adaptation of the gradient method in which gradients are replaced by subgradients. Through a heuristic choice of the step-size, this method has been successfully used to provide improved bounds and sometimes optimal solutions [for details see Held, Wolfe, and Crowder (1974), Fisher (1978), and Christofides (1980)]. The fundamental theoretical result is that

$$Z(LR_v^g) \rightarrow Z(D) \text{ if } t^g \rightarrow 0 \text{ and } \sum_{q=0}^g t^q \rightarrow \infty \text{ as } g \rightarrow \infty,$$

where t^g is the positive step-size t for the g th iteration, and $Z(LR_v^g)$ is the solution value of the relaxed problem (LR_v) using v_k values obtained at the g th iteration.

In the case of problem (P), the step-size t^{g+1} for iteration $g + 1$, given that we have a solution of (LR_v^g), is given by

$$t^{g+1} = \frac{\lambda^{g+1} [Z^* - Z(LR_v^g)]}{\sum_k ||y_k^g - \sum_{i,j} r_{ijk} x_{ij}^g||^2}, \quad (59)$$

where λ^{g+1} is a scalar and generally between 0 and 2, and Z^* is an upper bound on $Z(LR_v^g)$, frequently obtained by applying a heuristic to solve problem (P).

Given the vector of multipliers v^g , v^{g+1} is generated by

$$v_k^{g+1} = v_k^g - t^{g+1} \left(y_k^g - \sum_i \sum_j r_{ijk} x_{ij}^g \right), \quad (60)$$

where we enforce $v_k^{g+1} \geq b_k$ in our case of problem (P) (because of Theorem 1).

Justification for these rules and computational results of applications of the subgradient method are given in Held et al (1974). The scalar λ is generally initiated by setting $\lambda^1 = 2$ and halving subsequent λ 's whenever the resulting solution value has failed to increase in some fixed number of iterations. This rule has performed well empirically [Held et al (1974) and Fisher (1978)].

For the test problem with three designs, four activities, five facilities, and the capacities $s_1 = 400$, $s_2 = 400$, $s_3 = 1000$, $s_4 = 400$, $s_5 = 400$, the Lagrangian solution obtained at the root node by setting $v_k = b_k$ for all k , i.e., the solution to problem (PR₁) is infeasible in problem (P), i.e., it violates the capacity constraints. It seems that the subgradient method could be useful in considering $v_k \geq b_k$ with the ultimate purpose of obtaining a tighter lower bound, and, depending on the revised solution(s), possible improvement in the best upper bound. Another possibility could be to first arbitrarily increase the relevant v_k values by a small percentage of the b_k values and then solve problem (LR_V), hopefully to improve the lower bound; and thereafter to use the subgradient method for obtaining subsequent values of v_k , and tightening the bounds.

Both of the areas discussed above, i.e., the consideration of alternative formulations of problem (P), and the application of the subgradient method, and their combination, seem useful for continued research in terms of further improving the branch-and-bound procedure for solving the multiactivity multifacility capacity-constrained 0-1 assignment problems.

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APPENDIX A
ZIPCAP LISTING (REVISED)

11/07/24

Line	Code	Statement	Address
	C	ZIPCAP, A ZERO-ONE INTEGER PROGRAM IS DESIGNED	00000010
	C	TO SOLVE MULTIACTIVITY MULTIFACILITY CAPACITY-	00000015
	C	CONSTRAINED PROBLEMS HAVING VARIABLE AND FIXED	00000020
	C	COSTS. IT ALSO SOLVES UNCAPACITATED PROBLEMS AS A	00000030
	C	SPECIAL CASE	00000040
0001	C	INTEGER D(35,35,30), A(35,35), CX(35,35), E(35,30),	00000050
	1	B(30), BSOLX(35), BSOLY(30), FLB(30), FIX(35), FIXI(35),	00000060
	2	FUB(30), S(30), SOLX(35), STX(1225)	00000070
0002	C	REAL MINC(35), NMINC(35)	00000080
0003	C	DIMENSION C(35,35), DIFBR(35), KT2(35), MIND(35)	00000090
0004	C	INTEGER BRO, BR1, FC, FCUB, P	00000110
0005	C	REAL LOWB, MAXDIF, MINSC	00000120
	C	*****OPTIONS AVAILABLE: IINPT, ICAPR, ISTEP, IUNCAP, EPS	00000130
	C	IINPT=1 IF INPUT LISTING DESIRED; 0 OTHERWISE	00000140
	C	ICAPR=1 IF CAPACITY RULE TO BE USED; 0 OTHERWISE	00000150
	C	ISTEP=0 IF LISTING OF INTERMEDIATE STEPS	00000160
	C	NOT DESIRED. ISTEP=1 IF SUMMARY OF BRANCH &	00000170
	C	BOUND NODES DESIRED. ISTEP=2 IF DETAILED	00000180
	C	LISTING OF INTERMEDIATE STEPS DESIRED.	00000190
	C	IUNCAP=1 IF SOLVING AN UNCAPACITATED PROBLEM,	00000200
	C	0 OTHERWISE.	00000210
	C	EPS= A FRACTIONAL VALUE IF SUBOPTIMAL	00000220
	C	SOLUTION DESIRED, E.G., EPSILON AS 0.005	00000230
	C	IMPLIES SOLUTION TO BE WITHIN ~0.5 PERCENT	00000240
	C	OF THE OPTIMAL SOLUTION. EPS=0.0 IF OPTIMAL	00000250
	C	SOLUTION DESIRED.	00000253
	C	ET= ELAPSED TIME IN SECONDS, IF SPECIFIED, AT	00000256
	C	WHICH THE NODE AND BOUNDS RELATED INFORMATION	00000260
	C	IS PRINTED. THIS IS USEFUL IN A SITUATION IF	00000263
	C	ISTEP=0 AND THE PROGRAM TERMINATES BEFORE	00000266
	C	REACHING THE FINAL SOLUTION.	00000270
	C	**** READ INPUT DATA*****	00000273
0006	C	READ 10, IINPT, ICAPR, ISTEP, IUNCAP, EPS, ET	00000280
0007	C	10 FORMAT (4I1, F6.5, F10.3)	00000290
	C	M= NUMBER OF DESIGNS	00000300
	C	N= NUMBER OF ACTIVITIES	00000310
	C	P= NUMBER OF FACILITIES	00000320
0008	C	READ 20,M,N,P	00000330
0009	C	20 FORMAT (3I5)	00000340
	C	A(I,J): VARIABLE COST MATRIX	00000350
0010	C	READ 30, ((A(I,J), I=1,M),J=1,N)	00000360
0011	C	30 FORMAT (8I10)	00000370
	C	B(K): FIXED COST VECTOR	00000380
0012	C	READ 30, (B(K),K=1,P)	00000390
0013	C	IF (IUNCAP.EQ.1) GO TO 40	00000400
	C	S(K): CAPACITY LIMIT VECTOR; REQUIRED ONLY	00000410
	C	IF IUNCAP=0	00000420
0014	C	READ 30, (S(K),K=1,P)	00000430
	C	D(I,J,K): CAPACITY USAGE MATRIX; REQUIRED	00000440
	C	ONLY IF IUNCAP=0	00000450
0015	C	DO 32 K=1,P	00000460
0016	C	READ 30, ((D(I,J,K), I=1,M),J=1,N)	00000470
0017	C	32 CONTINUE	00000480
0018	C	DO 37 K=1,P	00000490
0019	C	DO 37 I=1,M	00000500
0020	C	IF (D(I,I,K).EQ.0) GO TO 35	00000510
0021	C	E(I,K)=1	00000520
0022	C	GO TO 37	00000530

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GEORGE WASHINGTON UNIV WASHINGTON DC PROGRAM IN LOGISTICS F/6 12/1
SOLVING MULTIACTIVITY MULTIFACILITY CAPACITY-CONSTRAINED 0-1 AS--ETC(U)
MAY 81 K L CHHABRA
N00014-80-C-0169
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0023	35	E(I,K)=0	00000540
0024	37	CONTINUE	00000550
0025		GO TO 90	00000560
	C	E(I,K): DESIGN=FACILITY MATRIX; REQUIRED ONLY	00000570
	C	IF IUNCAP=1	00000580
0026	40	READ 45,((E(I,K),I=1,M),K=1,P)	00000590
0027	45	FORMAT (80I1)	00000600
0028		DO 80 K=1,P	00000610
0029		S(K)=N	00000620
0030		DO 75 I=1,M	00000630
0031		IF (E(I,K).EQ.1) GO TO 65	00000640
0032		DO 60 J=1,N	00000650
0033		D(I,J,K)=0	00000660
0034	60	CONTINUE	00000670
0035		GO TO 75	00000680
0036	65	DO 70 J=1,N	00000690
0037		D(I,J,K)=1	00000700
0038	70	CONTINUE	00000710
0039	75	CONTINUE	00000720
0040	80	CONTINUE	00000730
	C	*****PRINT INPUT DATA*****	00000740
0041	90	PRINT 95, IINPT, ICAPR, ISTEP, IUNCAP, EPS, ET	00000750
0042	95	FORMAT ('1', 'OPTIONS SELECTED: IINPT=', I1,	00000760
	1	' ICAPR=', I1, ' ISTEP=', I1, ' IUNCAP=', I1,	00000770
	2	' EPS=', F8.5, ' ET=', F10.3///)	00000780
0043		IF (IINPT.EQ.0) GO TO 168	00000790
0044		PRINT 100,M,N,P	00000800
0045	100	FORMAT ('0', T55, 'INPUT DATA', /1X, T55, '-----', /1X,	00000810
		1Y41, 'NUMBER OF DESIGNS (M)=', 4X, I4//1X, T41,	00000820
		2'NUMBER OF ACTIVITIES (N)=', 1X, I4//1X, T41,	00000830
		3'NUMBER OF FACILITIES (P)=', 1X, I4///)	00000840
0046		PRINT 105	00000850
0047	105	FORMAT (4X, 'VARIABLE COST MATRIX A(I,J)', /4X,	00000860
	1	'-----', /)	00000870
0048		DO 110 I=1,M	00000880
0049	110	PRINT 115, I, (A(I,J), J=1,N)	00000890
0050	115	FORMAT ('0', T6, 'I=', I3, 4X, 8I13, 4(/, 14X, 8I13))	00000900
0051		PRINT 120	00000910
0052	120	FORMAT('0', /4X, 'FIXED COST VECTOR B(K)', /4X,	00000920
	1	'-----', /)	00000930
0053		PRINT 122, (B(K), K=1,P)	00000940
0054	122	FORMAT ('0', T15, 8I13, 3(/, 14X, 8I13))	00000950
0055		PRINT 125	00000960
0056	125	FORMAT('0', /4X, 'CAPACITY LIMIT VECTOR S(K)', /4X,	00000970
	1	'-----', /)	00000980
0057		PRINT 128, (S(K), K=1,P)	00000990
0058	128	FORMAT ('0', T15, 8I13, 3(/, 14X, 8I13))	00001000
0059		PRINT 130	00001010
0060	130	FORMAT('0', /4X, 'CAPACITY USAGE MATRIX D(I,J,K)', /4X,	00001020
	1	'-----', /)	00001030
0061		DO 150 K=1,P	00001040
0062		PRINT 135,K	00001050
0063	135	FORMAT ('0', /5X, 'K=', I3/)	00001060
0064		DO 145 I=1,M	00001070
0065		PRINT 140, I, (D(I,J,K), J=1,N)	00001080
0066	140	FORMAT ('0', T6, 'I=', I3, 4X, 8I13, 4(/, 14X, 8I13))	00001090
0067	145	CONTINUE	00001100
0068	150	CONTINUE	00001110

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0069      PRINT 155
0070      155 FORMAT('0',//4X,'DESIGN-FACILITY MATRIX E(I,K)',/4X,
0071          1'-----',/)
0072      DO 160 I=1,M
0073      PRINT 158, I, (E(I,K),K=1,P)
0074      158 FORMAT ('0', T6, 'I=', I3, 4X,8I13, 3(/, 14X,8I13))
0075      160 CONTINUE
0076      162 IF (ISTEP.EQ.0) GO TO 190
0077      IF (ISTEP.EQ.1) GO TO 175
0078      PRINT 170
0079      170 FORMAT ('0',///55X,'DETAILED LISTING OF STEPS',/)
0080      GO TO 190
0081      175 PRINT 180
0082      180 FORMAT ('0',///55X,'SUMMARY OF STEPS',/)
0083      C *****INITIALIZE*****
0084      190 BUB=9999999.
0085      BUBS= BUB/ (1.0+EPS)
0086      NSX=0
0087      NOD=1
0088      IBNOD=1
0089      INET=0
0090      INSET=0
0091      DO 205 J=1,N
0092      FIX(J)=0
0093      KT2(J)=0
0094      DO 205 I=1,M
0095      CX(I,J)=0
0096      205 CONTINUE
0097      LQ1=0
0098      LQ2=0
0099      LR2=0
0100      CALL TIMET(ITO)
0101      IF (ISTEP.EQ.0) GO TO 208
0102      PRINT 220,NOD
0103      208 IF(NSX.EQ.0) GO TO 283
0104      C CX(I,J) CONTAINS FIXED AND FREE X(I,J) VARIABLES.
0105      C STX(INS) CONTAINS FIXED X(I,J) VARIABLES.
0106      C CX(I,J) AND STX(INS) ARE UPDATED BY THE CAPACITY
0107      C RULE, THE BOUNDING RULE, AND THE RULE FOR
0108      C BRANCHING AND BACKTRACKING.
0109      C IN CX(I,J) A FIXED VARIABLE IS RECORDED AS 1 OR
0110      C 2, AND A FREE VARIABLE AS 0.
0111      C A VALUE OF 1 IMPLIES THAT THAT PARTICULAR VARIABLE
0112      C IS FIXED, AND FIX(J) IS SET EQUAL TO 1 IMPLYING
0113      C THAT COLUMN J HAS A FIXED VARIABLE OF VALUE 1.
0114      C A VALUE OF 2 IMPLIES THAT THAT PARTICULAR VARIABLE
0115      C SHOULD NOT BE CONSIDERED FOR CURRENT COMPUTATIONS.
0116      C AN X(I,J) RECORDED IN CX(I,J) AS 1 DUE TO THE
0117      C BRANCHING RULE IS RECORDED IN STX(INS) AS X*100+J.
0118      C AN X(I,J) RECORDED IN CX(I,J) AS 1 DUE TO THE
0119      C CAPACITY RULE OR THE BOUNDING RULE IS RECORDED IN
0120      C STX(INS) AS (X*100+J)+1000000.
0121      C AN X(I,J) RECORDED IN CX(I,J) AS 2 IS RECORDED IN
0122      C STX(INS) AS -(X*100+J)-1000000.
0123      210 IF (ISTEP.EQ.0) GO TO 225
0124      215 PRINT 220,NOD
0125      220 FORMAT ('0',//6X,'NODE NUMBER', I7/)
0126      C *****UPDATE CX(I,J) FOR BRO*****

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C          BRO IS THE RIGHT BRANCHING VARIABLE
0105      225 LX=BR0
0106          IX=LX/100
0107          JX=LX-IX*100
0108          CX(IX,JX)=2
0109          KT2(JX)=KT2(JX)+1
0110          FIX(JX)=0
0111          LQ1=LQ1+1
0112          IF (KT2(JX).LT.(M-1)) GO TO 270
0113      DO 255 I=1,M
0114          IF (CX(I,JX).EQ.2) GO TO 255
0115          CX(I,JX)=1
0116          NSX=NSX+1
0117          STX(NSX)= (I*100+JX)+1000000
0118          FIX(JX)=1
0119          LQ1=LQ1+1
0120          FIXI(JX)=1
0121          GO TO 270
0122      255 CONTINUE
0123      270 LQ2=0
0124          LR2=0
0125          GO TO 283
0126      272 IF (ISTEP.EQ.0) GO TO 276
0127          PRINT 220,NOD
C          *****UPDATE CX(I,J) FOR BR1*****
C          BR1 IS THE LEFT BRANCHING VARIABLE
0128      276 LQ2=0
0129          LR2=0
0130          LX=BR1
0131          IX=LX/100
0132          JX=LX-IX*100
0133          CX(IX,JX)=1
0134          FIX(JX)=1
0135          LQ1=LQ1+1
0136          DO 279 I=1,M
0137              IF (IX.EQ.I) GO TO 281
0138      279 CONTINUE
0139      281 FIXI(JX)=IX
0140      283 IF (ISTEP.NE.2) GO TO 303
0141      285 DO 295 I=1,M
0142          PRINT 290, I,(CX(I,J),J=1,N)
0143      290      FORMAT (/5X,'CX(I,J)',4X,'I=',13,2X, 2014/23X, 2014)
0144      295 CONTINUE
0145          PRINT 297,(FIX(J),J=1,N)
0146      297      FORMAT (/5X,'FIX(J)',12X, 2014/23X, 2014)
C          *****APPLY CAPACITY RULE*****
C          AND UPDATE CX(I,J) AND STX(INS).
0147      303 DO 307 K=1,P
0148          FLB(K)=0
0149      307 CONTINUE
0150      310 DO 2000 K=1,P
C          FIND THE SUM OF MINIMUM D(I,J,K) OVER EACH J FOR A
C          GIVEN K, I.E., MINSO= SUM OF *INC(J)
0151          MINSO=0
0152          DO 400 J=1,N
0153              IF (FIX(J).EQ.0) GO TO 350
C          IF FIX(J)=1, SET MINO(J)=D(I,J,K) FOR CX(I,J)=1
C          AND MOVE TO NEXT COLUMN J

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0154      INDI=FIXI(J)                                00002110
0155      MIND(J)=D(INDI,J,K)                          00002120
0156      GO TO 800                                    00002130
0157      350      LK=0                                00002160
0158          I=1                                       00002170
0159      MIND(J)=D(I,J,K)                            00002180
C          SKIP D(I,J,K) WHEN CX(I,J)=2 & MOVE TO NEXT ROW I 00002190
0160      400      IF(CX(I,J).EQ.2) GO TO 600          00002200
0161      500      IF(D(I,J,K).LT.MIND(J)) MIND(J)=D(I,J,K) 00002210
0162      GO TO 700                                    00002220
0163      600      LK=LK+1                              00002230
0164          IF(I.GT.LK) GO TO 700                    00002240
0165          I=I+1                                     00002250
0166      MIND(J)=D(I,J,K)                            00002260
0167      GO TO 750                                    00002270
0168      700      I=I+1                                00002280
0169      750      IF(I.LE.M) GO TO 400                00002290
0170      800      MINSO=MINSO+MIND(J)                 00002300
0171      900      CONTINUE                             00002310
0172      910      IF (ISTEP.NE.2) GO TO 960           00002320
0173          PRINT 950, K, MINSO, (MIND(J),J=1,N)     00002330
0174      950      FORMAT ('0',*K,MINSO,(MIND(J),J=1,N)*,10I10,4(/,44X,8I10)) 00002340
0175      960      IF (MINSO.EQ.0) GO TO 975            00002342
0176      965      IF (FLB(K).EQ.1) GO TO 975          00002344
0177      970      F.B(K)=1                             00002346
0178      975      IF (IUNCAP.EQ.1) GO TO 2000          00002348
0179      978      IF (ICAPR.EQ.0) GO TO 2000          00002349
C          FIND BALANCE AVAILABLE CAPACITY IBALD FOR A GIVEN K 00002350
C          IF IBALD IS NEGATIVE, THEN BACKTRACK.        00002360
0180      980      IBALD=S(K)-MINSO                     00002380
0181      1000     IF (IBALD.LT.0) GO TO 6200           00002390
0182      DO 1500 J=1,N                                00002400
C          SKIP COLUMN J IF FIX(J)=1                   00002410
C          IF (FIX(J).EQ.1) GO TO 1500                 00002420
0183      DO 1300 I=1,M                                00002430
C          SKIP ROW I IF CX(I,J)=2                    00002440
C          IF(CX(I,J).EQ.2) GO TO 1300                 00002450
C          COMPUTE DIFFERENCE BETWEEN D(I,J,K) AND MIND(J). 00002470
C          IF IT IS MORE THAN AVAILABE BALANCE, SET CX(I,J)=2 00002480
0186      1200     IDIFD=D(I,J,K)-MIND(J)              00002490
0187          IF ((IDIFD-IBALD).LE.0) GO TO 1300        00002510
0188          CX(I,J)=2                                00002520
0189          NSX=NSX+1                                  00002523
0190          STX(NSX)=-(I*100+J)-1000000              00002526
C          LQ2 COUNTS THE NUMBER OF CX(I,J) VALUES SET EQUAL 00002530
C          TO 2 IN A CYCLE                             00002540
0191      LQ2=LQ2+1                                    00002550
C          KT2(J) KEEPS AN ACCOUNT OF CX(I,J) VALUES SET EQUAL 00002560
C          TO 2 FOR COLUMN J                           00002570
0192      KT2(J)=KT2(J)+1                              00002580
C          FOR COLUMN J, IF ALL BUT ONE CX(I,J) VALUES ARE 00002590
C          EQUAL TO 2, SET THAT CX(I,J)=1 & SET FIX(J)=1 00002600
0193      IF(KT2(J).LT.(M-1)) GO TO 1300              00002610
0194      DO 1250 LR=1,M                                00002620
0195          IF(CX(LR,J).EQ.2) GO TO 1250             00002630
0196          CA('R,J)=1                               00002640
0197          NSX=NSX+1                                  00002643
0198          STX(NSX)= (LR*100+J)+1000000             00002646

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0199          FIX(J)=1                                00002650
C              LQ1 KEEPS AN ACCOUNT OF COLUMNS FOR WHICH FIX(J)=1 00002655
0200          LQ1=LQ1+1                                00002660
C              FIXI(J) SPECIFIES INDEX I FOR WHICH FIX(J)=1        00002662
0201          FIXI(J)=LR                                00002665
0202          GO TO 1500                                00002670
0203          1250 CONTINUE                              00002680
0204          1300 CONTINUE                              00002690
0205          1500 CONTINUE                              00002700
0206          1800 IF (ISTEP.NE.2) GO TO 2000            00002710
0207          PRINT 1900, K, LQ2, LQ1                  00002720
0208          1900 FORMAT ('0', 'K=', I3, ' LQ2=', I3, ' LQ1=', I3) 00002730
0209          DO 1930 I=1, M                             00002740
0210              PRINT 290, I, (CX(I, J), J=1, N)        00002750
0211          1930 CONTINUE                              00002770
0212          PRINT 297, (FIX(J), J=1, N)                00002780
0213          2000 CONTINUE                              00002800
C              A CYCLE EXAMINES ALL THE FACILITIES.          00002803
C              IF IN A CYCLE, THE CAPACITY RULE RESULTS IN SETTING 00002810
C              ADDITIONAL CX(I, J) VALUES EQUAL TO 2, THEN REPEAT 00002820
C              THE CYCLE. BUT IF FIX(J)=1 FOR ALL J, THEN DO NOT 00002830
C              REPEAT THE CYCLE.                            00002835
0214          IF (LQ1.EQ.N) GO TO 2400                    00002840
0215          IF (LQ2.EQ.LR2) GO TO 2400                 00002845
0216          2200 LR2=LQ2                                00002860
0217          GO TO 310                                   00002870
C              *****SOLVE (LAGRANGIAN) RELAXED PROBLEM***** 00002880
C              UPDATE VECTOR OF FACILITIES FLB(K) FOR COMPUTING 00002890
C              C(I, J) MATRIX & LOWER BOUND. IT HAS VALUE 1 IF A 00002900
C              FACILITY IS USED, OTHERWISE IT HAS 0 VALUE.      00002910
0218          2400 DO 3000 J=1, N                         00002950
0219              IF (FIX(J).EQ.0) GO TO 3000             00002960
0220              INDI=FIXI(J)                             00002970
0221              DO 2550 K=1, P                           00002990
0222                  IF (E(INDI, K).EQ.0) GO TO 2550    00003000
0223                  IF (FLB(K).EQ.1) GO TO 2550        00003010
0224                  FLB(K)=1                             00003020
0225              2550 CONTINUE                            00003030
0226              3000 CONTINUE                            00003060
0227                  IF (ISTEP.NE.2) GO TO 3150         00003070
0228                  PRINT 3100, (FLB(K), K=1, P)        00003080
0229                  3100 FORMAT ('0', '(FLB(K), K=1, P) ', 20I4/16X, 20I4) 00003090
C              COMPUTE COST MATRIX C(I, J) FOR THE RELAXED PROBLEM 00003100
0230          3150 DO 3400 J=1, N                         00003110
0231              DO 3300 I=1, M                           00003120
0232                  BSUM=0.0                             00003130
0233                  DO 3200 K=1, P                       00003140
0234                      IF (FLB(K).EQ.1) GO TO 3200      00003150
0235                      IF (E(I, K).EQ.0) GO TO 3200     00003160
0236                      BSUM=BSUM+(B(K) * (FLOAT(D(I, J, K))/ FLOAT(S(K)))) 00003170
0237              3200 CONTINUE                            00003180
0238              3250 C(I, J)=A(I, J)+BSUM               00003190
0239              3300 CONTINUE                            00003200
0240              3400 CONTINUE                            00003210
0241                  IF (ISTEP.NE.2) GO TO 3445          00003220
0242                  DO 3430 I=1, M                       00003230
0243                      PRINT 3420, I, (C(I, J), J=1, N) 00003250
0244                  3420 FORMAT (I5X, 'C(I, J)', 5X, 'I=', I3, 2X, 5F15.4, 00003260

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1      6(/23X, 5F15.4))
0245      3430 CONTINUE
C      FIND SUM OF MINIMUM C(I,J) VALUES OVER EACH J,
C      I.E., MINSC=SUM OF MINC(J),
C      IF FIX(J)=1, THEN MINC(J)=C(I,J) WHERE CX(I,J)=1
0246      3445 MINSC=0.0
0247      DO 3900 J=1,N
0248      IF (FIX(J).EQ.0) GO TO 3500
0249      INDI=FIXI(J)
0250      MINC(J)=C(INDI,J)
0251      SOLX(J)=INDI
0252      GO TO 3850
0253      3500 LK=0
0254      I=1
C      SKIP C(I,J) ELEMENT IF CX(I,J)=2 & MOVE TO NEXT I
0255      3550 IF (CX(I,J).EQ.2) GO TO 3700
0256      IF ((I-LK).EQ.1) GO TO 3600
0257      IF (C(I,J).GE.MINC(J)) GO TO 3750
0258      3600 MINC(J)=C(I,J)
0259      IMIN=I
0260      GO TO 3750
0261      3700 LK=LK+1
0262      I=I+1
0263      3800 IF (I.LE.M) GO TO 3550
0264      SOLX(J)=IMIN
0265      3850 MINSC=MINSC+MINC(J)
0266      3900 CONTINUE
0267      IF (ISTEP.NE.2) GO TO 3940
0268      DO 3920 J=1,N
0269      PRINT 3910, J, MINC(J), SOLX(J)
0270      3910 FORMAT ('0', 'J, MINC(J), SOLX(J)', 15, F15.4, 16)
0271      3920 CONTINUE
C      COMPUTE FIXED COST FC FOR LOWER BOUND
0272      3940 FC=0
0273      DO 4000 K=1,P
0274      IF (FLB(K).EQ.0) GO TO 4000
0275      3950 FC=FC+B(K)
0276      4000 CONTINUE
C      *****COMPUTE LOWER BOUND LOWB*****
0277      4050 LOWB=MINSC+FC
0278      IF (ISTEP.EQ.0) GO TO 4150
0279      PRINT 4120, MINSC, FC, LOWB
0280      4120 FORMAT ('0', ' MINSC, FC, LOWB ', F15.4, 115, F15.4)
C      COMPARE LOWER BOUND WITH BEST UPPER BOUND STAR
C      BUBS WHICH EQUALS BUB/(1+EPS). IF LOWB IS
C      GREATER THAN OR EQUAL TO BUBS, THEN BACKTRACK
0281      4150 IF (LOWB.GE.BUBS) GO TO 4200
C      CHECK IF CURRENT SOLUTION SATISFIES CAPACITY
C      CONSTRAINTS
0282      4200 IF (IUNCAP.EQ.1) GO TO 4420
0283      4210 DO 4400 K=1,P
0284      NSUMD=0
0285      DO 4300 J=1,N
0286      IX=SOLX(J)
0287      NSUMD=NSUMD+D(IX,J, K)
0288      4300 CONTINUE
0289      IF (ISTEP.NE.2) GO TO 4320
0290      PRINT 4310, K, NSUMD

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0291	4310	FORMAT ('0', 'K,NSUMD',2I10)		00004000
0292	4320	IF(NSUMD.LE.S(K)) GO TO 4400		00004010
0293		GO TO 5100		00004020
0294	4400	CONTINUE		00004030
	C	*****COMPUTE UPPER BOUND UPB IF CAPACITY CONSTRAINTS		00004040
	C	ARE SATISFIED.		00004050
	C	UPB=SUM OF A(I,J)+FIXED COST FCUB BASED ON		00004060
	C	SOLUTION VECTOR SOLX(J)		00004070
	C	VECTOR OF FACILITIES FOR UPPER BOUND FUB(K) HAS		00004080
	C	VALUES 1 OR 0 BASED ON FACILITY USED OR OTHERWISE		00004090
0295	4420	DO 4450 K=1,P		00004100
0296		FUB(K)=0		00004110
0297	4450	CONTINUE		00004120
0298		NSUMA=0		00004130
0299		FCUB=0		00004140
0300	4500	DO 4650 J=1,N		0004150
0301		IX=SOLX(J)		00004170
0302		NSUMA=NSUMA+A(IX,J)		00004180
0303	4550	DO 4600 K=1,P		00004190
0304		IF(E(IX,K).EQ.0) GO TO 4600		00004200
0305		IF(FUB(K).EQ.1) GO TO 4600		00004210
0306		FUB(K)=1		00004220
0307		FCUB=FCUB+B(K)		00004230
0308	4600	CONTINUE		00004240
0309	4650	CONTINUE		00004250
0310		IF (ISTEP.NE.2) GO TO 4700		00004260
0311		PRINT 4660, (FUB(K),K=1,P)		00004270
0312	4660	FORMAT('0', '(FUB(K),K=1,P) ', 20I4/16X,20I4)		00004280
0313	4700	UPB=NSUMA+FCUB		00004290
0314	4708	IF (ISTEP.EQ.0) GO TO 4750		00004300
0315		PRINT 4710, NSUMA, FCUB, UPB, BUB, BUBS		00004310
0316	4710	FORMAT('0', 'NSUMA, FCUB, UPB, BUB, BUBS ',2I10, 2F15.4)		00004320
	C	COMPARE UPPER BOUND WITH BEST UPPER BOUND		00004330
	C	IF UPB IS LESS THAN BUB, SET IT AS BUB AND		00004340
	C	NOTE THE SOLUTION		00004350
0317	4750	IF (UPB.GE.BUB) GO TO 5100		00004360
0318	4770	BUB=UPB		00004370
0319		BUBS= BUB/ (1.0+EPS)		00004380
0320		IBNOD=NOD		00004385
0321		PRINT 4780, IBNOD, BUB, BUBS		00004386
0322	4780	FORMAT ('0', 'IBNOD, BUB, BUBS', 1I0, 2F15.4)		00004388
0323		DO 4800 J=1,N		00004390
0324	4800	BSOLX(J)=SOLX(J)		00004400
0325		DO 4850 K=1,P		00004410
0326	4850	BSOLY(K)=FUB(K)		00004420
	C	*****COMPARE LOWB WITH BUBS. IF LOWB IS GREATER		00004430
	C	THAN OR EQUAL TO BUBS, THEN BACKTRACK		00004440
0327	4900	IF (LOWB.GE.BUBS)GO TO 6200		00004450
	C	*****IF FIX(J) VALUES ARE 1 FOR EACH J, THEN BACKTRACK		00004480
0328	5100	IF (LQ1.EQ.N) GO TO 6200		00004500
	C	*****APPLY THE BOUNDING RULE*****		00004510
	C	IF THE DIFFERENCE BETWEEN C(I,J) AND MINC(J) IS		00004515
	C	GREATER THAN THE DIFFERENCE BETWEEN BUBS AND		00004520
	C	LOWB, THEN CX(I,J)=2		00004525
	C	*****APPLY BRANCHING RULE AND FIND SR1, THE NEXT		00004530
	C	VARIABLE FOR LEFT BRANCHING.		00004540
	C	FIND NMINC(J), THE NEXT HIGHER VALUE THAN MINC(J)		00004550
	C	AND OIFBRI(J), THE DIFFERENCE BETWEEN THEM.		00004555

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0329		DBOUND=BUBS-LOWB	00004568
0330	5200	DO 5250 J=1,N	00004570
0331		NMINC(J)=0.0	00004580
0332		DIFBR(J)=0.0	00004590
0333	5250	CONTINUE	00004600
0334		DO 5600 J=1,N	00004610
	C	SKIP TO NEXT J IF FIX(J)=1	00004620
0335		IF (FIX(J).EQ.1) GO TO 5600	00004630
0336		LK=0	00004640
0337		I=1	00004650
	C	SKIP C(I,J) IF CX(I,J)=2 & MOVE TO NEXT I	00004670
0338	5300	IF (CX(I,J).EQ.2) GO TO 5350	00004680
0339		IF (I.EQ.SOLX(J)) GO TO 5350	00004690
0340		IF ((C(I,J)-MINC(J)).GT.DBOUND) GO TO 5330	00004700
0341		IF ((I=LK).EQ.1) GO TO 5320	00004710
0342		IF (C(I,J).GE.NMINC(J)) GO TO 5400	00004720
0343	5320	NMINC(J)=C(I,J)	00004730
0344		GO TO 5400	00004735
0345	5330	CX(I,J)=2	00004740
0346		NSX=NSX+1	00004742
0347		STX(NSX)=-(I*100+J)-1000000	00004745
0348		KT2(J)=KT2(J)+1	00004747
0349		IF (KT2(J).LT.(M-1)) GO TO 5350	00004750
0350		INDI=SOLX(J)	00004752
0351		CX(INDI,J)=1	00004755
0352		NSX=NSX+1	00004758
0353		STX(NSX)= (INDI*100+J)+1000000	00004760
0354		FIX(J)=1	00004762
0355		LQ1=LQ1+1	00004764
0356		FIXI(J)=INDI	00004766
0357		GO TO 5600	00004768
0358	5350	LK=LK+1	00004770
0359	5400	I=I+1	00004775
0360		IF (I.LE.M) GO TO 5300	00004780
0361	5500	DIFBR(J)=NMINC(J)-MINC(J)	00004785
0362	5600	CONTINUE	00004790
0363		IF (ISTEP.NE.2) GO TO 5650	00004795
0364		DO 5620 I=1,M	00004820
0365		PRINT 290, I, (CX(I,J), J=1,N)	00004830
0366	5620	CONTINUE	00004850
0367		PRINT 297, (FIX(J), J=1,N)	00004860
	C	IF FIX(J)=1 FOR ALL J, THEN BACKTRACK.	00004880
0368	5650	IF (LQ1.EQ.N) GO TO 6200	00004890
	C	FIND MAXDIF, THE MAXIMUM DIFFERENCE DIFBR(J)	00004900
0369		LF=0	00004905
0370		DO 5800 J=1,N	00004910
0371		IF (FIX(J).EQ.1) GO TO 5690	00004915
0372		IF ((J-LF).EQ.1) GO TO 5660	00004920
0373		IF (DIFBR(J).LT.MAXDIF) GO TO 5800	00004925
0374	5660	MAXDIF=DIFBR(J)	00004930
0375		LJ=J	00004935
0376		GO TO 5800	00004940
0377	5690	LF=LF+1	00004943
0378	5800	CONTINUE	00004946
0379		IF (ISTEP.NE.2) GO TO 5840	00004950
0380		DO 5820 J=1,N	00004953
0381		IF (FIX(J).EQ.1) GO TO 5820	00004956
0382		PRINT 5810, J, NMINC(J), MINC(J), DIFBR(J)	00004960

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0383	5810	FORMAT ('0','J,NMINC(J),MINC(J),DIFBR(J)', I5,3F15.4)		00004963
0384	5820	CONTINUE		00004966
	C	*****BRANCHING VARIABLE BR1 CORRESPONDS TO MAXDIF*****		00004970
0385	5840	DO 5900 J=1,N		00004980
0386		IF (J.NE.LJ) GO TO 5900		00004990
0387	5850	BR1=SOLX(J)*100+J		00005000
0388		IF (ISTEP.EQ.0) GO TO 6020		00005010
0389		PRINT 5880, BR1		00005020
0390	5880	FORMAT('0',' BR1',I10)		00005030
0391		GO TO 6020		00005040
0392	5900	CONTINUE		00005050
	C	*****UPDATE STX(INS) AND NSX*****		00005060
	C	NSX REPRESENTS THE NUMBER OF VARIABLES IN STX(INS)		00005070
0393	6020	NSX=NSX+1		00005090
0394	6040	STX(NSX)=BR1		00005100
0395		IF (ISTEP.NE.2) GO TO 6100		00005150
0396		PRINT 6088, (STX(INS), INS=1,NSX)		00005160
0397	6088	FORMAT('0',' STX(INS)', 10I10, 122(/, 10X,10I10))		00005170
	C	*****MOVE TO THE NEXT (LEFT BRANCH) NODE AND APPLY		00005220
	C	CAPACITY RULE		00005230
0398	6100	NOD=NOD+1		00005240
0399	6110	IF (ET.EQ.0.0) GO TO 6150		00005242
0400		IF (INSET.EQ.1) GO TO 6147		00005244
0401		IF (INET.EQ.1) GO TO 6150		00005246
0402		CALL TIMET(INT)		00005248
0403		ELTN=(INT-I10)*26.04E-6		00005250
0404		IF (ELTN.LT.ET) GO TO 6150		00005253
0405	6120	PRINT 6125, NOD, ELTN, BUB, BUBS, IBNOD		00005256
0406	6125	FORMAT ('0', 'WAS AT NODE',I6, ' AT ELAPSED TIME =', F10.4,		00005260
	1	' SECONDS.',/1X, ' BUB=',F15.4, ' BUBS=',F15.4,		00005263
	2	' AT NODE=',I7)		00005266
0407		IBUB=BUB		00005267
0408		IF (IBUB.EQ.9999999) GO TO 6146		00005268
0409	6130	PRINT 6135, (BSOLX(J),J=1,N)		00005270
0410	6135	FORMAT('0', 'SOLUTION CORRESPONDING TO BUB IS', //1X,		00005273
	1	'(BSOLX(J), J=1,N)',10I8,3(/18X,10I8))		00005276
0411	6140	PRINT 6145, (BSOLY(K), K=1,P)		00005280
0412	6145	FORMAT(/1X,'(BSOLY(K), K=1,P)',10I8,2(/18X, 10I8))		00005290
0413	6146	INET=1		00005292
0414		INIS=ISTEP		00005294
0415		INSET=1		00005296
0416		ISTEP=2		00005298
0417		GO TO 6150		00005300
0418	6147	ISTEP=INIS		00005302
0419		INSET=0		00005304
0420	6150	GO TO 272		00005306
	C	*****END IF AT THE ROOT NODE*****		00005308
0421	6200	IF (NSX.EQ.0) GO TO 8100		00005310
0422	6220	IF (IABS(STX(NSX)).GT.1000000) GO TO 6500		00005320
0423	6250	BRO=STX(NSX)		00005330
0424	6270	STX(NSX)=-BRO-10C0000		00005340
0425		IF (ISTEP.EQ.0) GO TO 6308		00005390
0426		PRINT 6305, BRO		00005400
0427	6305	FORMAT('0', 'BRO ',I10)		00005410
0428	6308	IF (ISTEP.NE.2) GO TO 6330		00005420
0429		PRINT 6088, (STX(INS), INS=1,NSX)		00005430
	C	*****MOVE TO THE NEXT (RIGHT BRANCH) NODE AND APPLY		00005490
	C	CAPACITY RULE		00005500

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0430      6330 NOD=NOD+1                                00005510
0431      6410 IF (ET.EQ.0.0) GO TO 6450                00005512
0432          IF (INSET.EQ.1) GO TO 6445                00005516
0433          IF (INET.EQ.1) GO TO 6450                00005518
0434          CALL TIMET(INT)                            00005520
0435          ELTN=(INT-ITO)*26.04E-6                  00005523
0436          IF (ELTN.LT.ET) GO TO 6450                00005526
0437      6420 PRINT 6125, NOD, ELTN, BUB, BUBS, IBNOD  00005528
0438          IBUB=BUB                                    00005530
0439          IF (IBUB.EQ.9999999) GO TO 6442            00005532
0440      6430 PRINT 6135, (BSOLX(J),J=1,N)              00005533
0441      6440 PRINT 6145, (BSOLY(K),K=1,P)              00005536
0442      6442 INET=1                                     00005538
0443          INIS=ISTEP                                  00005540
0444          INSET=1                                      00005542
0445          ISTEP=2                                      00005544
0446          GO TO 6450                                  00005546
0447      6445 ISTEP=INIS                                 00005548
0448          INSET=0                                      00005550
0449      6450 GO TO 210                                  00005552
0450      6500 IF (STX(NSX).GT.1000000) GO TO 6520      00005555
0451          LX=-STX(NSX)-1000000                      00005560
0452          IX=LX/100                                   00005570
0453          JX=LX-IX*100                                00005580
0454          CX(IX,JX)=0                                 00005590
0455          KT2(JX)=KT2(JX)-1                          00005595
0456          GO TO 6550                                  00005600
0457      6520 LX=STX(NSX)-1000000                      00005610
0458          IX=LX/100                                   00005620
0459          JX=LX-IX*100                                00005630
0460          CX(IX,JX)=0                                 00005640
0461          FX(JX)=0                                    00005650
0462          LQ1=LQ1-1                                   00005660
0463      6550 NSX=NSX-1                                  00005690
0464          GO TO 6200                                  00005700
C      *****PRINT THE OUTPUT*****
0465      8100 IBUB=BUB                                    00005730
0466          CALL TIMET(IT1)                            00005740
0467          ELT1=(IT1-ITO)*26.04E-6                  00005750
0468          PRINT 8105, ELT1                          00005760
0469      8105 FORMAT ('0',///1X, 'ELAPSED TIME IN SECONDS=', F15.8) 00005770
0470          PRINT 8120, NOD                             00005790
0471      8120 FORMAT ('0',*TOTAL NUMBER OF NODES EXPLORED =*,I3) 00005800
0472          IF (IBUB.EQ.9999999) GO TO 8350            00005810
0473      8130 PRINT 8150                                  00005820
0474      8150 FORMAT ('0', 'NOTE: 1. FOLLOWING X(I,J) VARIABLES SHOW DESIGN', 00005830
           1      ' I TO WHICH ACTIVITY J IS ASSIGNED FOR J=1 TO N.', 00005840
           2      '/7X, '2. IF EPSILON EPS WAS ASSIGNED A POSITIVE', 00005850
           3      ' (NON-ZERO) VALUE, THE SOLUTION MAY BE SUBOPTIMAL.',/) 00005860
0475      8180 PRINT 8200, (BSOLX(J),J=1,N)              00005870
0476      8200 FORMAT('0',T55, 'OPTIMAL SOLUTION',/1X,T55, 00005880
           1      '-----',/1X, 'X(I,J) WITH VALUE 1:',10I8, 00005890
           2      3(/,21X,10I8))                        00005900
0477      8220 PRINT 8250, (BSOLY(K),K=1,P)              00005910
0478      8250 FORMAT ('0', 'Y(K) VALUES:', 8X, 10I8, 2(/,21X,10I8)) 00005920
0479      8280 PRINT 8300, IBUB                          00005930
0480      8300 FORMAT ('0', 'OPTIMAL VALUE OF OBJECTIVE FUNCTION:', I15///) 00005940
0481          GO TO 8500                                  00005950

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0482	8350 PRINT 8400	00005960
0483	8400 FORMAT ('0', ' PROBLEM DOES NOT HAVE A FEASIBLE SOLUTION',	00005970
	1 /1X, ' BECAUSE THE CAPACITY CONSTRAINTS CANNOT',	00005980
	2 /1X, ' BE SATISFIED.',/)	00005990
0484	8500 PRINT 8550	00006000
0485	8550 FORMAT ('0', '*****NORMAL END OF JOB*****',/)	00006010
0486	8600 STOP	00006020
0487	END	00006030

APPENDIX B

DETAILED PRINTOUT FOR A TEST PROBLEM
(TEST PROBLEM WITH $m=5$, $n=4$, AND $p=8$)

OPTIONS SELECTED : IINPT=1 ICAPR=1 ISTEP=2 IUNCAP=0 EPS= 0.0 ET= 0.0

INPUT DATA

NUMBER OF DESIGNS (M)= 5
NUMBER OF ACTIVITIES (N)= 4
NUMBER OF FACILITIES (P)= 8

VARIABLE COST MATRIX A(I,J)

I= 1	194951	218871	155094	104056
I= 2	235277	272087	143264	138641
I= 3	196138	220718	160399	107481
I= 4	198751	224042	167046	112445
I= 5	190873	229169	128361	112498

FIXED COST VECTOR B(K)

14000	14000	14000	14000	25000	19000	31000
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CAPACITY LIMIT VECTOR S(K)

350	350	350	350	200	700	500	800
-----	-----	-----	-----	-----	-----	-----	-----

CAPACITY USAGE MATRIX Q(I,J,K)

K= 1				
I= 1	80	90	100	110
I= 2	0	0	0	0
I= 3	80	90	100	180
I= 4	40	30	50	120
I= 5	0	0	0	0
K= 2				
I= 1	80	90	100	180
I= 2	0	0	0	0
I= 3	80	90	100	180
I= 4	40	30	50	120
I= 5	0	0	0	0
K= 3				
I= 1	80	90	100	180
I= 2	0	0	0	0
I= 3	80	90	100	180
I= 4	40	30	50	120
I= 5	0	0	0	0
K= 4				
I= 1	80	90	100	180
I= 2	0	0	0	0
I= 3	80	90	100	180
I= 4	40	30	50	120
I= 5	0	0	0	0
K= 5				
I= 1	80	90	100	180
I= 2	0	0	0	0
I= 3	80	90	100	180
I= 4	40	30	50	120
I= 5	80	90	100	180
K= 6				
I= 1	80	90	100	180
I= 2	0	0	0	0
I= 3	80	90	100	180
I= 4	40	30	50	120
I= 5	80	90	100	180

J= 4	40	20	50	120
J= 5	80	90	100	180
K= 6				
I= 1	240	180	300	450
I= 2	0	0	0	0
I= 3	120	90	150	360
I= 4	0	0	0	0
I= 5	40	30	50	120
K= 7				
I= 1	160	180	200	360
I= 2	0	0	0	0
I= 3	80	60	100	240
I= 4	0	0	0	0
I= 5	160	180	200	360
K= 8				
I= 1	200	150	250	600
I= 2	40	30	50	180
I= 3	0	0	0	0
I= 4	0	0	0	0
I= 5	120	90	150	300

DESIGN-FACILITY MATRIX E(I,K)

I= 1	1	1	1	1	1
I= 2	0	0	0	0	1
I= 3	1	1	1	1	0
I= 4	1	1	1	0	0

Step 2 -- k=4

CH(I,J)	I= 3	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 4	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 5	0	0	0	0	0	0	0	0	0	0	0
FIX(J)		0	0	0	0	0	0	0	0	0	0	0
K,MINSD,(MIND(J),J=1,N)												
K= 4	LQ2= 0	LQ1= 0		4	0	0	0	0	0	0	0	0

Step 2 -- k=5

CH(I,J)	I= 1	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 2	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 3	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 4	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 5	0	0	0	0	0	0	0	0	0	0	0
FIX(J)		0	0	0	0	0	0	0	0	0	0	0
K,MINSD,(MIND(J),J=1,N)												
K= 5	LQ2= 0	LQ1= 0		5	0	0	0	0	0	0	0	0

Step 2 -- k=6

CH(I,J)	I= 1	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 2	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 3	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 4	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 5	0	0	0	0	0	0	0	0	0	0	0
FIX(J)		0	0	0	0	0	0	0	0	0	0	0
K,MINSD,(MIND(J),J=1,N)												
K= 6	LQ2= 0	LQ1= 0		6	0	0	0	0	0	0	0	0

Step 2 -- k=7

CH(I,J)	I= 1	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 2	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 3	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 4	0	0	0	0	0	0	0	0	0	0	0
CH(I,J)	I= 5	0	0	0	0	0	0	0	0	0	0	0
FIX(J)		0	0	0	0	0	0	0	0	0	0	0
K,MINSD,(MIND(J),J=1,N)												
K= 7	LQ2= 0	LQ1= 0		7	0	0	0	0	0	0	0	0

CH(I,J)	I= 1	0	0	0	0
CH(I,J)	I= 2	0	0	0	0
CH(I,J)	I= 3	0	0	0	0

Step 2 - - k=8

C(I,J) I= 4 0 0 0 0
 C(I,J) I= 5 0 0 0 0
 FIX(J) 0 0 0 0
 K,MIN50,(MIN(I,J),I,N)
 K= 8 LQ2= 0 LQ1= 0

C(I,J) I= 1 0 0 0 0
 C(I,J) I= 2 0 0 0 0
 C(I,J) I= 3 0 0 0 0
 C(I,J) I= 4 0 0 0 0
 C(I,J) I= 5 0 0 0 0
 FIX(J) 0 0 0 0

Step 3

(FLB(K),K=L,P) 0 0 0 0 0 0 0
 C(I,J) I= 1 239180.9375 262123.4375 210381.4375 205785.9375
 C(I,J) I= 2 236826.9375 273249.4375 145201.5000 145615.9375
 C(I,J) I= 3 224777.9375 249997.9375 196198.9375 177600.9375
 C(I,J) I= 4 209150.9375 231841.9375 180045.9375 143644.9375
 C(I,J) I= 5 214402.9375 253296.4375 157773.4375 167802.9375
 J,MINC(I),SOLX(J) 1 209150.9375 4
 J,MINC(I),SOLX(J) 2 231841.9375 4
 J,MINC(I),SOLX(J) 3 145201.5000 2
 J,MINC(I),SOLX(J) 4 143644.9375 4
 P'NSC, FC, LOWB 720839.3125 0 729839.3125

Step 4
Step 6

K,NSUMD 1 190
 K,NSUMD 2 190
 K,NSUMD 3 190
 K,NSUMD 4 190
 K,NSUMD 5 190
 K,NSUMD 6 0
 K,NSUMD 7 0
 K,NSUMD 8 50
 (FUG(I),K=L,P) 1 1 1 1 0 0 1
 NSUMA, FCUB, UPB, BUB, RUBS 678502 101000 779502.0000 999999.0000 999999.0000
 TBKOD, RUB, RUBS 1 779502.0000 779502.0000

Step 7

Step 11

CX(I,J)	I= 1	0	0	2	2			
CX(I,J)	I= 2	0	0	0	0			
CX(I,J)	I= 3	0	0	2	0			
CX(I,J)	I= 4	0	0	0	0			
CX(I,J)	I= 5	0	0	0	0			
FIX(J)		0	0	0	0			
J,MINC(J),MINC(J),DIFFR(J)	1	214402.9375	209150.9375	5252.0000				
J,MINC(J),MINC(J),DIFFR(J)	2	249997.9375	231841.9375	18156.0000				
J,MINC(J),MINC(J),DIFFR(J)	3	157773.4375	145201.5000	12571.9375				
J,MINC(J),MINC(J),DIFFR(J)	4	145615.9375	143644.9375	1971.0000				
BRI	402							
STX(INS)	-1000103	-1000303	-1000104	402				

MODE NUMBER 2

CX(I,J)	I= 1	0	0	2	2
CX(I,J)	I= 2	0	0	0	0
CX(I,J)	I= 3	0	0	2	0
CX(I,J)	I= 4	0	1	0	0
CX(I,J)	I= 5	0	0	0	0
FIX(J)		0	1	0	0

Step 2 -- k=1

R,MINSU,(MIND(J),J=1,M)	1	30	0	30	0	0	0
K= 1 LQ2= 0 LQ1= 1							

CX(I,J)	I= 1	0	0	2	2
CX(I,J)	I= 2	0	0	0	0
CX(I,J)	I= 3	0	0	2	0
CX(I,J)	I= 4	0	1	0	0
CX(I,J)	I= 5	0	0	0	0
FIX(J)		0	1	0	0

Step 2 -- k=2

R,MINSU,(MIND(J),J=1,M)	2	30	0	30	0	0	0
K= 2 LQ2= 0 LQ1= 1							

CX(I,J)	I= 1	0	0	2	2
CX(I,J)	I= 2	0	0	0	0

Step 2 -- k=3

```

CX(I,J)  I= 3  0  0  2  0
CX(I,J)  I= 4  0  1  0  0
CX(I,J)  I= 5  0  0  0  0
FIX(J)    0  1  0  0
K,MINSD,(MIND(J),J=1,M)      3
K= 3  LQ2= 0  LQ1= 1

```

30 0 30 0 0

Step 2 -- k=4

```

CX(I,J)  I= 1  0  0  2  2
CX(I,J)  I= 2  0  0  0  0
CX(I,J)  I= 3  0  0  2  2
CX(I,J)  I= 4  0  1  0  0
CX(I,J)  I= 5  0  0  0  2
FIX(J)    0  1  0  0
K,MINSD,(MIND(J),J=1,M)      4
K= 4  LQ2= 2  LQ1= 1

```

30 0 30 0 0

Step 2 -- k=5

```

CX(I,J)  I= 1  0  0  2  2
CX(I,J)  I= 2  0  0  0  0
CX(I,J)  I= 3  0  0  2  2
CX(I,J)  I= 4  0  1  0  0
CX(I,J)  I= 5  0  0  0  2
FIX(J)    0  1  0  0
K,MINSD,(MIND(J),J=1,M)      5
K= 5  LQ2= 2  LQ1= 1

```

30 0 30 0 0

Step 2 -- k=6

```

CX(I,J)  I= 1  0  0  2  2
CX(I,J)  I= 2  0  0  0  0
CX(I,J)  I= 3  0  0  2  2
FIX(J)    0  1  0  0
K,MINSD,(MIND(J),J=1,M)      6
K= 6  LQ2= 2  LQ1= 1

```

30 0 30 0 0

Step 2 -- k=7

CX(I,J) I= 4 0 1 0 0
CX(I,J) I= 5 0 0 0 2
FIX(J) 0 1 0 0

K,MINSD,(MING(J),J=1,N)
K= 7 LG2= 2 LG1= 1

CX(I,J) I= 1 0 0 2 2
CX(I,J) I= 2 0 0 0 0
CX(I,J) I= 3 0 0 2 2
CX(I,J) I= 4 0 1 0 0
CX(I,J) I= 5 0 0 0 2
FIX(J) 0 1 0 0

Step 2 -- k=8

K,MINSD,(MING(J),J=1,N)
K= 8 LG2= 2 LG1= 1

CX(I,J) I= 1 0 0 2 2
CX(I,J) I= 2 0 0 0 0
CX(I,J) I= 3 0 0 2 2
CX(I,J) I= 4 0 1 0 0
CX(I,J) I= 5 0 0 0 2
FIX(J) 0 1 0 0

Step 2 -- k=1
(Second Cycle)

K,MINSD,(MING(J),J=1,N)
K= 1 LG2= 2 LG1= 1

CX(I,J) I= 1 0 0 2 2
CX(I,J) I= 2 0 0 0 0
CX(I,J) I= 3 0 0 2 2
CX(I,J) I= 4 0 1 0 0
CX(I,J) I= 5 0 0 0 2
FIX(J) 0 1 0 0

Step 2 -- k=2
(Second Cycle)

K,MINSD,(MING(J),J=1,N)
K= 2 LG2= 2 LG1= 1

CX(I,J) I= 1 0 0 2 2
CX(I,J) I= 2 0 0 0 0
CX(I,J) I= 3 0 0 2 2
CX(I,J) I= 4 0 1 0 0

```

CX(I,J)  I= 5  0  0  0  2
FIX(IJ)   0  1  0  0
K,MIND,(MIND(IJ),J=1,M)
K= 3  LQ2= 2  LQ1= 1      30  0  0  30  0  0  0
Step 2 -- k=3
(Second Cycle)

CX(I,J)  I= 1  0  0  2  2
CX(I,J)  I= 2  0  0  0  0
CX(I,J)  I= 3  0  0  2  2
CX(I,J)  I= 4  0  1  2  0
CX(I,J)  I= 5  0  0  0  2
FIX(IJ)   0  1  0  0
K,MIND,(MIND(IJ),J=1,M)
K= 4  LQ2= 2  LQ1= 1      30  0  0  30  0  0  0
Step 2 -- k=4
(Second Cycle)

CX(I,J)  I= 1  0  0  2  2
CX(I,J)  I= 2  0  0  0  0
CX(I,J)  I= 3  0  0  2  2
CX(I,J)  I= 4  0  1  0  0
CX(I,J)  I= 5  0  0  0  2
FIX(IJ)   0  1  0  0
K,MIND,(MIND(IJ),J=1,M)
K= 5  LQ2= 2  LQ1= 1      30  0  0  30  0  0  0
Step 2 -- k=5
(Second Cycle)

CX(I,J)  I= 1  0  0  2  2
CX(I,J)  I= 2  0  0  0  0
CX(I,J)  I= 3  0  0  2  2
CX(I,J)  I= 4  0  1  0  0
CX(I,J)  I= 5  0  0  0  2
FIX(IJ)   0  1  0  0
K,MIND,(MIND(IJ),J=1,M)
K= 6  LQ2= 2  LQ1= 1      0  0  0  0  0  0  0
Step 2 -- k=6
(Second Cycle)

CX(I,J)  I= 1  0  0  2  2
CX(I,J)  I= 2  0  0  0  0
CX(I,J)  I= 3  0  0  2  2
CX(I,J)  I= 4  0  1  0  0
CX(I,J)  I= 5  0  0  0  2
FIX(IJ)   0  1  0  0

```


Step 2 -- k=7
(Second Cycle)

```

FIX(J)      0 1 0 0
K,MINSC,IMIND(I,J)=1,M)
K= 7 LQ2= 2 LQ1= 1
  CX(I,J)  I= 1 0 0 2 2
  CX(I,J)  I= 2 0 0 0 0
  CX(I,J)  I= 3 0 0 2 2
  CX(I,J)  I= 4 0 1 0 0
  CX(I,J)  I= 5 0 0 0 2
  FIX(J)      0 1 0 0

```

Step 2 -- k=8
(Second Cycle)

```

K,MINSD,IMIND(I,J)=1,M)
K= 8 LQ2= 2 LQ1= 1
  CX(I,J)  I= 1 0 0 2 2
  CX(I,J)  I= 2 0 0 0 0
  CX(I,J)  I= 3 0 0 2 2
  CX(I,J)  I= 4 0 1 0 0
  CX(I,J)  I= 5 0 0 0 2
  FIX(J)      0 1 0 0

```

Step 3

```

(FIX(K),K=1,P)  1 1 1 1 0 0
  C(I,J)  I= 1 218380.9375 236723.4375 184381.4375 158985.9375
  C(I,J)  I= 2 236826.9375 273249.4375 145201.5000 145615.9375
  C(I,J)  I= 3 203977.9375 226597.9375 170198.9375 131000.9375
  C(I,J)  I= 4 198751.0000 224042.0000 167045.0000 112445.0000
  C(I,J)  I= 5 203202.9375 240696.4375 143773.4375 142602.9375

```

Step 4
Step 6

```

J,MINC(J),SOLX(J)  1 198751.0000 4
J,MINC(J),SOLX(J)  2 224042.0000 4
J,MINC(J),SOLX(J)  3 143773.4375 5
J,MINC(J),SOLX(J)  4 112445.0000 4
MINSC, FC, LOWB  679011.4375 70000 749011.4375
K,NSUM0  1 190
K,NSUM0  2 190
K,NSUM0  3 190
K,NSUM0  4 200
  CX(I,J)  I= 1 0 0 2 2

```

Step 11

Step 2 - - k=2

CODE NUMBER 3

```
K,MIND,(MIND(J),J=1,N)
K= 1 LQ2= 0 LQ1= 3
```

```
K,MIND,(MIND(J),J=1,M)
K= 2  LQZ= 0  LQI= 3
```

$CX(I,J)$	$I = 1$	0	0	2	2
$CX(I,J)$	$I = 2$	2	0	0	2
$CX(I,J)$	$I = 3$	0	0	2	2
$CX(I,J)$	$I = 4$	1	1	0	1
$CX(I,J)$	$I = 5$	0	0	0	2

Step 2 - - k=3

FIX(J) 1 1 0 1 3 190 40 30 0 120
 R,MINSD, (MINDI(J),J=1,N)
 K= 3 LQ2= 0 LQ1= 3

CX(I,J) I= 1 0 0 2 2
 CX(I,J) I= 2 2 0 0 2
 CX(I,J) I= 3 0 0 2 2
 CX(I,J) I= 4 1 1 0 1
 CX(I,J) I= 5 0 0 0 2
 FIX(J) 1 1 0 1

Step 2 - - k=4

R,MINSD, (MINDI(J),J=1,N) 4 190 40 30 0 120
 K= 4 LQ2= 2 LQ1= 4

CX(I,J) I= 1 0 0 2 2
 CX(I,J) I= 2 2 0 1 2
 CX(I,J) I= 3 0 0 2 2
 CX(I,J) I= 4 1 1 2 1
 CX(I,J) I= 5 0 0 2 2
 FIX(J) 1 1 1 1

Step 2 - - k=5

R,MINSD, (MINDI(J),J=1,N) 5 190 40 30 0 120
 K= 5 LQ2= 2 LQ1= 4

CX(I,J) I= 1 0 0 2 2
 CX(I,J) I= 2 2 0 1 2
 CX(I,J) I= 3 0 0 2 2
 CX(I,J) I= 4 1 1 2 1
 CX(I,J) I= 5 0 0 2 2
 FIX(J) 1 1 1 1

Step 2 - - k=6

R,MINSD, (MINDI(J),J=1,N) 6 0 0 0 0 0
 K= 6 LQ2= 2 LQ1= 4

CX(I,J) I= 1 0 0 2 2
 CX(I,J) I= 2 2 0 1 2
 CX(I,J) I= 3 0 0 2 2
 CX(I,J) I= 4 1 1 2 1
 CX(I,J) I= 5 0 0 2 2
 FIX(J) 1 1 1 1

Step 2 - - k=7

K,MINSD, (MINC(J),J=1,N)
K= 7 LQ2= 2 LQ1= 4

CX(I,J) I= 1 0 0 2 2
CX(I,J) I= 2 2 0 1 2
CX(I,J) I= 3 0 0 2 2
CX(I,J) I= 4 1 1 2 1
CX(I,J) I= 5 0 0 2 2
FIX(J) 1 1 1 1

Step 2 - - k=8

K,MINSD, (MNO(J),J=1,N)
K= 8 LQ2= 2 LQ1= 4

CX(I,J) I= 1 0 0 2 2
CX(I,J) I= 2 2 0 1 2
CX(I,J) I= 3 0 0 2 2
CX(I,J) I= 4 1 1 2 1
CX(I,J) I= 5 0 0 2 2
FIX(J) 1 1 1 1

Step 3

(FLB(K),K=1,P) 1 1 1 1 0 0 1
C(I,J) I= 1 210630.9375 232910.9375 174693.9375 135735.9375
C(I,J) I= 2 235277.0000 272087.0000 143264.0000 138641.0000
C(I,J) I= 3 203977.9375 226597.9375 170198.9375 131000.9375
C(I,J) I= 4 198751.0000 223022.0000 167046.0000 112445.0000
C(I,J) I= 5 178552.9375 237208.9375 137960.9375 130977.9375

J,MINC(J),SOLX(J) 1 196775.0000 4
J,MINC(J),SOLX(J) 2 224042.0000 4
J,MINC(J),SOLX(J) 3 143264.0000 2
J,MINC(J),SOLX(J) 4 112445.0000 4

Step 4

MINSC, FC, LOMB 678502.0000 101000 779502.0000

Step 12

STA(LINS) -1000103 -1000303 -1000104 402 -1000304 -1000504 -1000201 -1000204 1000404 -1000401

BRO 401

MODE NUMBER 4

CX(I,J) I= 1 0 0 2 2

CX(I,J)	I= 2	2	0	0	2				
CX(I,J)	I= 3	0	0	2	2				
CX(I,J)	I= 4	2	1	0	1				
CX(I,J)	I= 5	0	0	0	2				
FIX(J)		0	1	0	1				
R,MINSU.(MINO(J),J=L,M)			1	150	0	30	0	120	Step 2 -- k=1

Step 2 - - k=1

Step 2 - - k=2

120

Step 2 - - k=3

120

Step 2 - - k=4
Step 12

120

204

SYN(INS)	-1000103	-1000303	-1000104	-1000402
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(Last Page of Printout)

C(1,J)	I= 1	204550.9375	229670.9375	167093.9375	125655.9375
C(1,J)	I= 2	235277.0000	272087.0000	143264.0000	138641.0000
C(1,J)	I= 3	205737.9375	231517.9375	172398.9375	129080.9375
C(1,J)	I= 4	203550.9375	227641.9375	173045.9375	126844.9375
C(1,J)	I= 5	190873.0000	229169.0000	128361.0000	112498.0000
J,MINC(J),SOLX(J)	1	190873.0000	5		
J,MINF(J),SOLX(J)	2	229169.0000	5		
J,MINC(J),SOLX(J)	3	128361.0000	5		
J,MINC(J),SOLX(J)	4	138641.0000	2		
MINSC, FC, LONG		687044.0000	106000	793044.0000	

ELAPSED TIME IN SECONDS= 2.03278542

TOTAL NUMBER OF MODES EXPLORED = 9

NOTE: 1. FOLLOWING X(I,J) VARIABLES SHOW DESIGN I TO WHICH ACTIVITY J IS ASSIGNED FOR J=1 TO N.
2. IF EPSILON EPS WAS ASSIGNED A POSITIVE (NON-ZERO) VALUE, THE SOLUTION MAY BE SUBOPTIMAL.

	<u>OPTIMAL SOLUTION</u>				
X(I,J) WITH VALUE I:	4	4	2	4	
Y(I) VALUES:	1	1	1	1	1
OPTIMAL VALUE OF OBJECTIVE FUNCTION:				779502	

*****NORMAL END OF JOB*****

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